

Oliudreifing ehf.
Gestur Guðjónsson
Hólmaslóð 8 - 10
101 Reykjavík

Umhverfisstofnun
Áb. _____
16. jan. 2018
Tilv. <i>UST201703-132/gf</i>

Reykjavík 16. janúar 2018
~~UST201703-132/gf~~
08.06.02

**Varðar botnþykktarmælingu á geymum T1050 og T1052 í olíubirgðastöð
Oliudreifingar ehf. í Krossanesi á Akureyri**

Umhverfisstofnun barst tölvupóstur þann 8. janúar sl. með skýrslu um niðurstöður botnþykktarmælinga á geymi nr. T1050 (600.06.00) og T1052 (600.05.00) í stöðinni í Krossanesi, Akureyri. Mælingar voru framkvæmdar af NDT ehf. og notaður var MFE MK IV Tank Floor Scanner, ser# MK4-0016-A-TFS og þykktarmælir af gerðinni Olympus 45MG.5 Mhz Serial nr. 130177407 kvarðaður með 3 mm, 6 mm, 9 mm, 12 mm og 18 mm stilliklossum.

Í skýrslu NDT ehf. kemur fram að geymarnir eru í slæmu ástandi að innanverðu. Gólf er með tæringu og á einstaka stað má finna pytti. Gólfið hefur verið sandblásið og málað fyrir þónokkru síðan. Málningin er illa farin og gólfið óslétt. Líklega hefur þó náðst að stöðva tæringuna að mestu.

Niðurstöður mælinga sýna að botnar og hliðar geymanna standast kröfur um málmþykktir (sjá meðfylgjandi skýrslu)

Umhverfisstofnun samþykkir áframhaldandi notkun á geymunum.

Virðingarfyllst,



Gottskálk Friðgeirsson



Guðbjörg Stella Árnadóttir
teymisstjóri

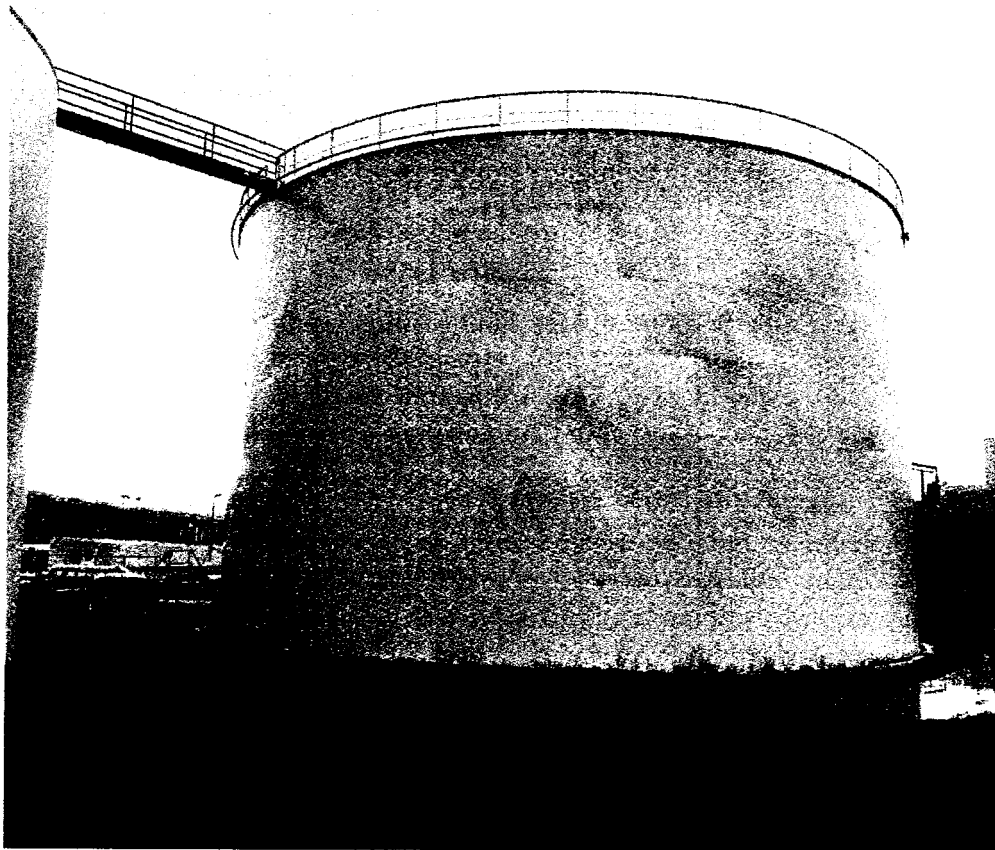
Afrit:
Heilbrigðisnefnd Norðurlands eystra

SKÝRSLA

ÞYKKTARMÆLINGAR Á OLÍUGEYMI 6 Í KROSSANESI

ULTRASONIC THICKNESS MEASUREMENT

UTM SKÝRSLA NR. 1732



OKTOBER 2017

FASTANÚMÉR: T1050

MÆLINGAR FRAMKVÆMDAR , STAÐUR: AKUREYRI, KROSSANES

EIGANDANÚMÉR: 600.06.00

Framkvæmd mælinga

Þykktarmælingu framkvæmdi Gísli A. Guðmundsson hjá NDT ehf á Akureyri. Upplýsingar varðandi aðstæður, notkun geyma o.fl. veitti Gunnar Jónsson og Guðjón Páll Jóhannsson hjá Olíudreifingu ehf.

Framkvæmd þykktarmælinga og segulsviðskönnunar á geyminum fór fram þann 27-29 ágúst 2017 Geymirinn er standandi stálgeymir og var botn hans mældur ásamt neðsta umfari.

Þykktarmælingar

Varðandi staðsetningu mælistaða og niðurstöður þykktarmælinga á geyminum er hér vísað á meðfylgjandi teikningar (1 stk.). Allar gólfplötur eru mældar á svipaðan hátt þ.e.a.s. miðast er við að hafa mælinguna í miðri plötu, aðeins var tekin einn punktur í plötu.

Segulsviðsmælingar

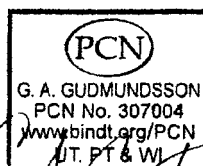
Gólfskanninn er kvarðaður á 6mm plötu. 8mm, 10mm, 14mm og 18mm göt eru boruð í plötuna þar til 3mm efnisþykkt er eftir. Hugbúnaðurinn er stilltur þar til götin gefa rautt/appelsínugult merki á skjá. Gólfskannanum er rennt yfir alla fleti sem hann kemst yfir. Svelgir, rör eða ójafn botn gera gólfskannanum ókleift til mælingar.

Niðurstöður

Geymir er málaður að hluta að innan. Umfar er í góðu ásigkomulagi, geymir virðist nýmálaður að utanverðu. Geymir er í slæmu ásigkomulagi að innanverðu, gólf er tært að innan og á einstaka stöðum má finna pytti sem geta náð tæplega 3mm dýpt. Gólfið hefur líklega verið sandblásið og málað fyrir þónokkru síðan, málningin er afar illa farinn víða og gólfið óslétt. Líklega hefur náðst að stöðva tæringuna að mestu að ofanverðu nema þar sem binding málningar hefur náð að rofna. Eigandi geymis látin vita. Sjá meðf. niðurstöður mælingar. Öll uppgöfin mál á teikningum eru í mm. Sjá teikningar og ljósmyndir.

Akureyri, 02 október 2017

Virðingarfyllst.



Gísli Arnar Guðmundsson

STAÐFESTING ÞYKKTARMÆLINGA

SKÝRSLA NR.: 1732
DAGS. SKÝRSLU: 02 október 2017
EIGANDI GEYMIS: Olíudreifing ehf
REKSTRARAÐILI: Olíudreifing ehf
DAGS. FRAMKV.: 27-29 október 2017
STAÐUR Krossanes Akureyri
HVAÐ MÆLT: Geymir 6
FASTANÚMER: T1050
EIGENDANÚMER: 600.06.00
SMÍÐAÁR: 1952

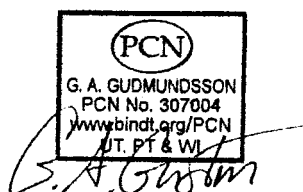
MÆLIBÚNAÐUR: Olympus 45MG. 5 Mhz Serial nr: 130177407, skoðað og vottað þann 30.08.2016
Stilliklossar (Calibration blocks): 3mm, 6mm 9mm 12mm og 18mm.
MFE MK IV Tank Floor Scanner. Serial No.MK4 0016-A-TFS

FRAMKV. MÆLINGA: Gísli Arnar Guðmundsson

SKÍRTEINI (CERTIFICATE): Ultrasonic Inspection – Level II
PCN GEN ISS 6 2010/ n.r. 52140
10/03/2017 - 10/043/2022
Ultrasonic Inspection – Level II
PCN Cert no: E013S3329037 (UT, PA,TOFD)
10/07/2013-09/07/2018

Hér staðfestist að framkvæmdar hafa verið þykktarmælingar á ofangreindum geymi, í eigu og rekstri Olíudreifingar ehf, að ósk rekstraraðila. Niðurstöður mælinga eru skráðar á meðfylgjandi blaðsíður (teikningar) og eru öll mál í mm. Alls eru þar skráðar 165 niðurstöður. Þykktarmælir, gólfskanni og nemar tengdir búnaðinum voru sannreyndir og prófaðir með mælingum á stilliklossum fyrir, á meðan og að loknum mælingum.

Skoðað/dags./af: 02/10/2017



Samþykkt/dags./af:

16. janúar 2018
LMHVERFISSTOENUN
Mergunaryamaeftirlit



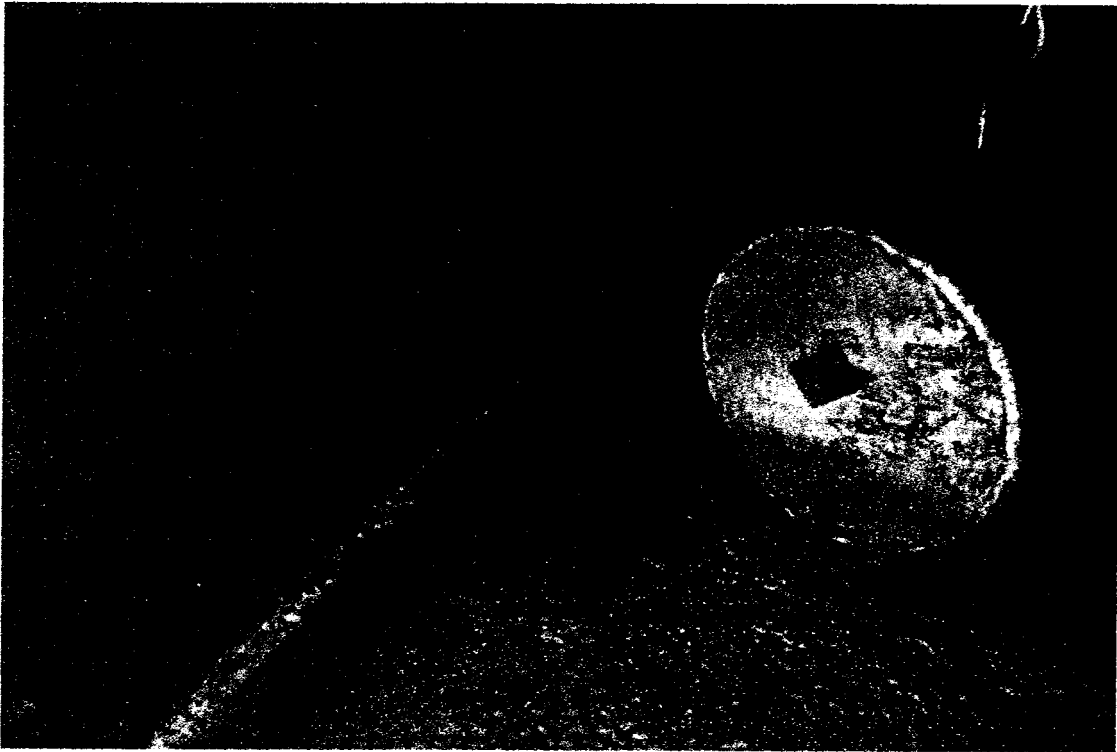
Myndir frá geymi 6



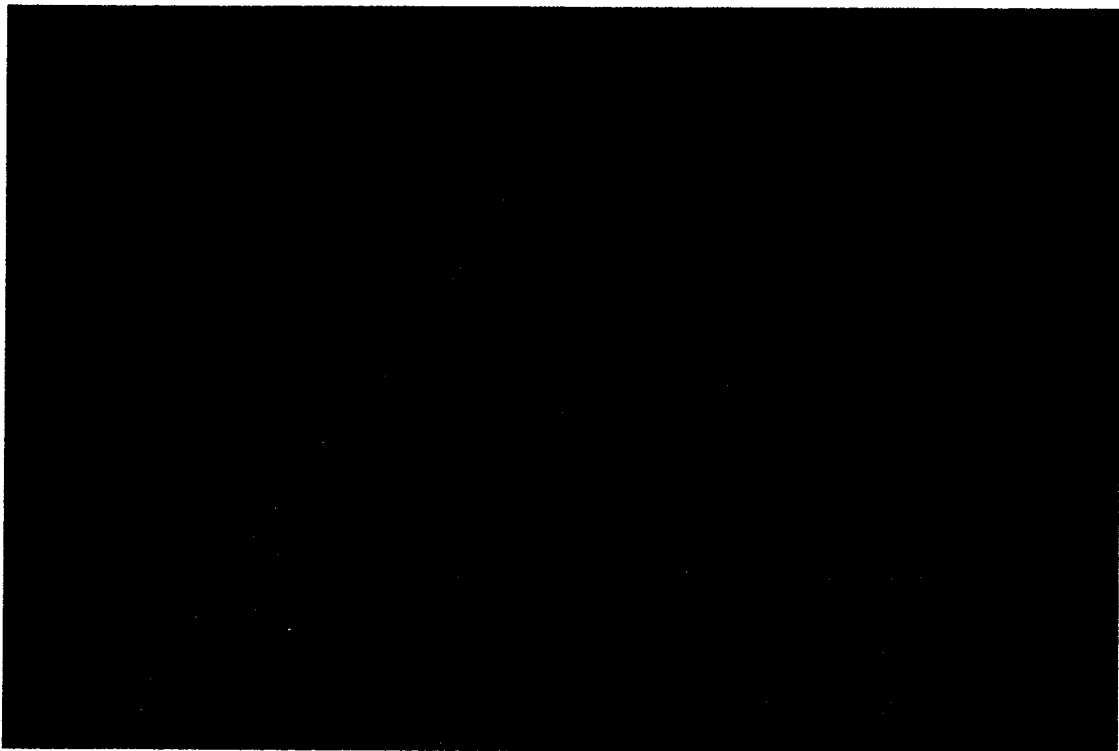
Mynd 1. Yfirborð geymis er alsett 1-3 mm pyttum.



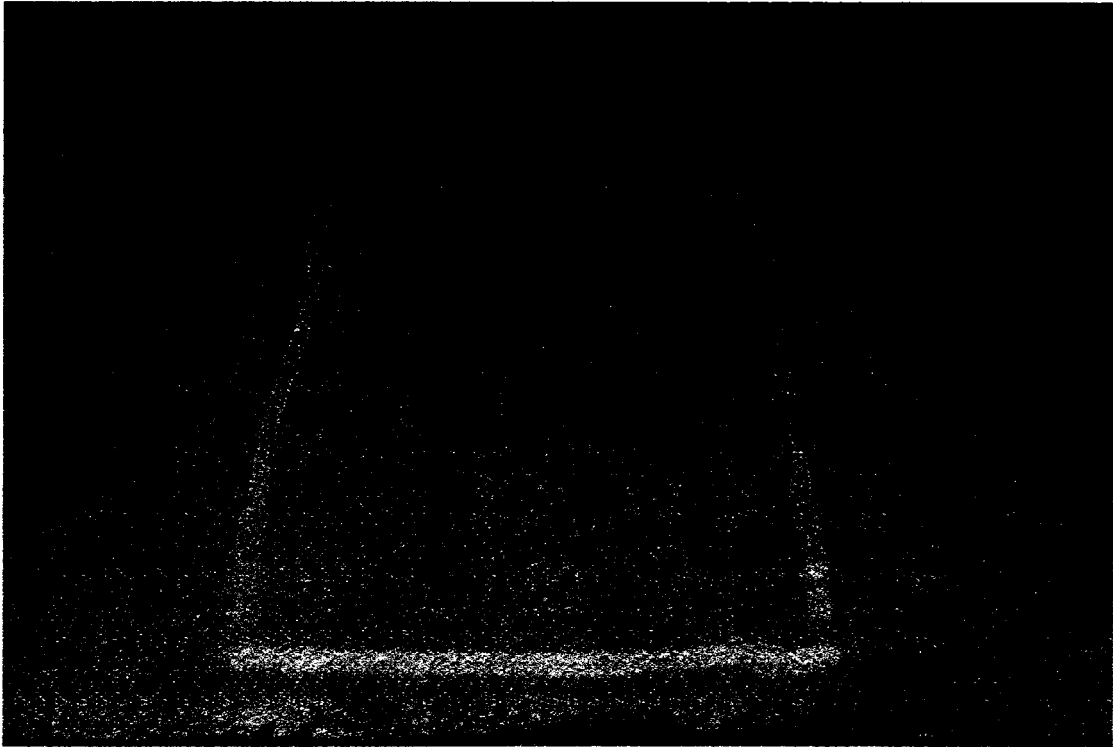
Mynd 2. Stálvirki undir botnplötum mótar víða botn geymis.



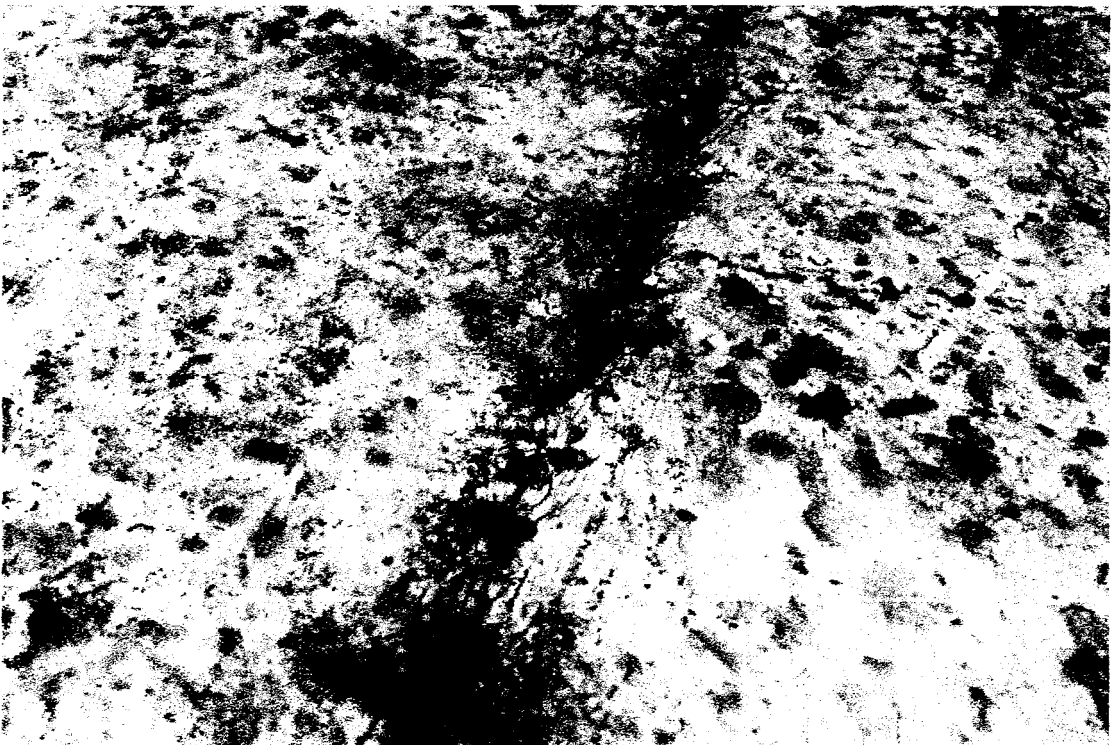
Mynd 3. Stálvirki undir botnplötum mótar víða botn geymis.



Mynd 4. Stálvirki undir botnplötum mótar víða botn geymis.



Mynd 5. Stálvirki undir botnplötum mótar víða botn geymis.



Mynd 6. Stálvirki undir botnplötum mótar víða botn geymis.



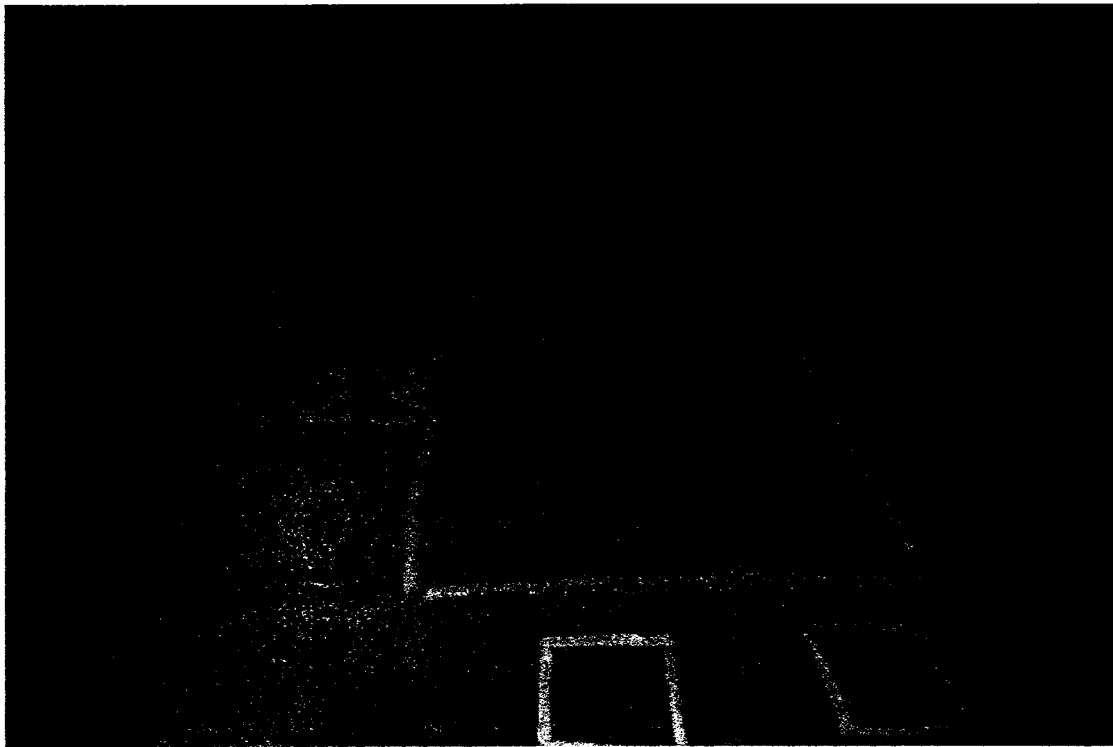
Mynd 7. Stálvirki undir botnplötum mótar víða botn geymis.



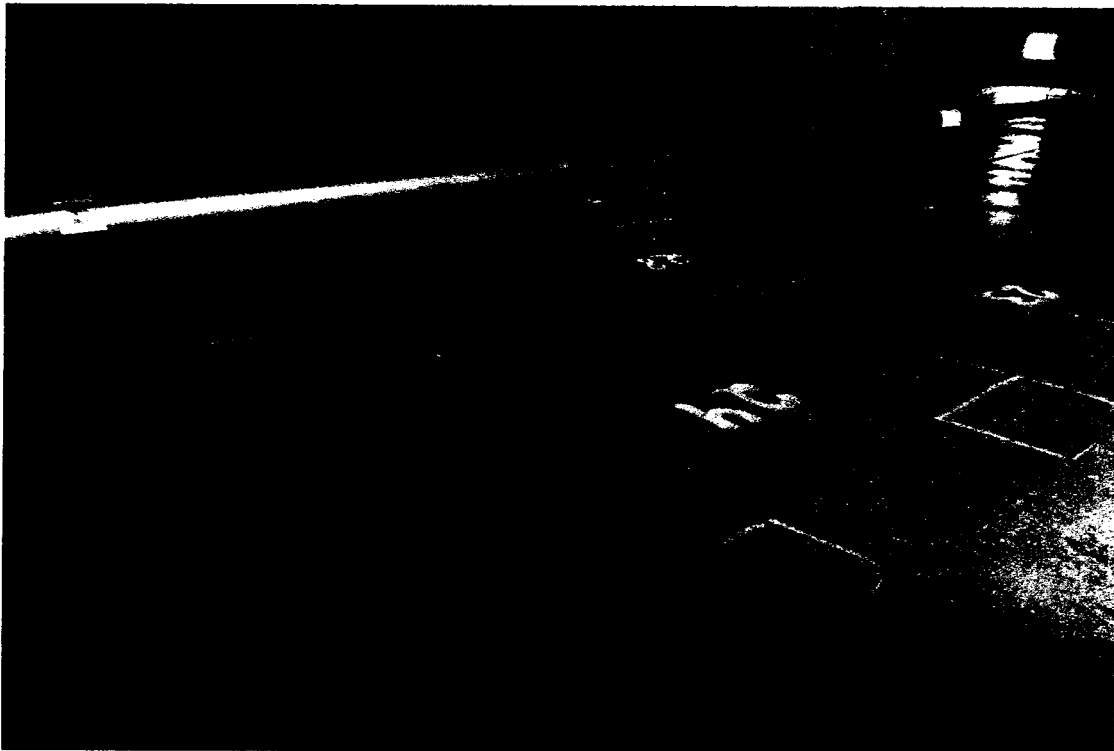
Mynd 8. Svelgur er í góðu ásigkomulagi.



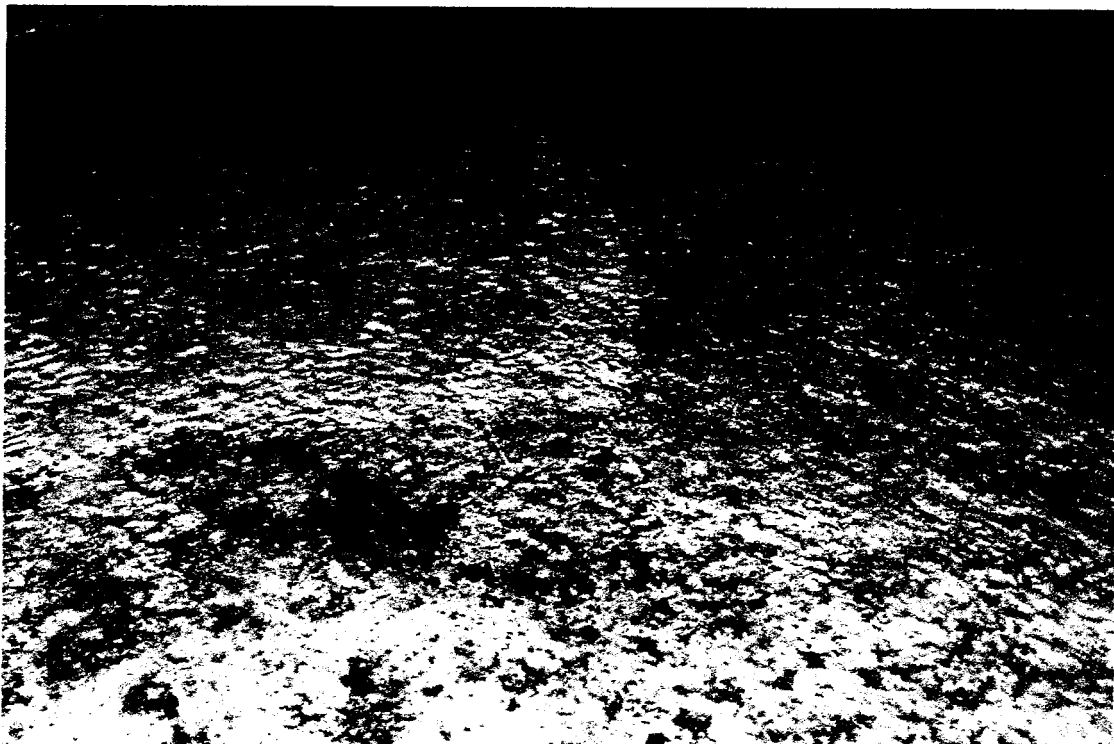
Mynd 9. Allir gallar voru merktir inná botnplötunna. Hvíta línan sýnir tillögu að tvöföldunarplötu á plötu nr 42. (Sjá teikn)



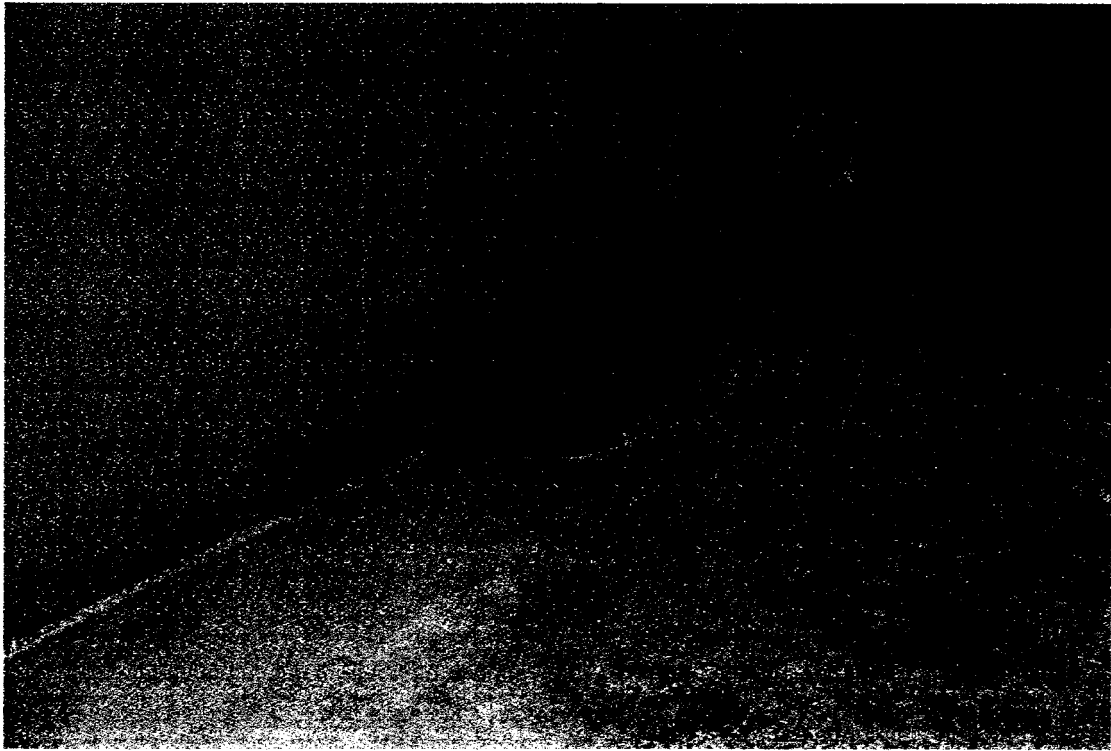
Mynd 10. Allir gallar voru merktir inná botnplötunna. Hvíta línan sýnir tillögu að tvöföldunarplötu á plötu nr 32. (Sjá teikn)



Mynd 11. Allir gallar voru merktir inná botnplötun. Hvíta línurnar eru tillögur að tvöföldunarplötum.



Mynd 12. Dæmigert ástand á botnplötu. Yfirborð alsett djúpum pyttum. Málning í slæmu ástandi en þó ver hann ennþá að stórum hluta fyrir frekari tæringu að ofanverðu.

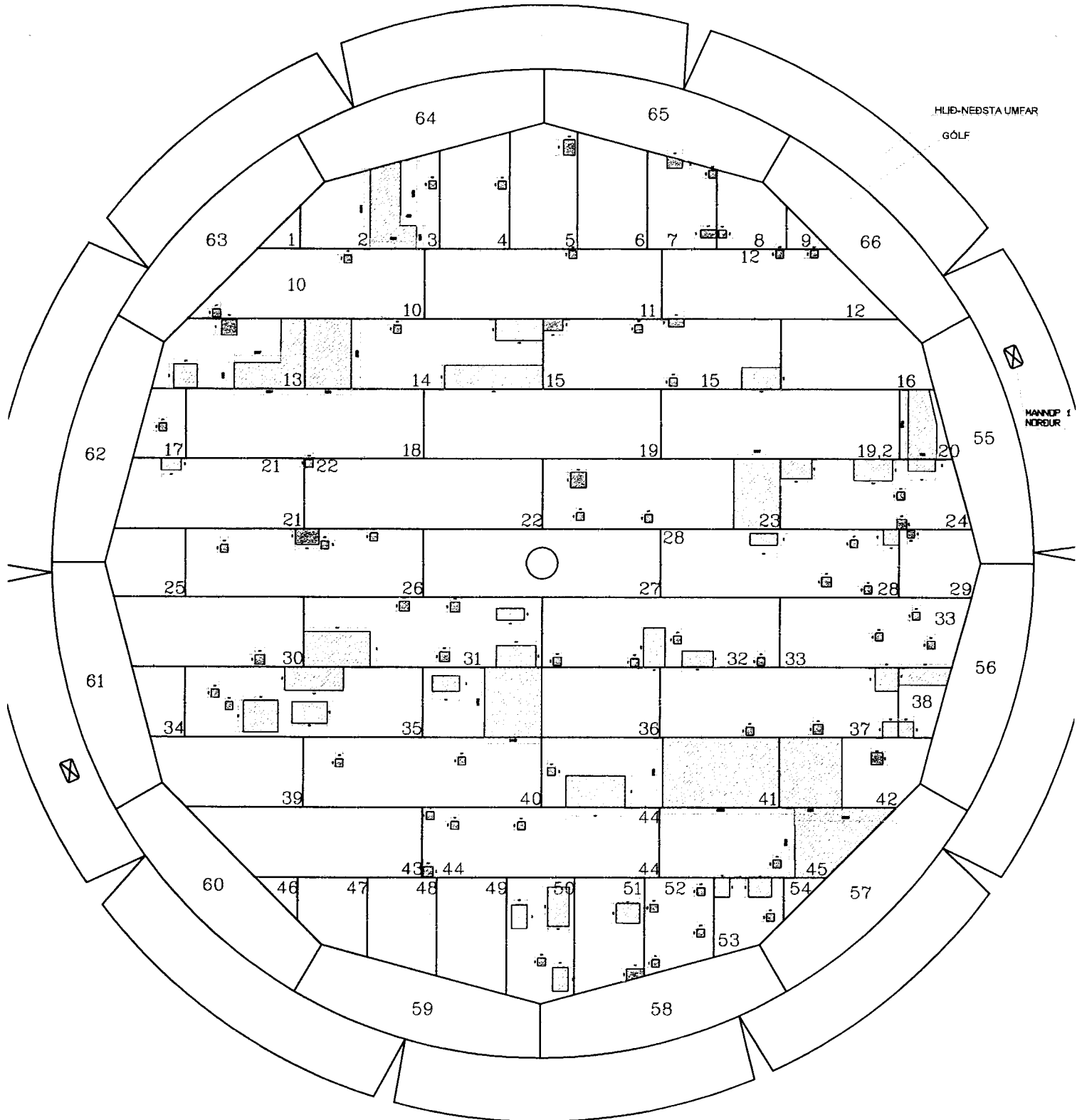



Mynd 13. Hliðar geymis eru í mjög góðu ástandi.



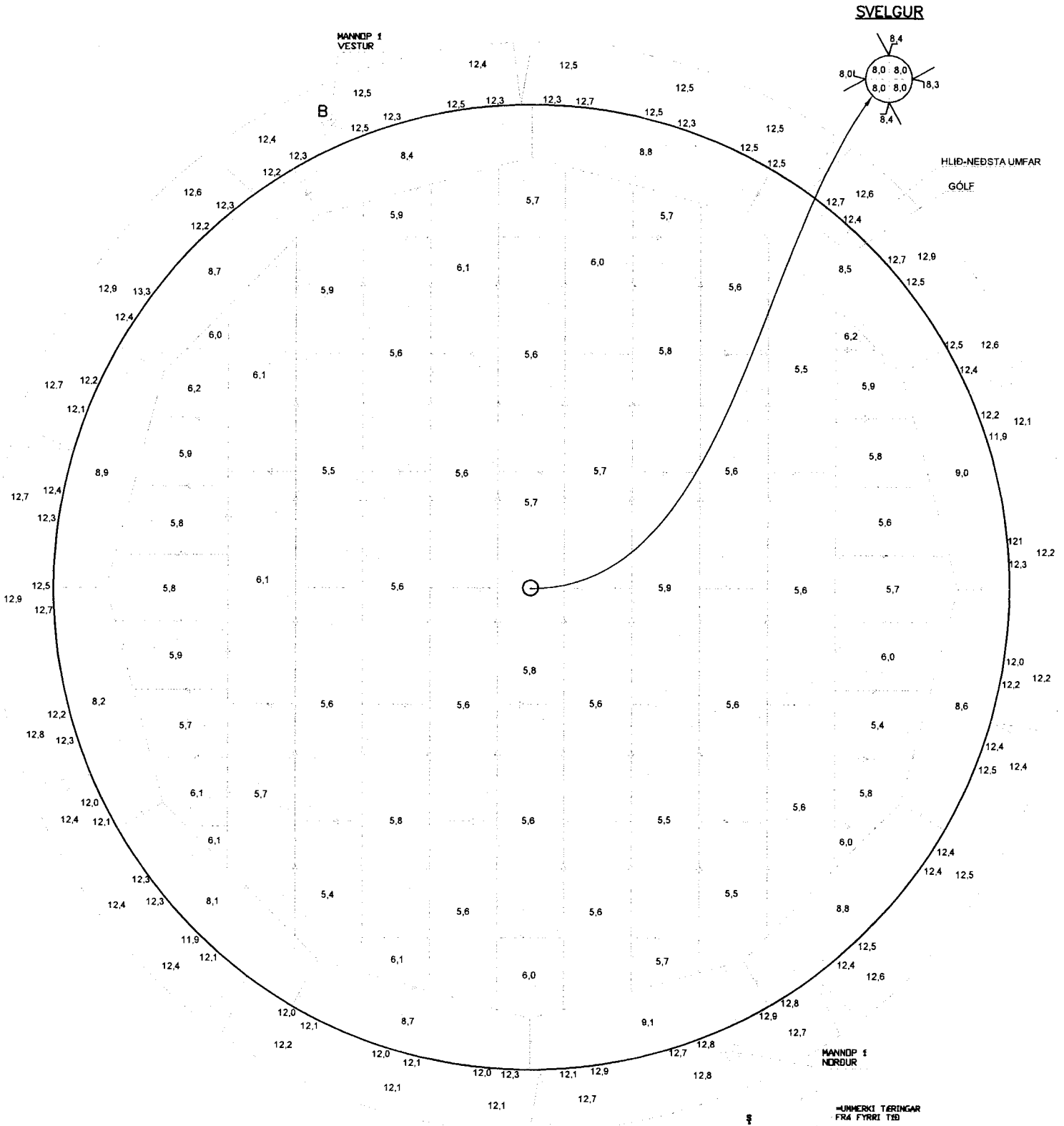
Mynd 14. Þak geymis virðist í góðu ástandi.


TILLAGA AÐ TVÖFÖLDUNARPLÖTUM Á BOTNI GEYMIS.
 ATH: STÆRÐIR EKKI HEILAGAR EN LEITAST SKAL FREKAR
 VIÐ AÐ STÆKKA FLÖTINN SEM SKAL TVÖFALDA.



 NON DESTRUCTIVE TESTINGS - ICELAND ÞYKKTARMÆLING SKIPA SPRUNGULEIT Á STALI HLJÓÐBYLGGJUPRÖFUN SEGULAGNAPRÖFUN LITAPRÖFUN	ÞYKKTARMÆLINGAR (UTM)
	REKSTRARADILI: <u>OLÍUDREIFING EHF.</u>
	TILVÍSUN OKKAR: <u>1732/GAG</u>
	MÆLINGAR FRAMKV. <u>28-09-2017</u>
	STAÐUR: <u>AKUREYRI KRÖSSANES</u>
	HLUTUR MÆLDUR: <u>GEYMIR NR. 6</u>
FASTANUMER: <u>T1050</u>	

TEIKNING ER EKKI Í MÆLIKVARÐA

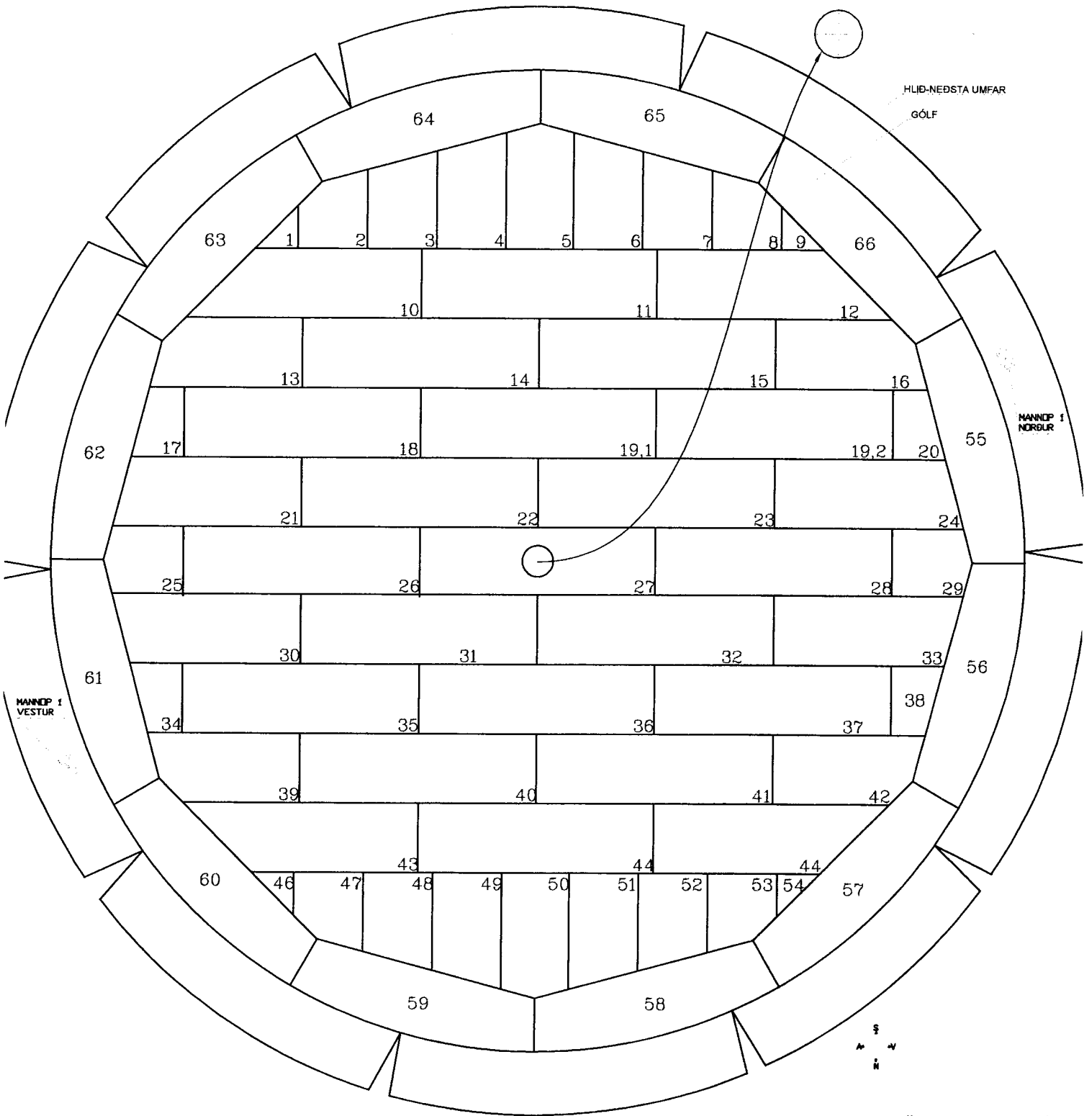


 <p>NON DESTRUCTIVE TESTING - ICELAND</p> <p>ÞYKKTARMÆLING SKIPA SPRUNGULEIT Á STÁLI HLJÓBYLGIÞUPRÓFUN SEGULAGNAPRÓFUN LITAPRÓFUN</p>	ÞYKKTARMÆLINGAR (UTM)
	REKSTRARAÐILI: OLÍUDREIFING EHF
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	MÆLINGAR FRAMKV. 28-09-2017
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	HLUTUR MÆLDUR: GEYMIR NR. 6
FASTANUMER: T1050	

TEIKNING ER EKKI Í MÆLIKVARÐA

TÆRINGARÞYTTIR FRÁ FYRRI TÍÐ
SJÁST VEL Í GÓLFPLÖTUM. TÆRIN
STÖBVAÐ AÐ MESTULEITI
OFANFRÁ MED SANDBLESTRÍ OG
MÁLNINGU

SVELGUR



HLÍÐ-NEDSTA UMFAR
GÓLF

MANNIP 1
NORÐUR

MANNIP 1
VESTUR



PLÖTUR MERKTAR MED NÓMERI
FREKARI AÐKENNINGAR.

WANDT NON DESTRUCTIVE TESTINGS - ICELAND ÞYKKTARMÆLING SKIPA SPRUNGULEIT Á STÁLI HLJÓÐBYLGLJUPRÓFUN SEGULAGNAPRÓFUN LITAPRÓFUN	ÞYKKTARMÆLINGAR (UTM)
	REKSTRARAÐILI: OLÍUDREIFING EHF
	TILVÍSUN OKKAR: 1732/GAG
	MÆLINGAR FRAMKV. 28-09-2017
	STAÐUR: AKUREYRI KRÖSSANES
	HLUTUR MÆLDUR: GEYMIR NR. 6
FASTANOMER: T1050	

TEIKNING ER EKKI Í MÆLIKVARÐA



**ENTERPRISES
INCORPORATED**



MFE Scan Survey Report

• • • • •

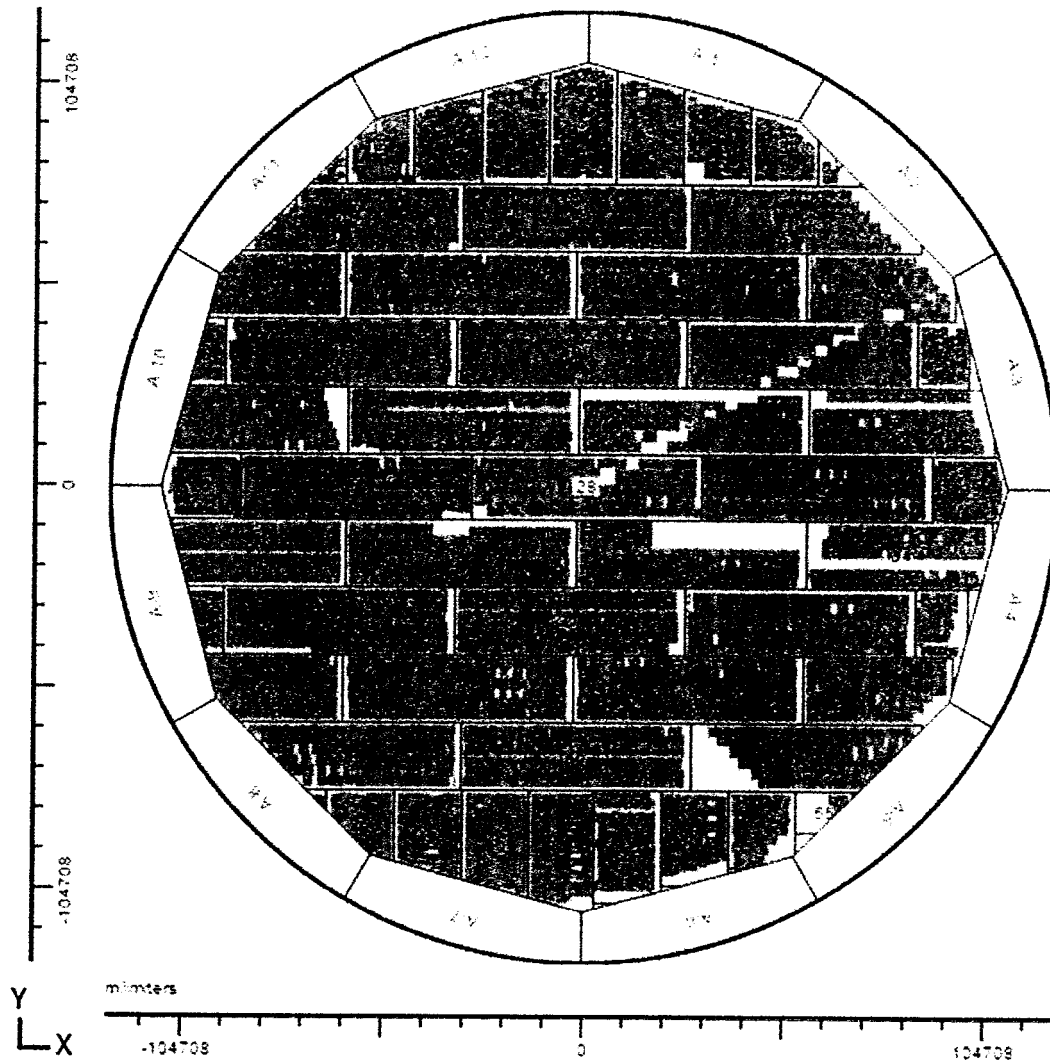
Project: TM_1732_T1050_6_2017

Customer: Oliudreifing ehf
Prepared By: Gísli A. Guðmundsson
Company: NDT ehf

Date of Survey: 28 Sep 2017
Date of Report: 02 Okt 2017
Revision: 3mV and 350mV



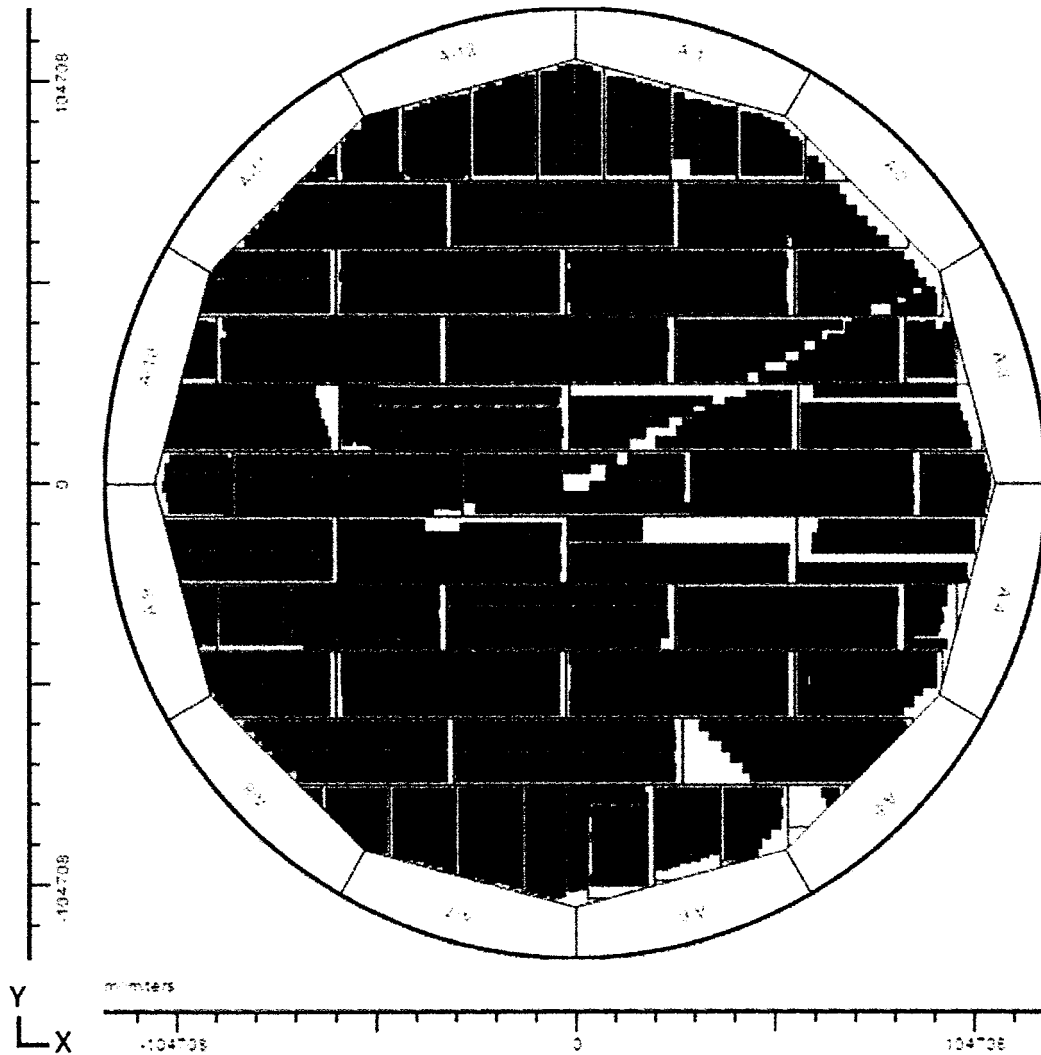
Tank Overview





Track Coverage Overview

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Maximum Defect by Plate

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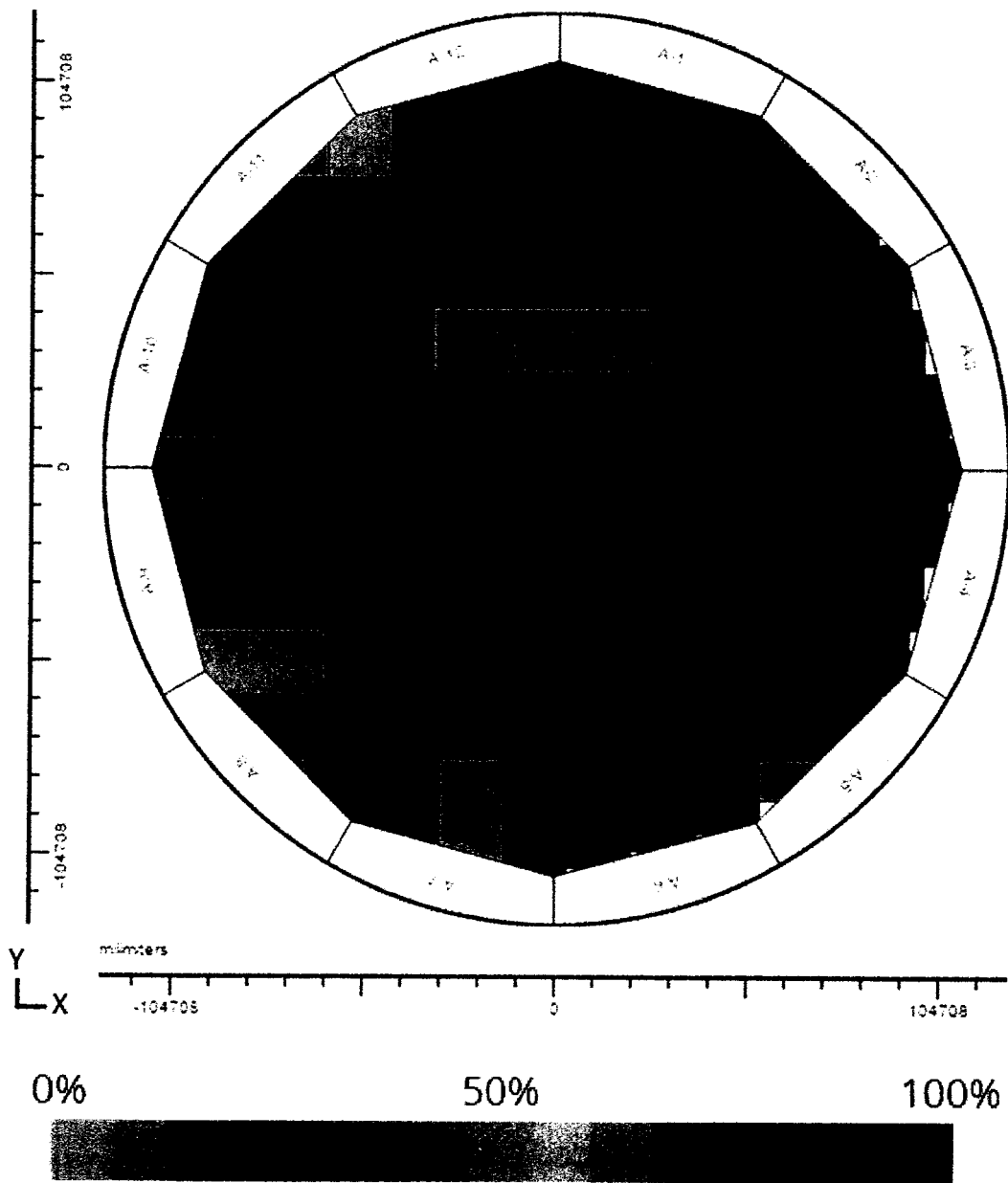




Plate Number 3

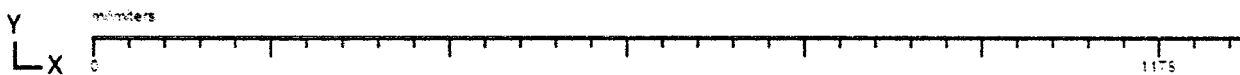
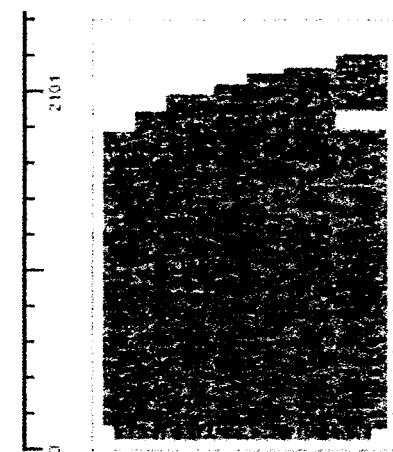


Maximum Signal Height: 100%

Plate Width:
1780.03mm

Plate Height:
2520.7mm

Recorded Measurements



0% 50% 100%



Scanned Track Outlines

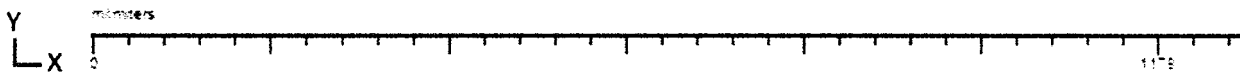
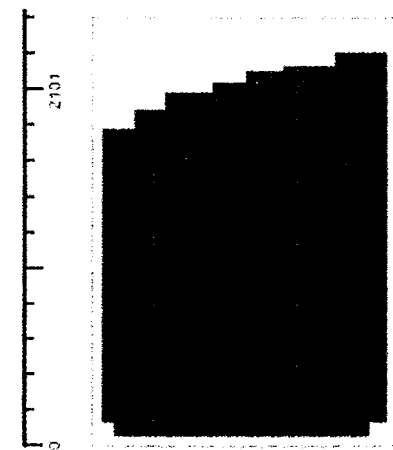




Plate Number 4

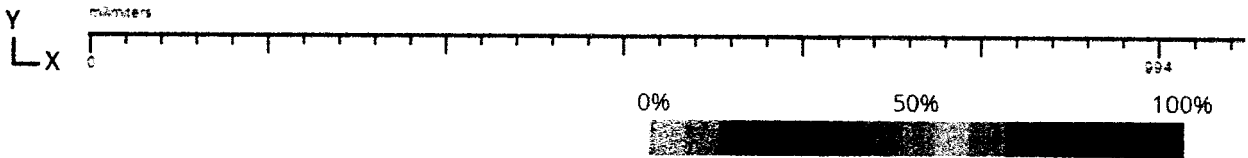
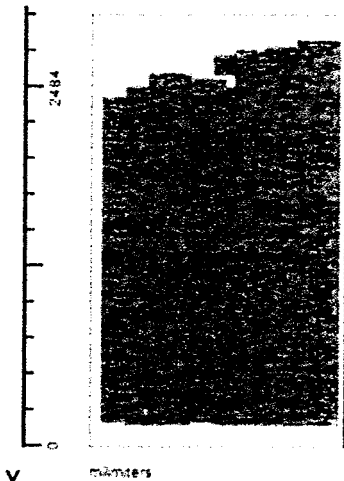
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Maximum Signal Height: 100%

Plate Width:
1780.03mm

Plate Height:
2980.94mm

Recorded Measurements



Scanned Track Outlines

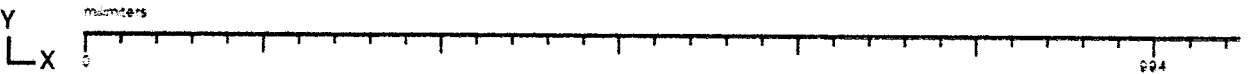
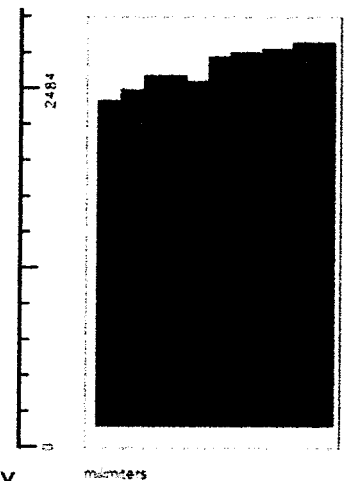




Plate Number 5

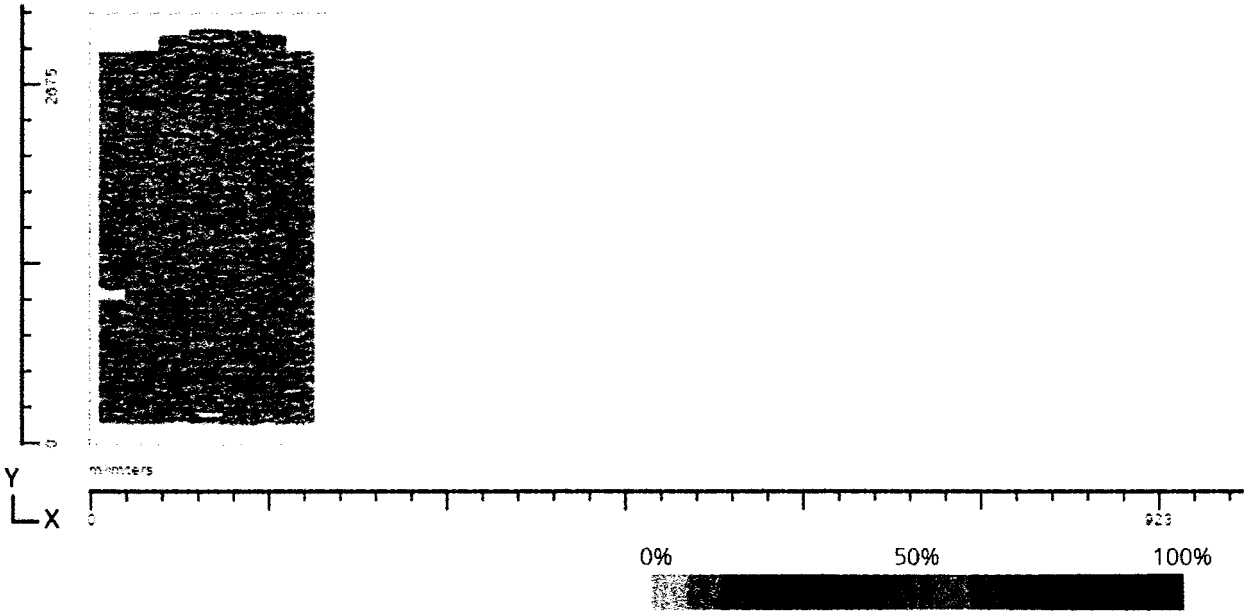
* *

Maximum Signal Height: 100%

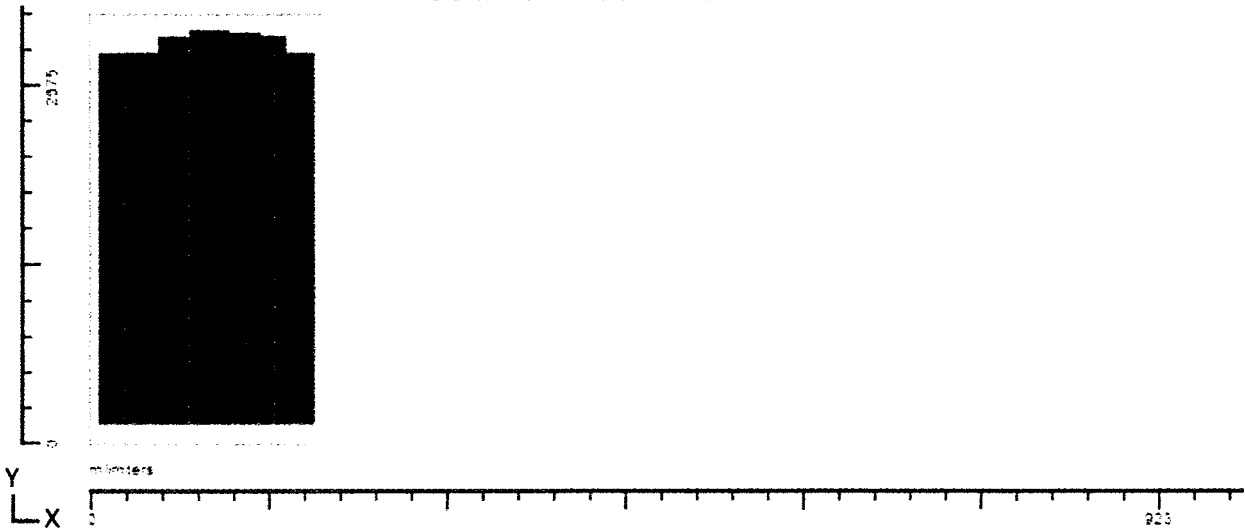
Plate Width:
1780.03mm

Plate Height:
3209.54mm

Recorded Measurements



Scanned Track Outlines



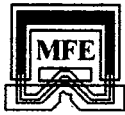


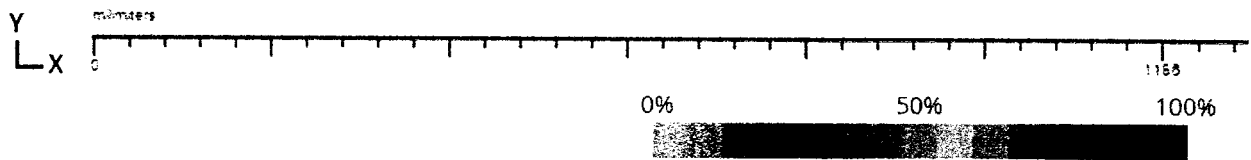
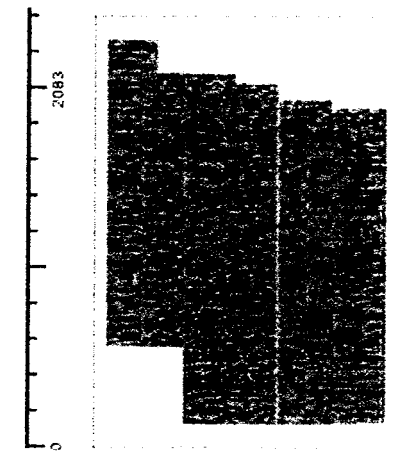
Plate Number 7

Maximum Signal Height: 100%

**Plate Width:
1780.03mm**

**Plate Height:
2499.36mm**

Recorded Measurements



Scanned Track Outlines

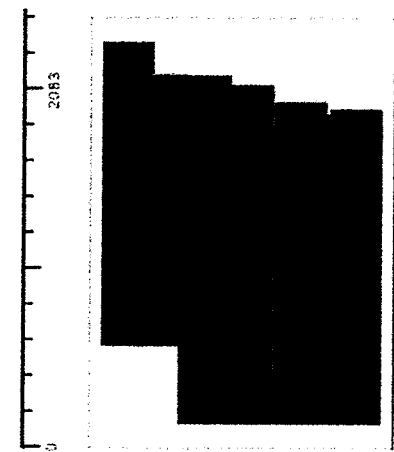




Plate Number 8

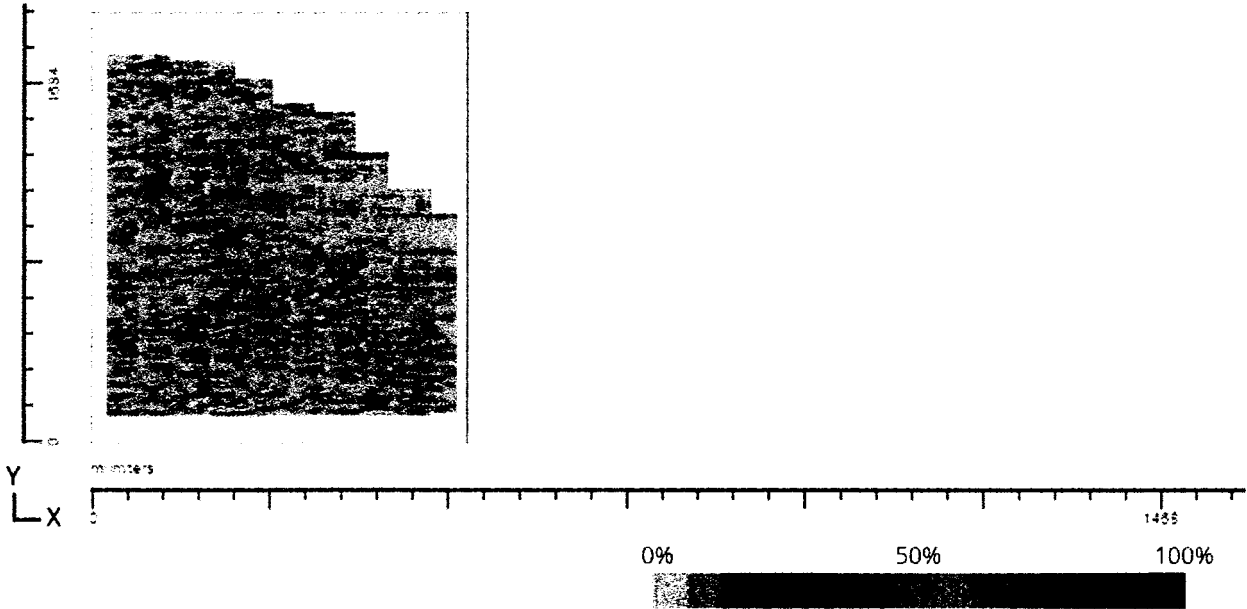
* *

Maximum Signal Height: 80%

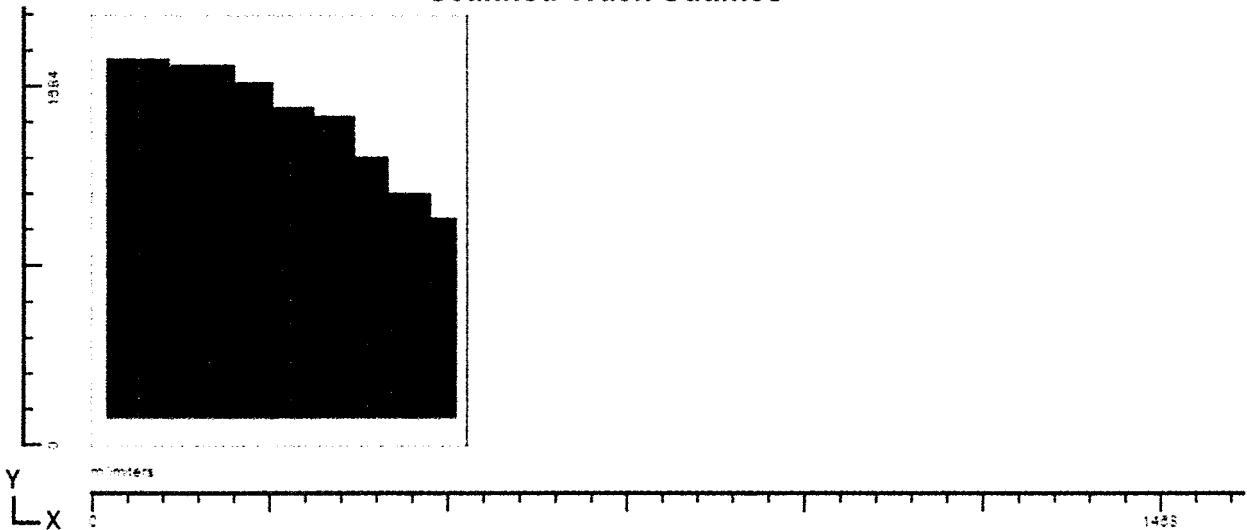
Plate Width:
1780.03mm

Plate Height:
2020.82mm

Recorded Measurements



Scanned Track Outlines



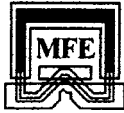


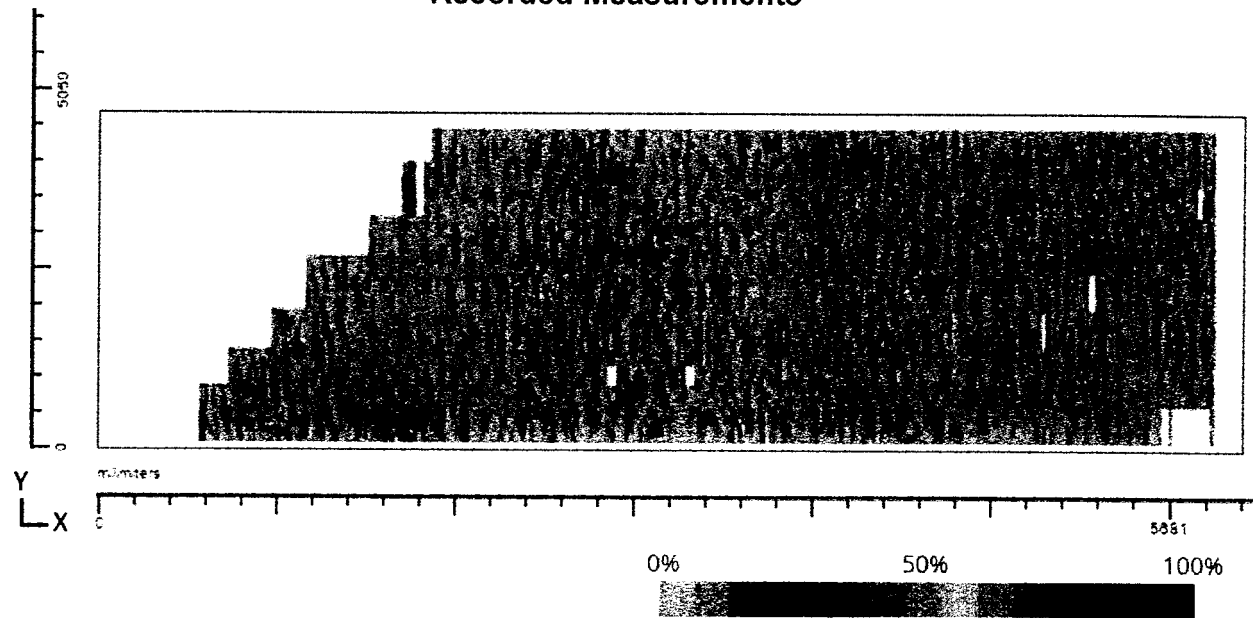
Plate Number 10

Maximum Signal Height: 100%

Plate Width:
6059.42mm

Plate Height:
1780.03mm

Recorded Measurements



Scanned Track Outlines

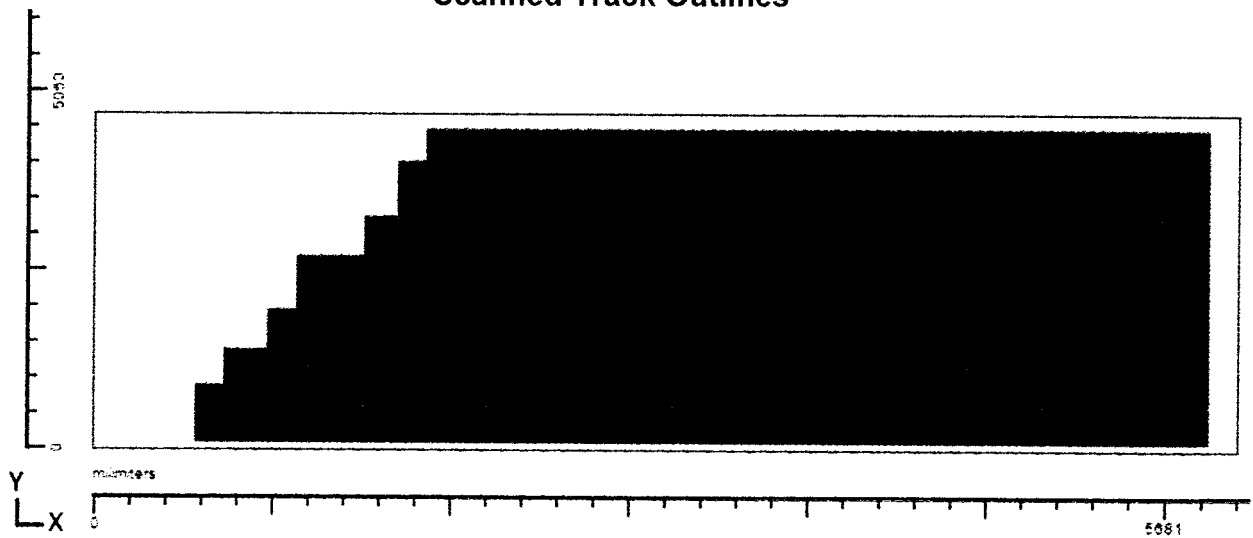




Plate Number 11

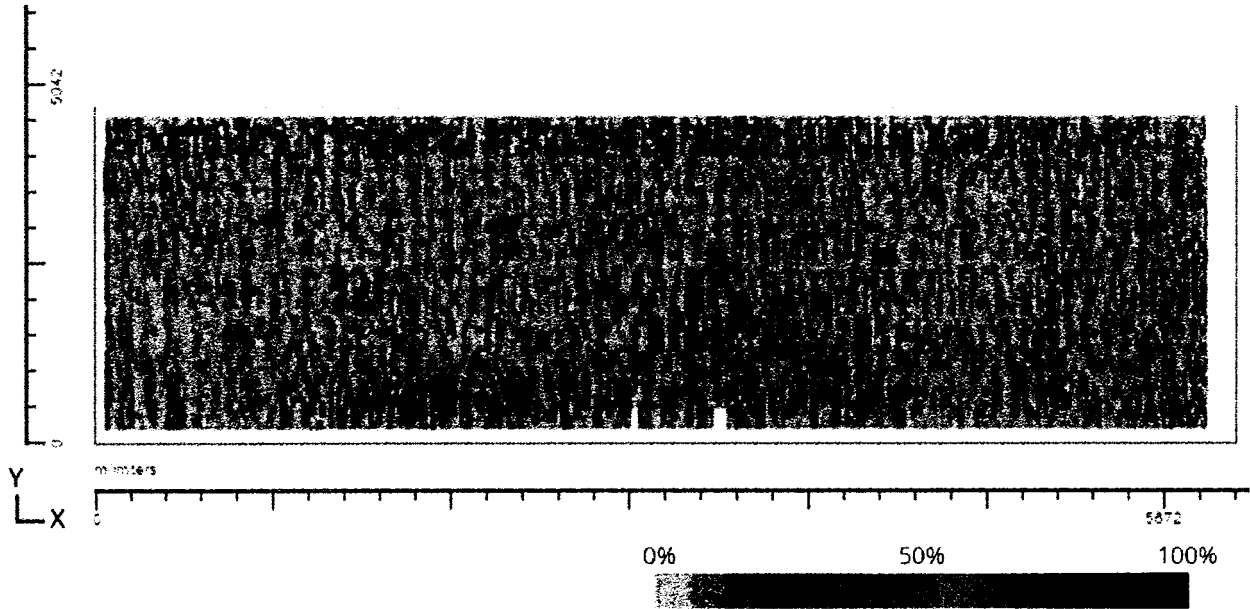
* * * * *

Maximum Signal Height:
86.7%

Plate Width:
6050.28mm

Plate Height:
1780.03mm

Recorded Measurements



Scanned Track Outlines

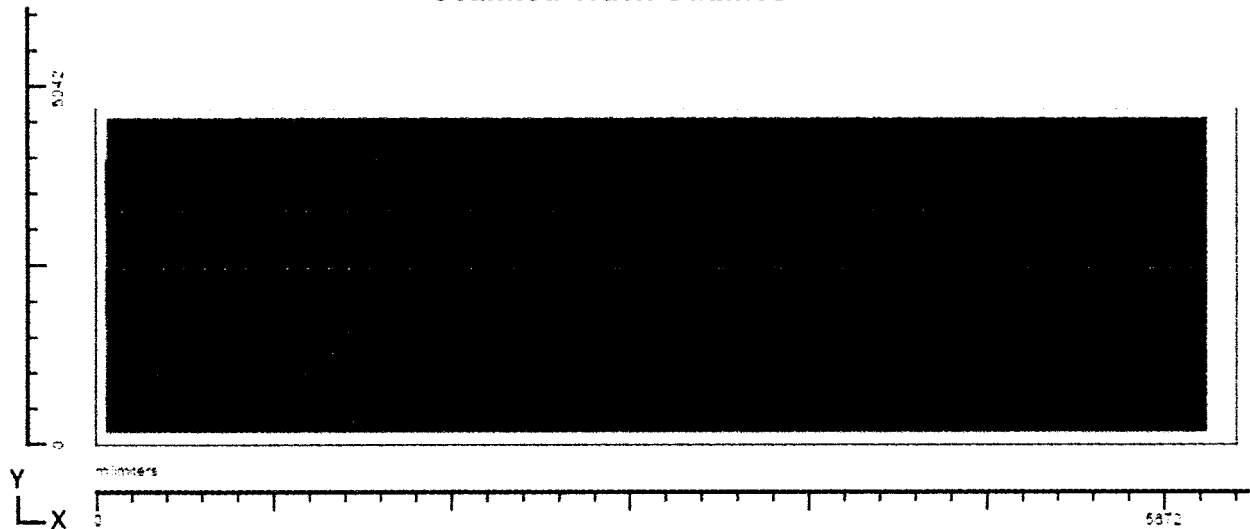




Plate Number 12

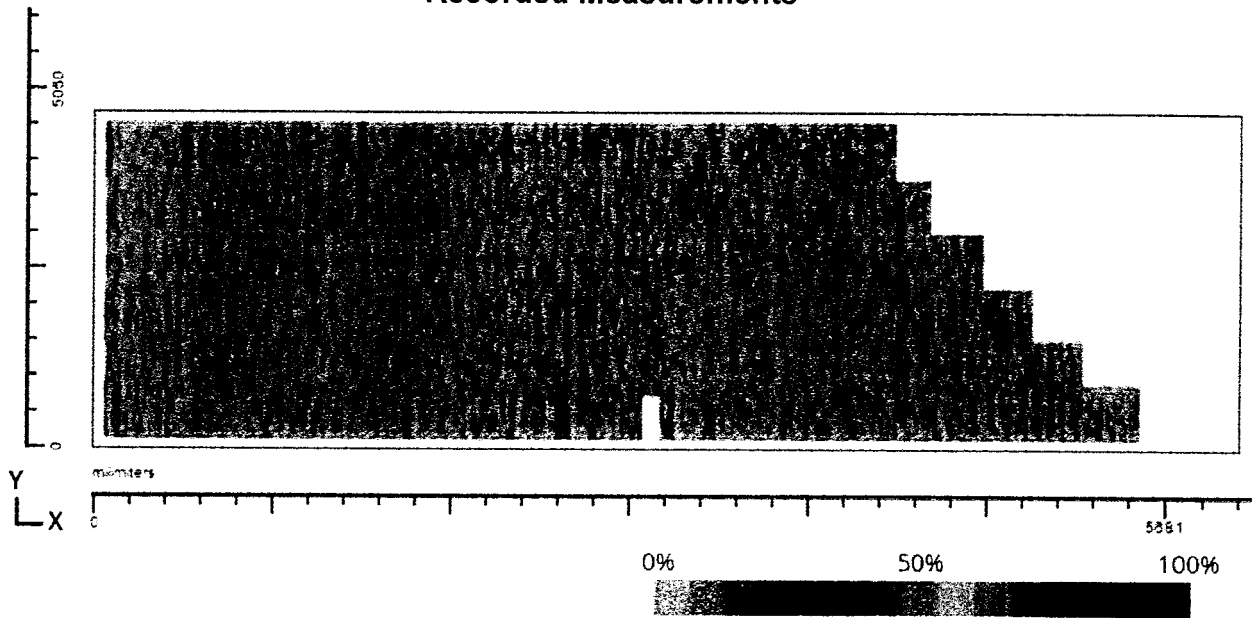
* * * * *

Maximum Signal Height:
93.3%

Plate Width:
6059.42mm

Plate Height:
1780.03mm

Recorded Measurements



Scanned Track Outlines

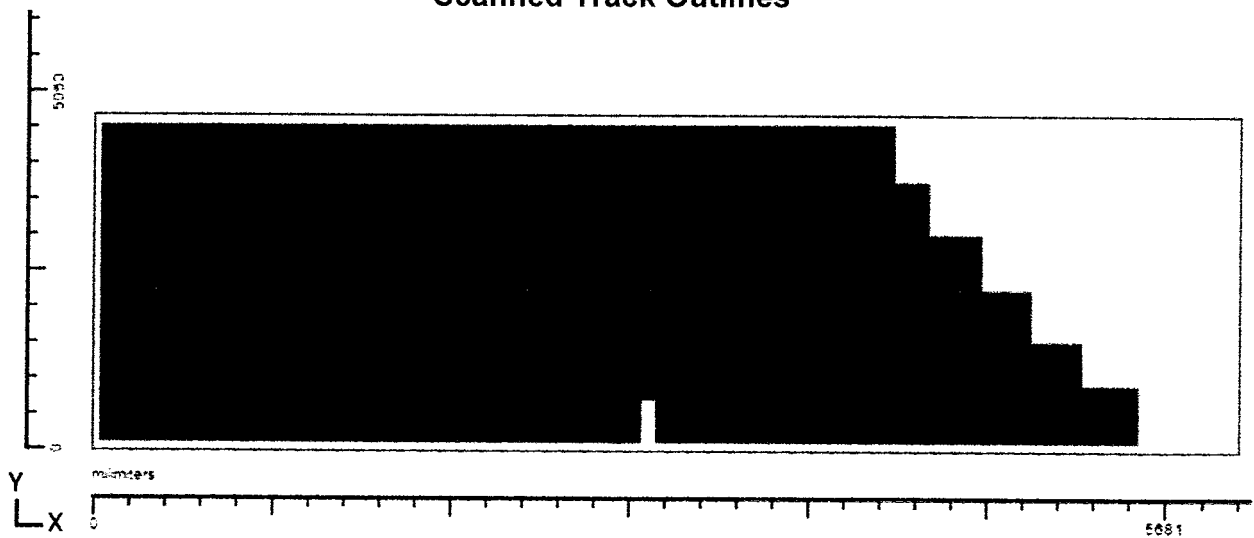




Plate Number 13

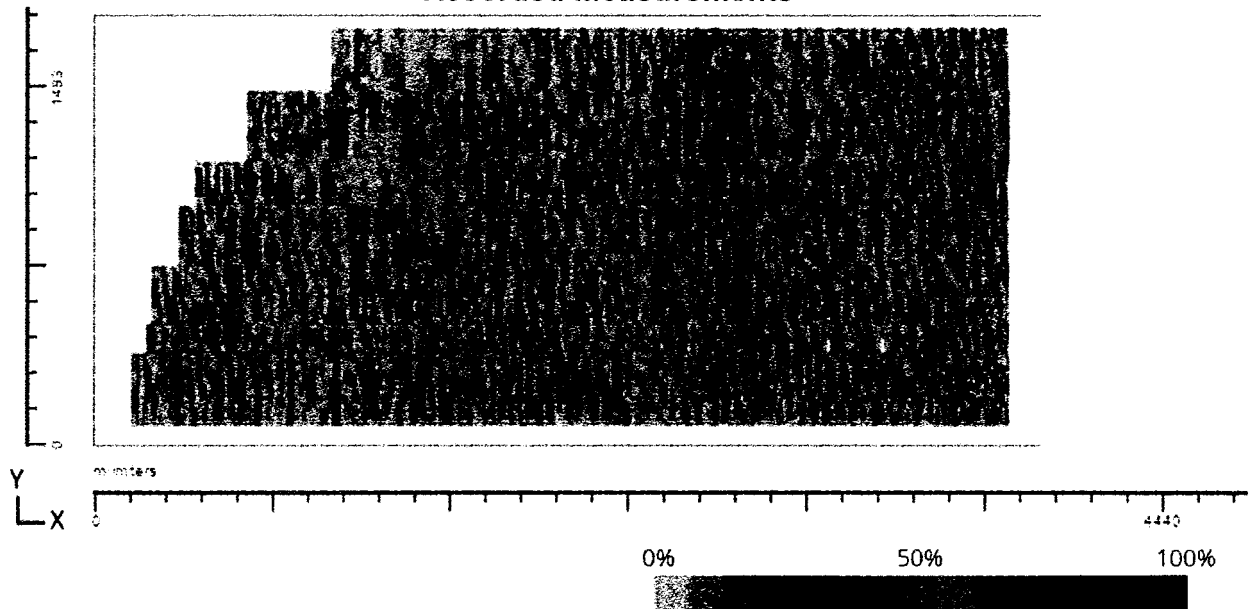
* *

Maximum Signal Height: 100%

Plate Width:
3928.87mm

Plate Height:
1780.03mm

Recorded Measurements



Scanned Track Outlines

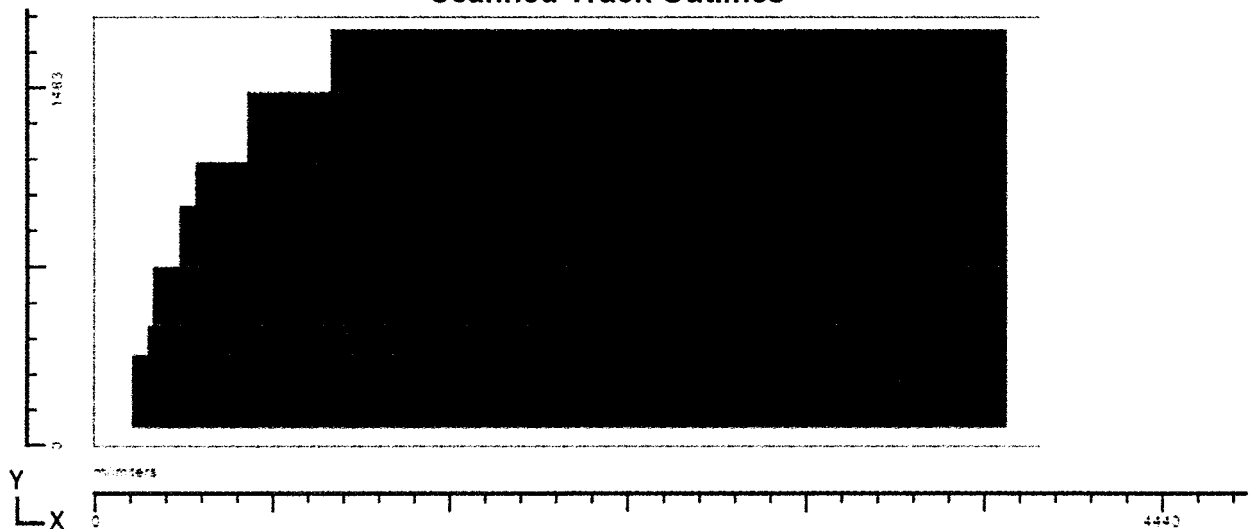




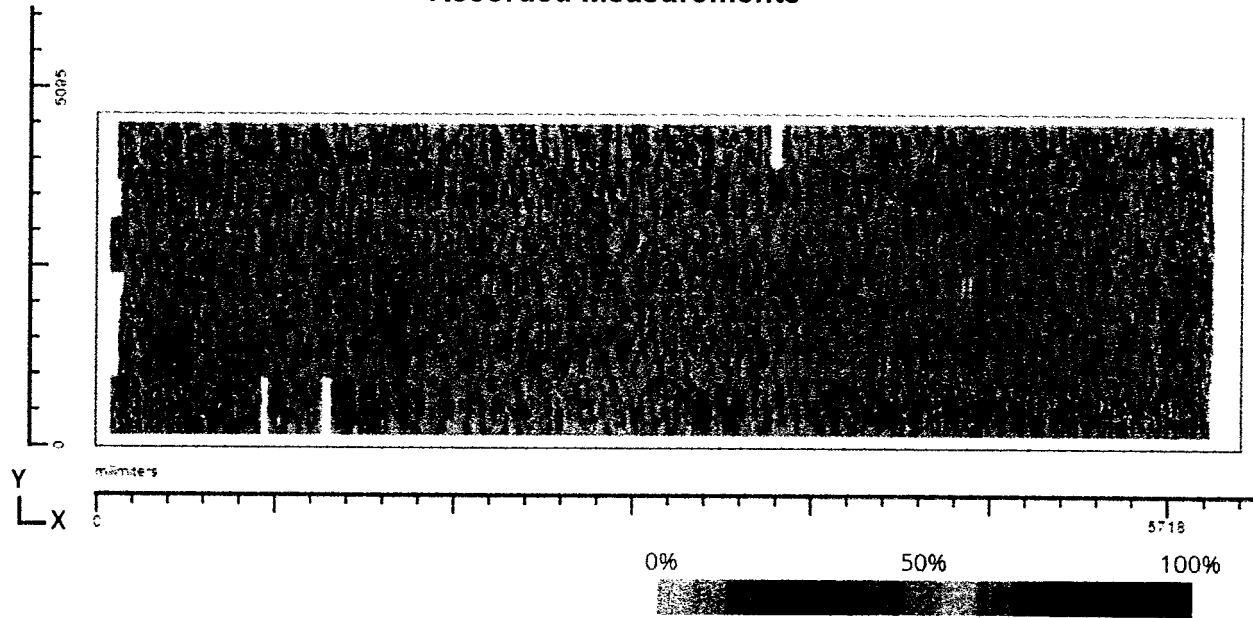
Plate Number 14

Maximum Signal Height: 100%

Plate Width:
6099.05mm

Plate Height:
1780.03mm

Recorded Measurements



Scanned Track Outlines

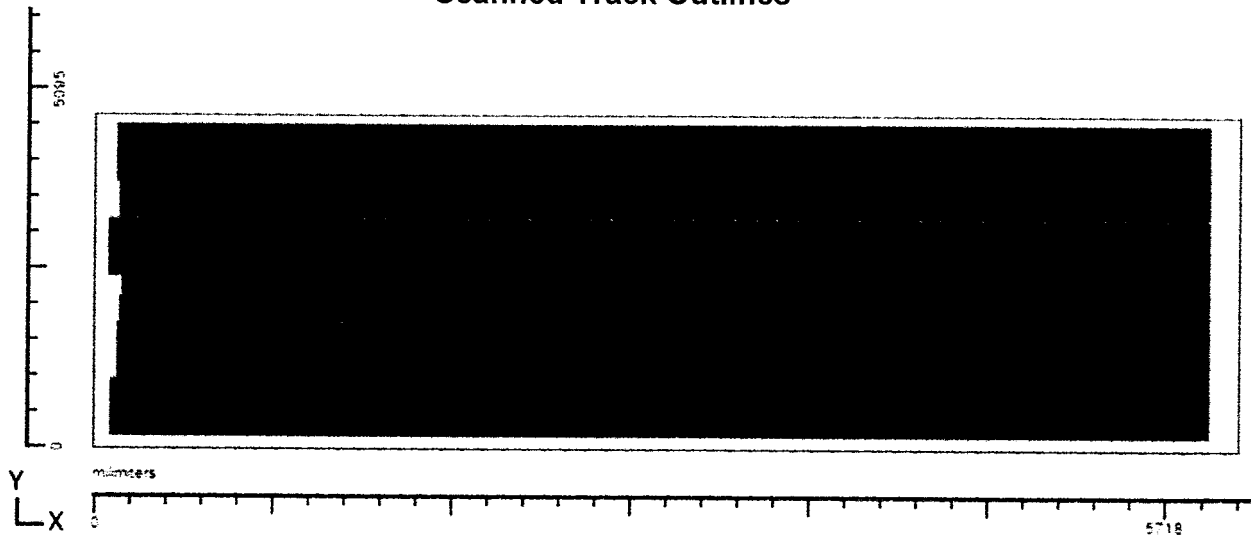




Plate Number 15

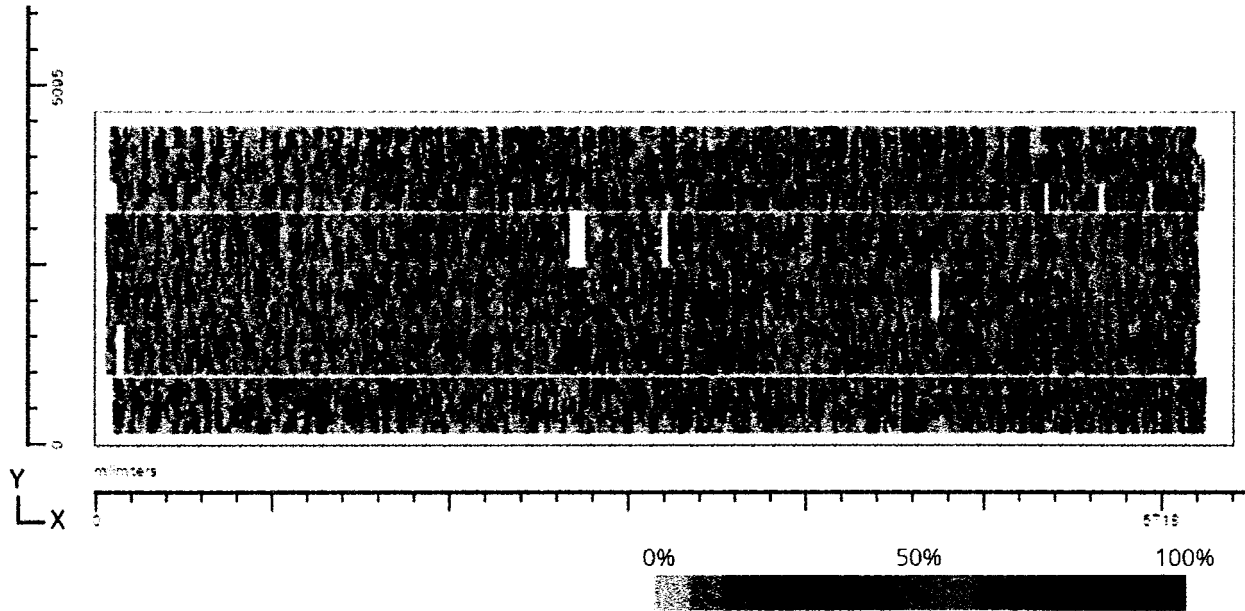
• • • • •

Maximum Signal Height: 100%

Plate Width:
6099.05mm

Plate Height:
1780.03mm

Recorded Measurements



Scanned Track Outlines

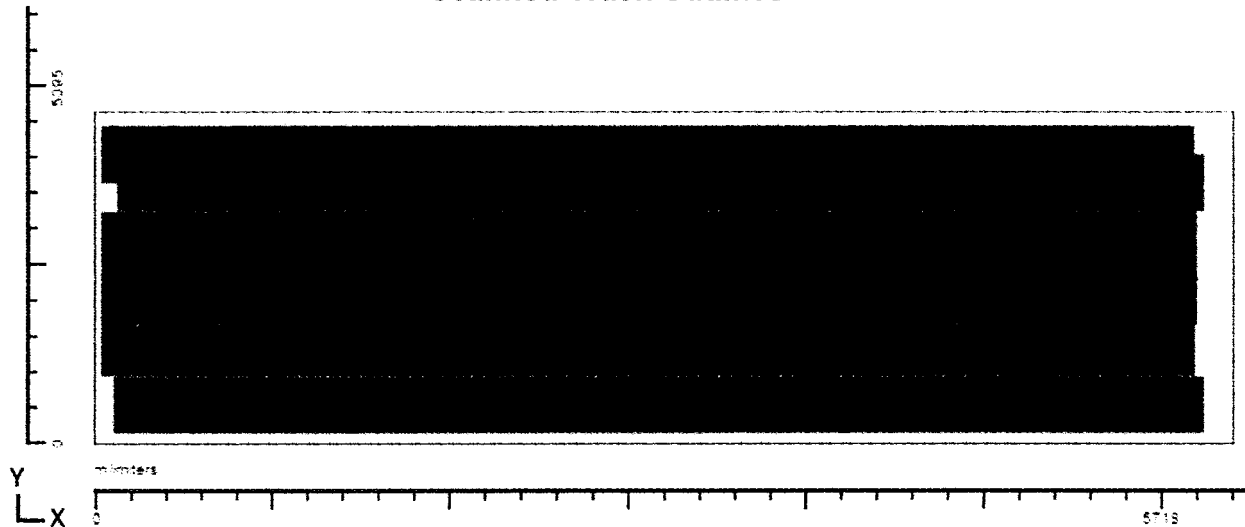




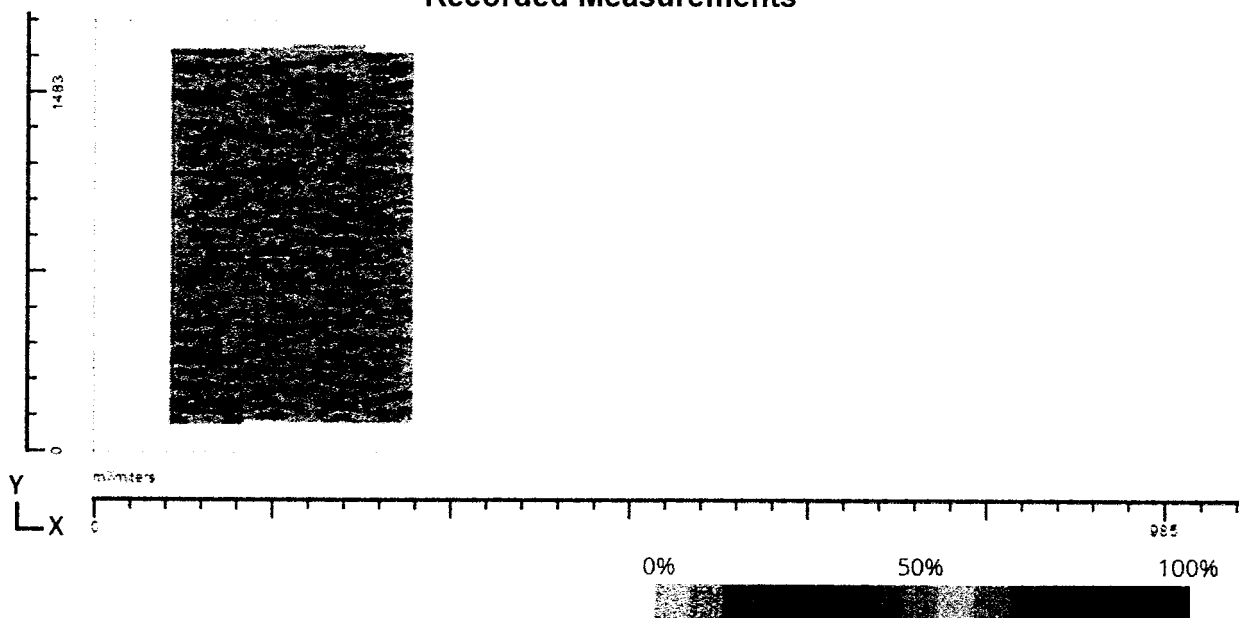
Plate Number 17

Maximum Signal Height:
86.7%

Plate Width:
1368.55mm

Plate Height:
1780.03mm

Recorded Measurements



Scanned Track Outlines

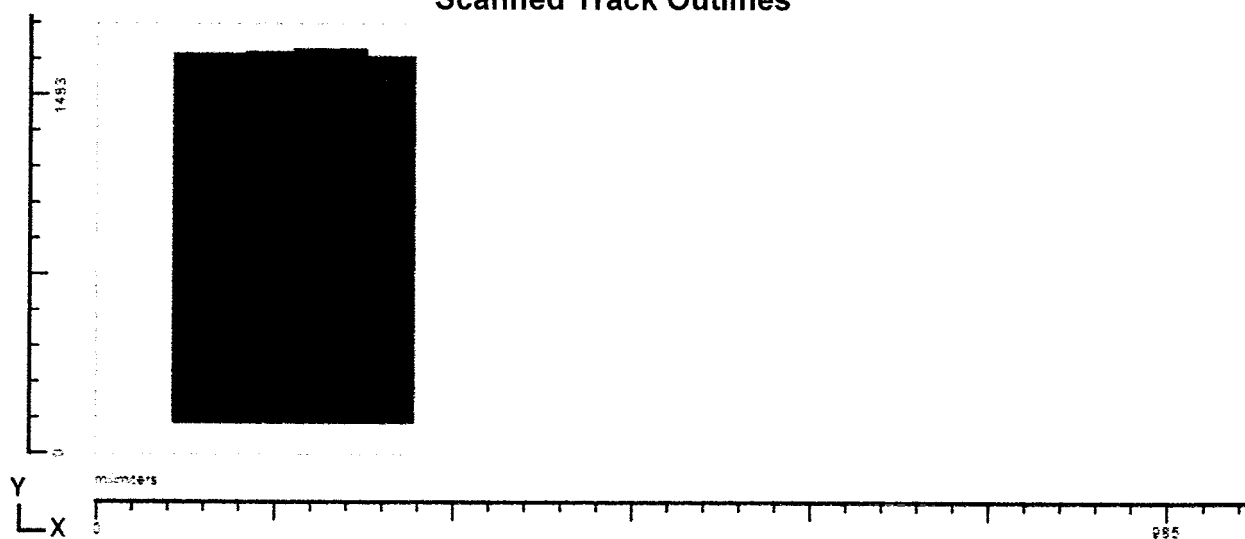




Plate Number 20

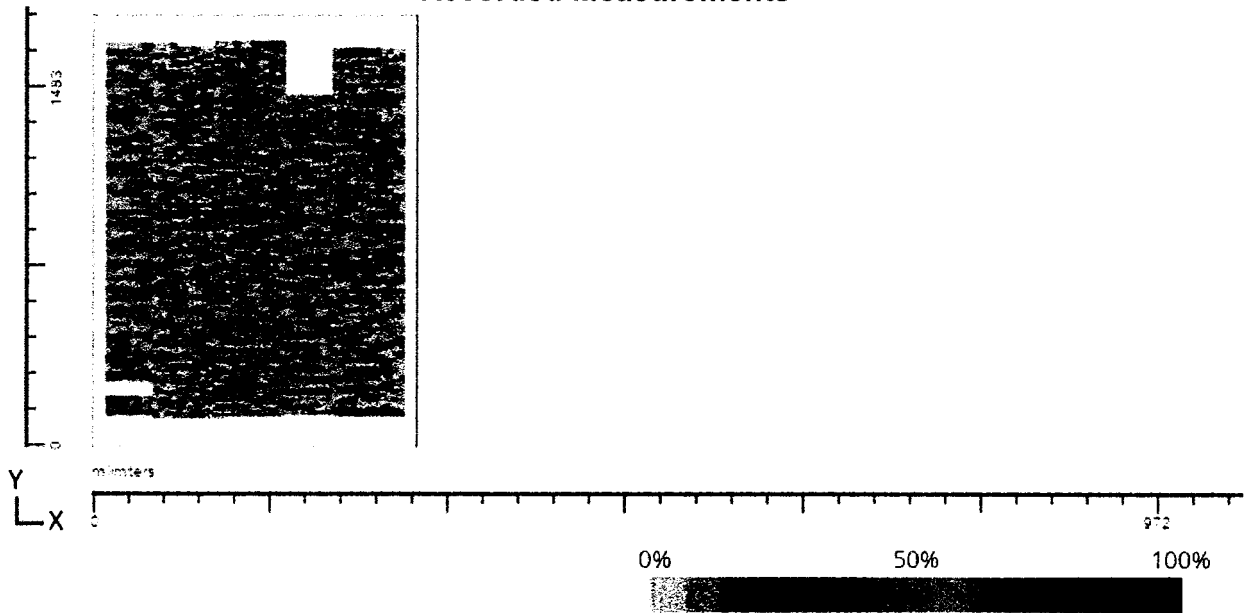


Maximum Signal Height: 100%

Plate Width:
1359.41mm

Plate Height:
1780.03mm

Recorded Measurements



Scanned Track Outlines

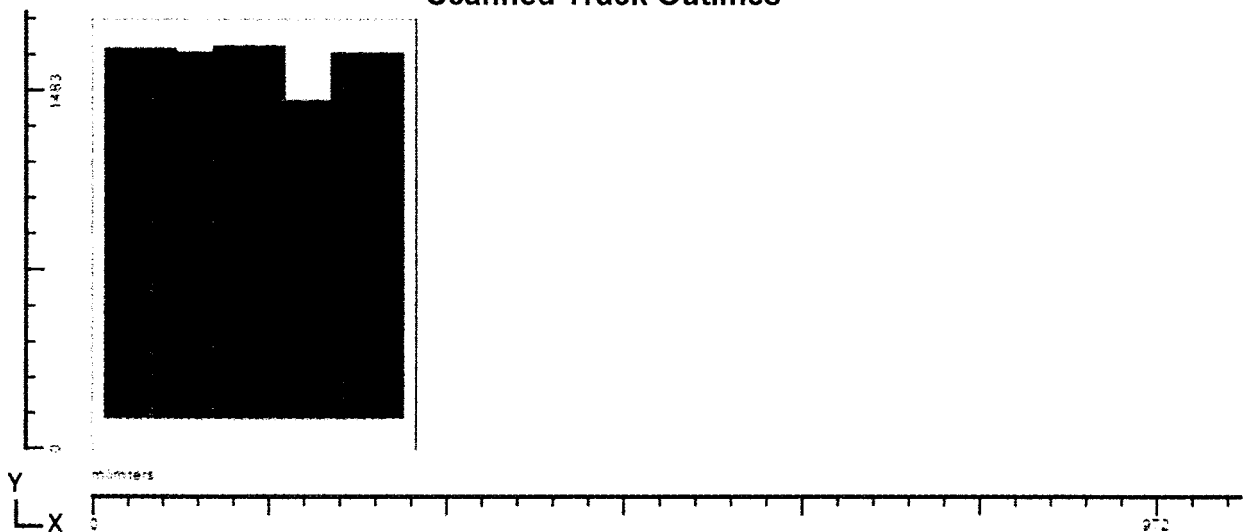




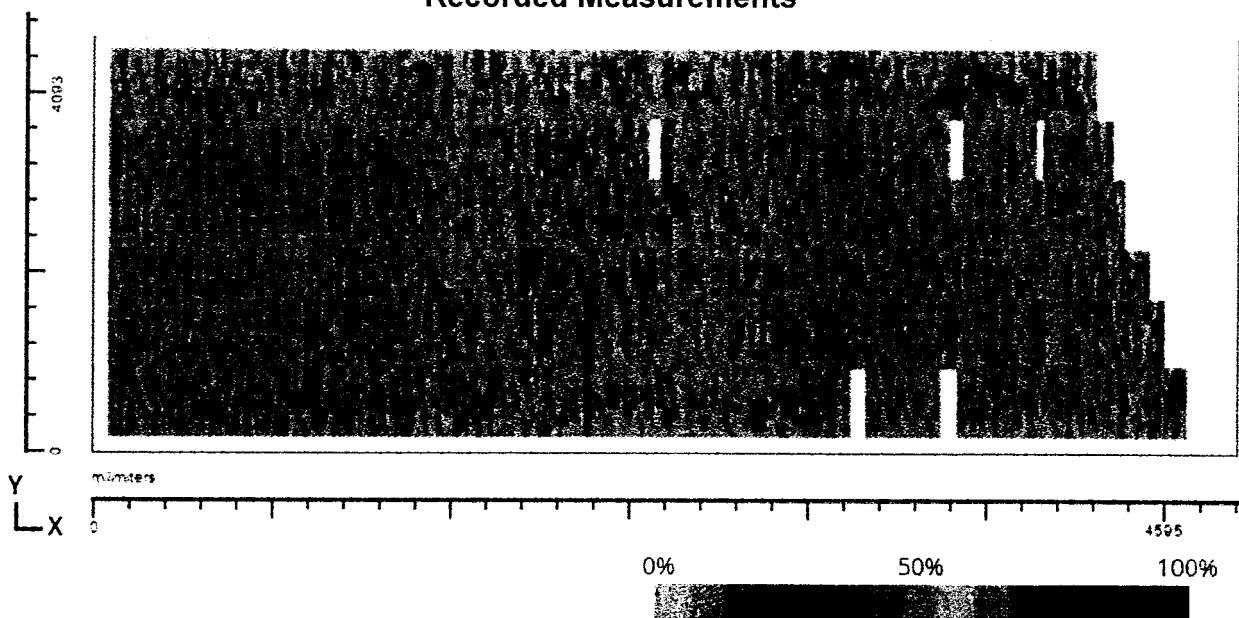
Plate Number 21

Maximum Signal Height: 100%

Plate Width:
4901.18mm

Plate Height:
1780.03mm

Recorded Measurements



Scanned Track Outlines

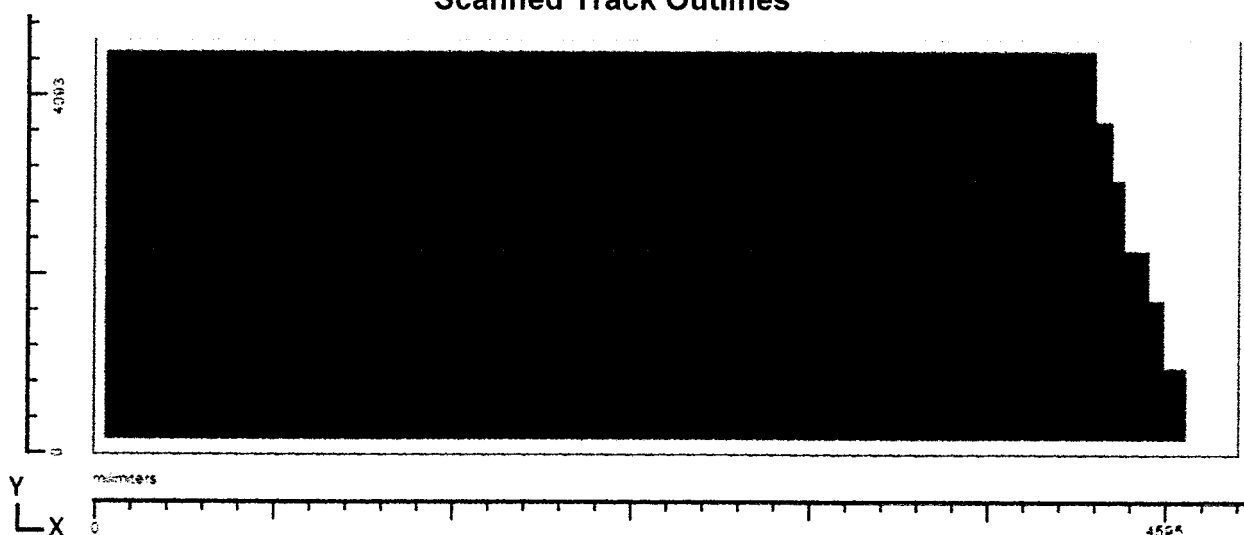




Plate Number 22

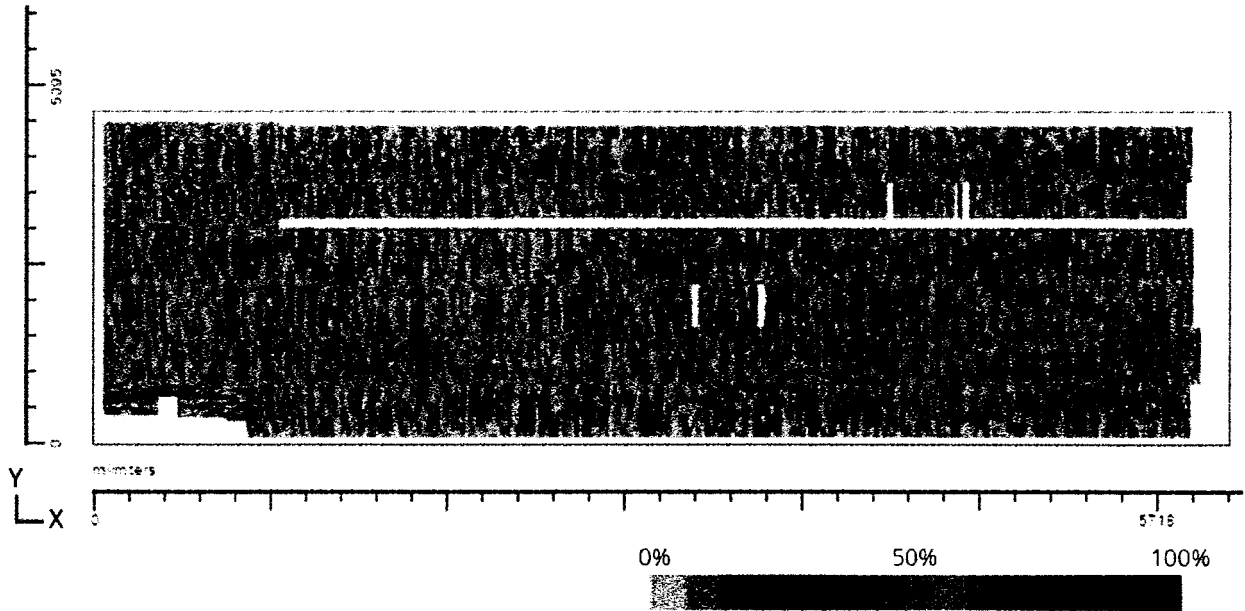
* * * * *

Maximum Signal Height:
86.7%

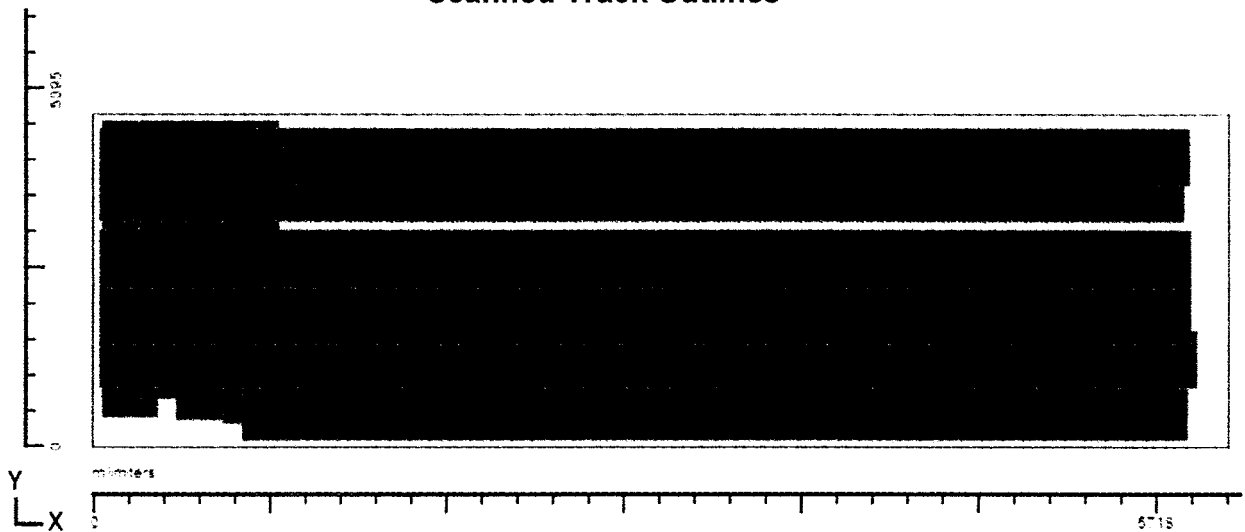
Plate Width:
6099.05mm

Plate Height:
1780.03mm

Recorded Measurements



Scanned Track Outlines



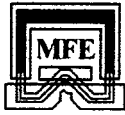


Plate Number 23

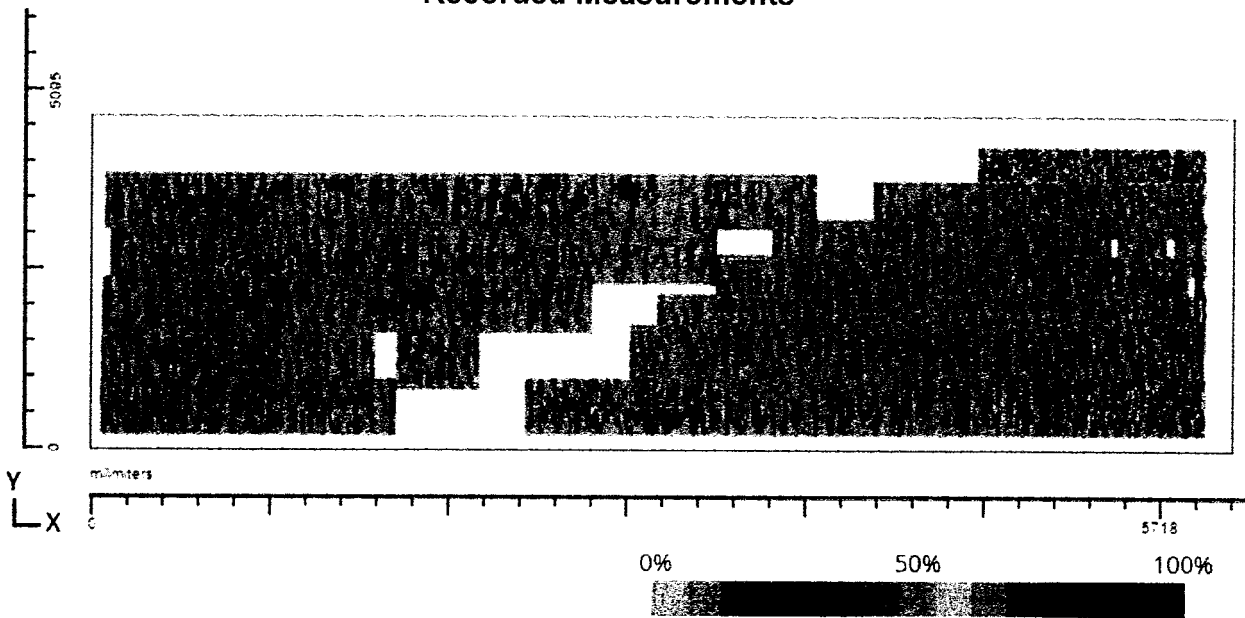
* * * * *

Maximum Signal Height: 100%

Plate Width:
6099.05mm

Plate Height:
1780.03mm

Recorded Measurements



Scanned Track Outlines

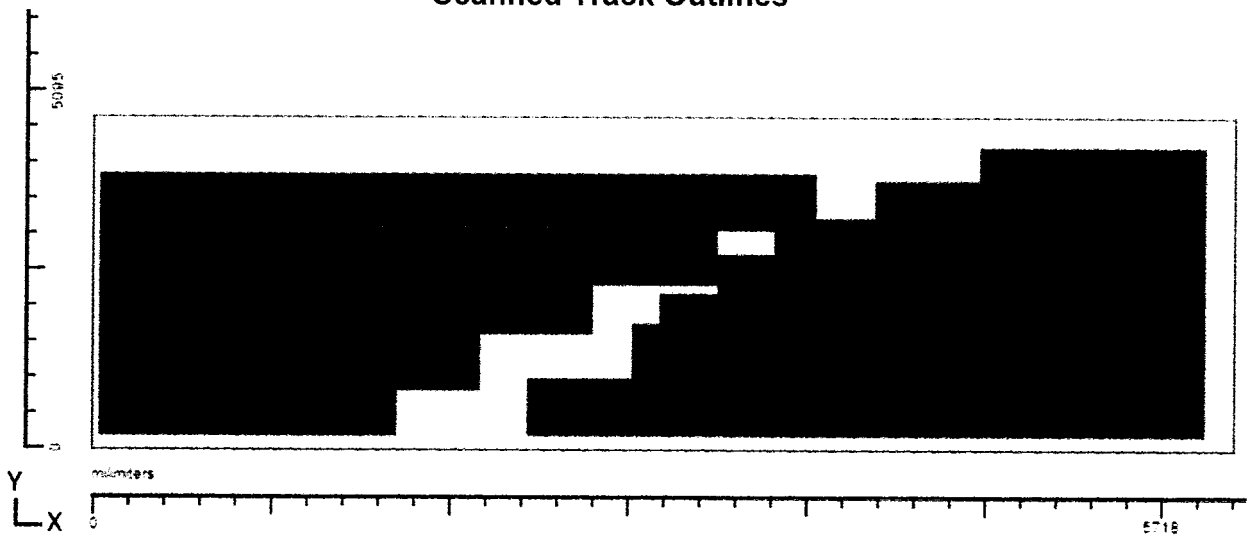




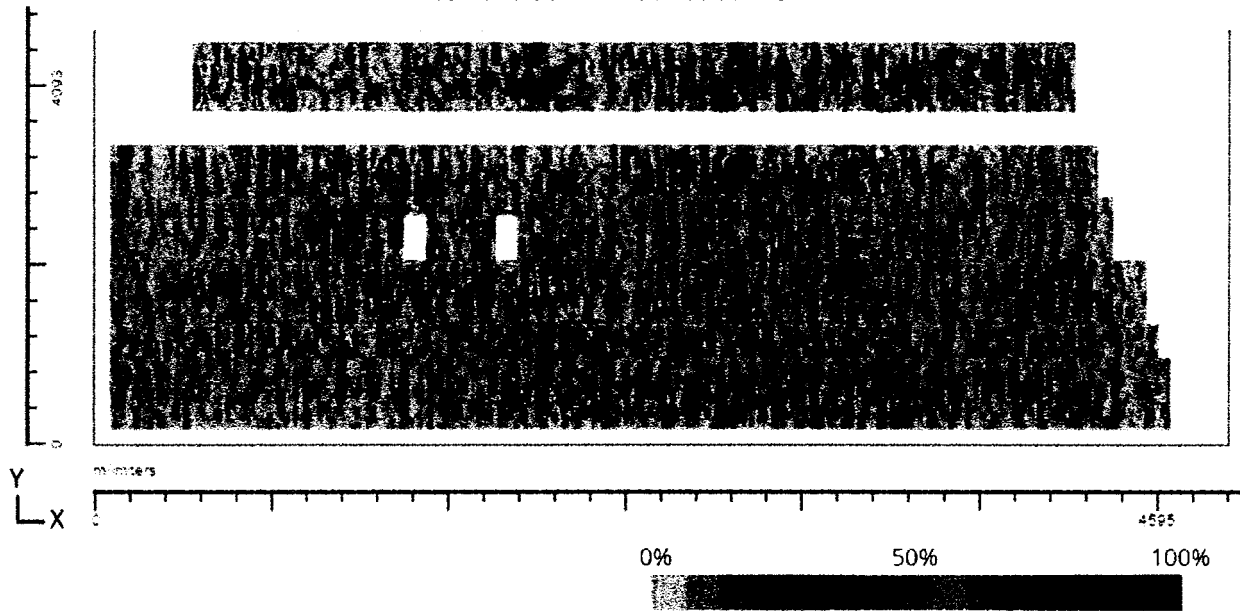
Plate Number 24

Maximum Signal Height: 100%

Plate Width:
4901.18mm

Plate Height:
1780.03mm

Recorded Measurements



Scanned Track Outlines

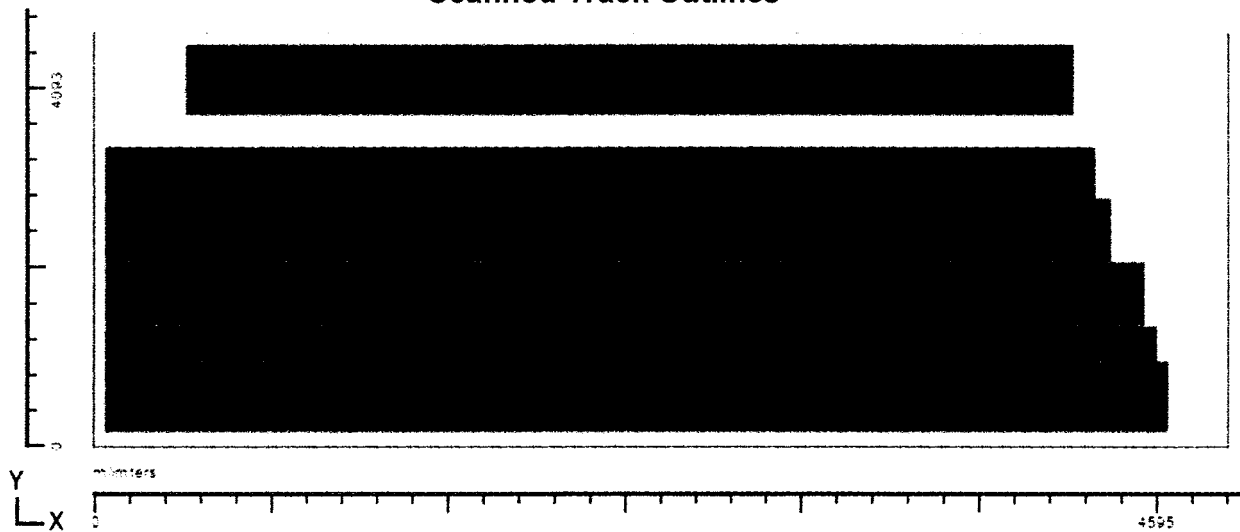




Plate Number 26

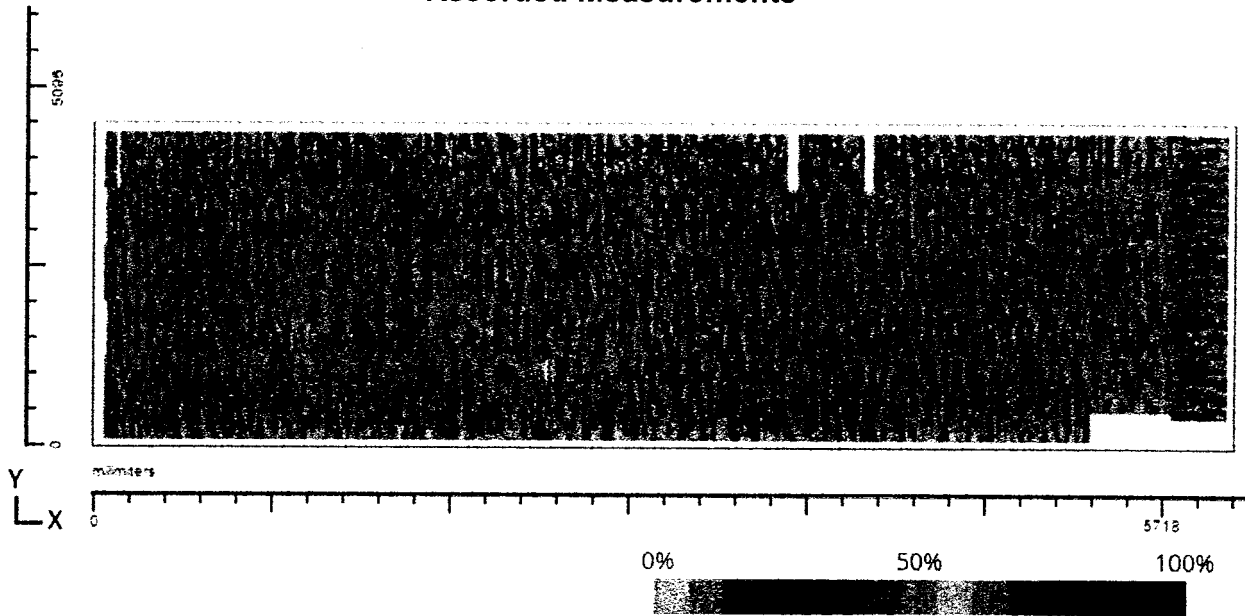
* * * * *

Maximum Signal Height:
93.3%

Plate Width:
6099.05mm

Plate Height:
1731.26mm

Recorded Measurements



Scanned Track Outlines

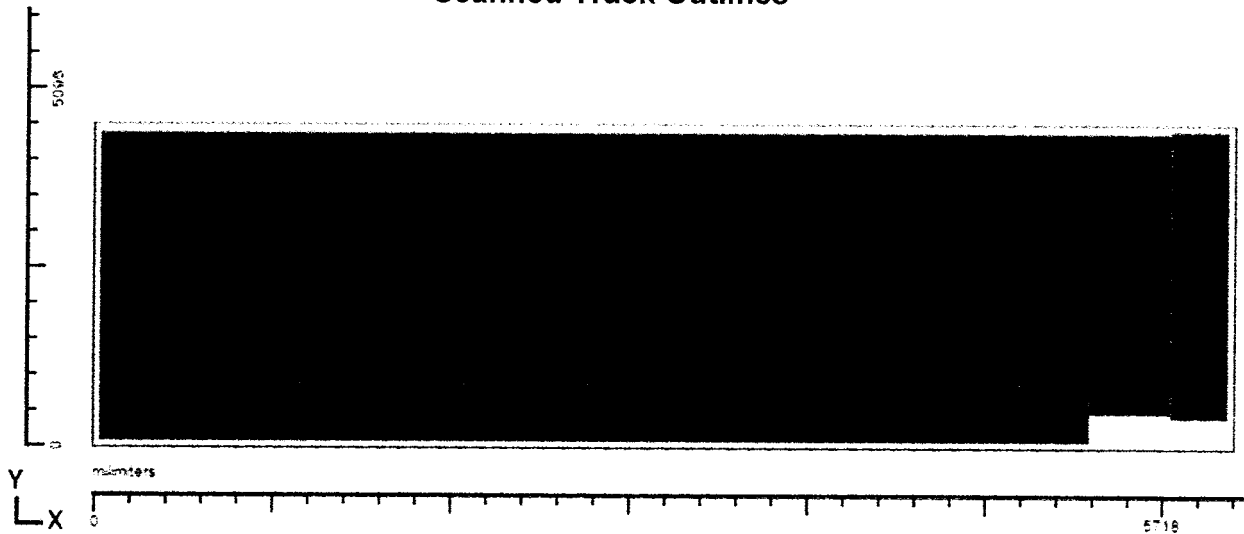




Plate Number 28

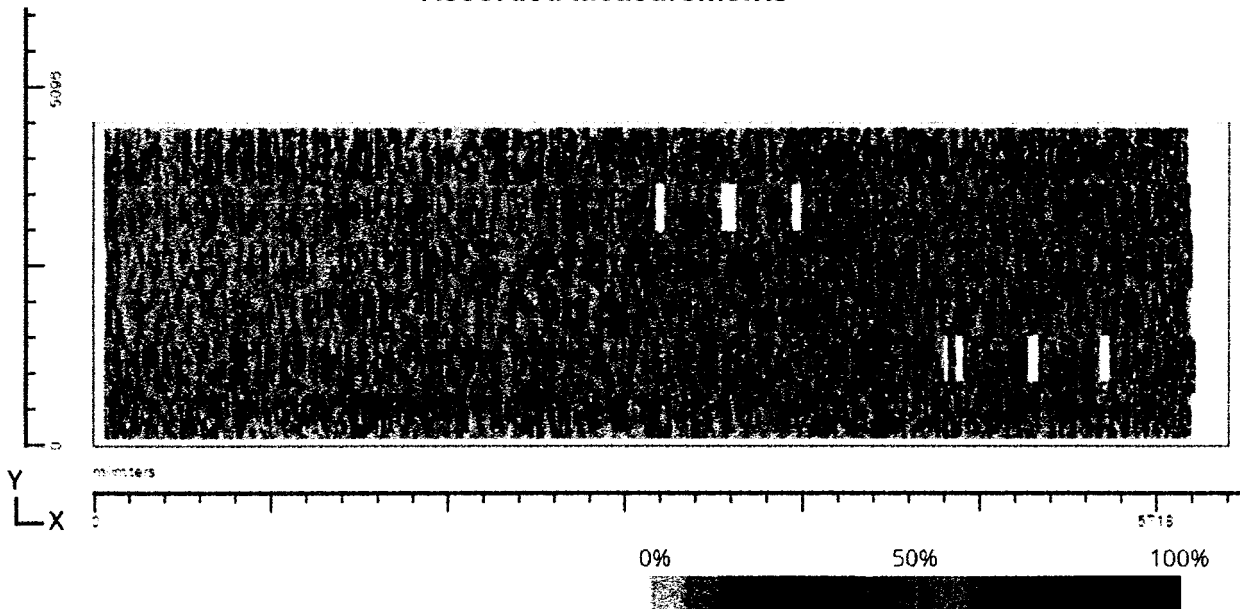
* * * * *

Maximum Signal Height: 100%

Plate Width:
6099.05mm

Plate Height:
1731.26mm

Recorded Measurements



Scanned Track Outlines

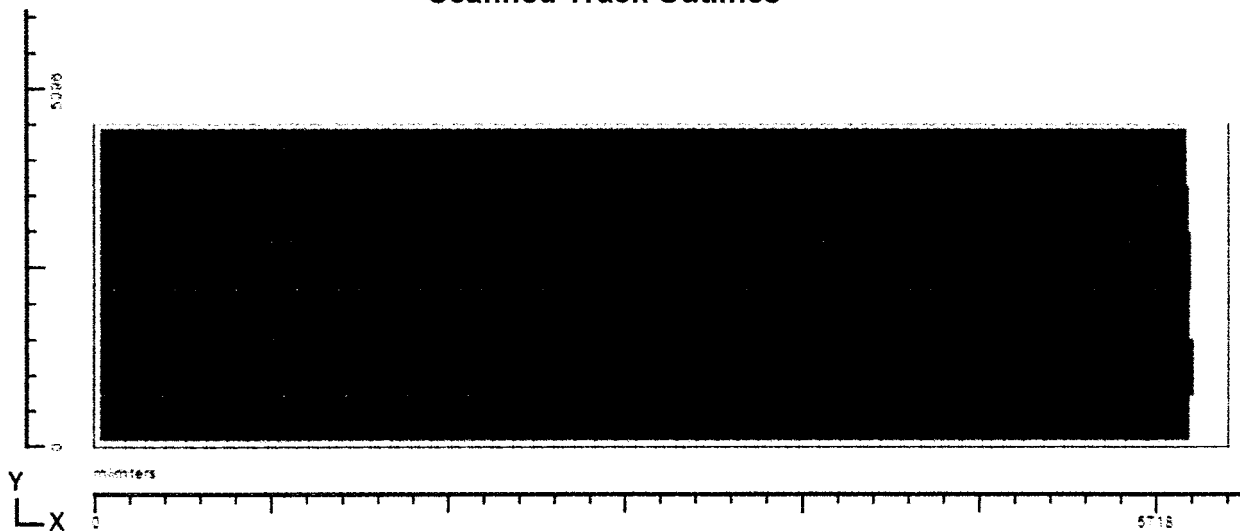




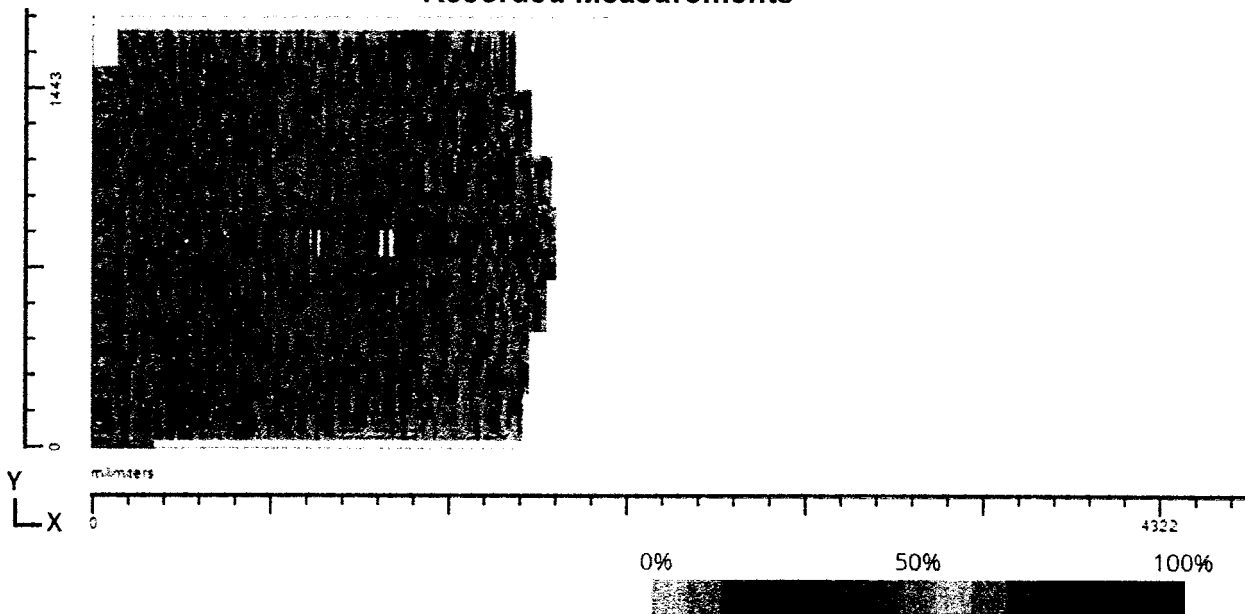
Plate Number 29

Maximum Signal Height:
93.3%

Plate Width:
2078.74mm

Plate Height:
1731.26mm

Recorded Measurements



Scanned Track Outlines

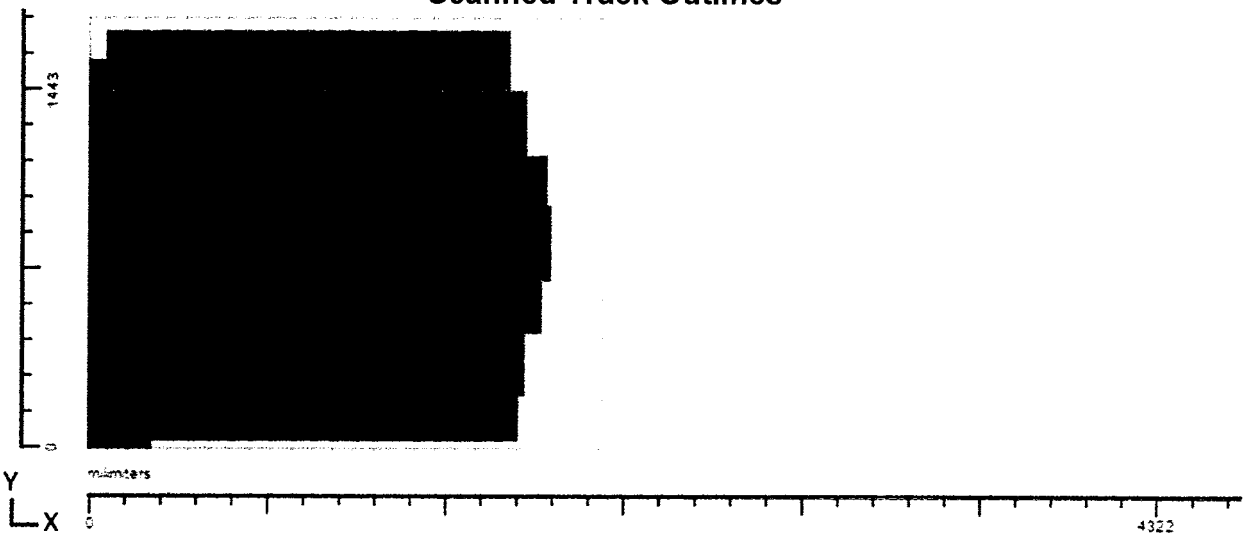




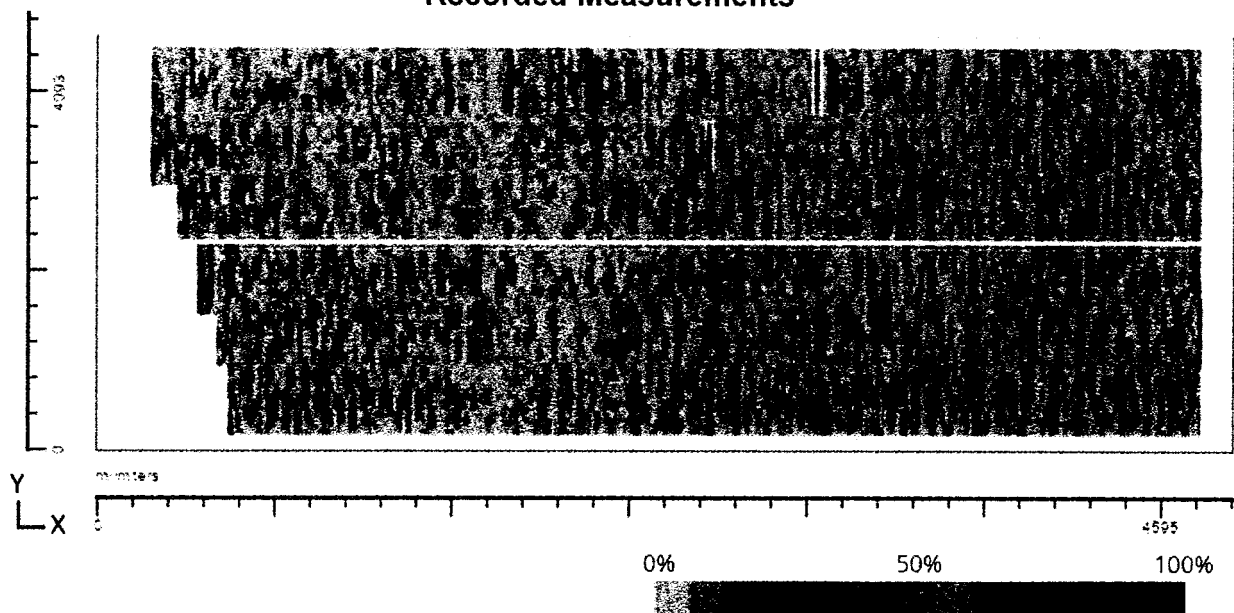
Plate Number 30

Maximum Signal Height: 100%

**Plate Width:
4901.18mm**

**Plate Height:
1780.03mm**

Recorded Measurements



Scanned Track Outlines

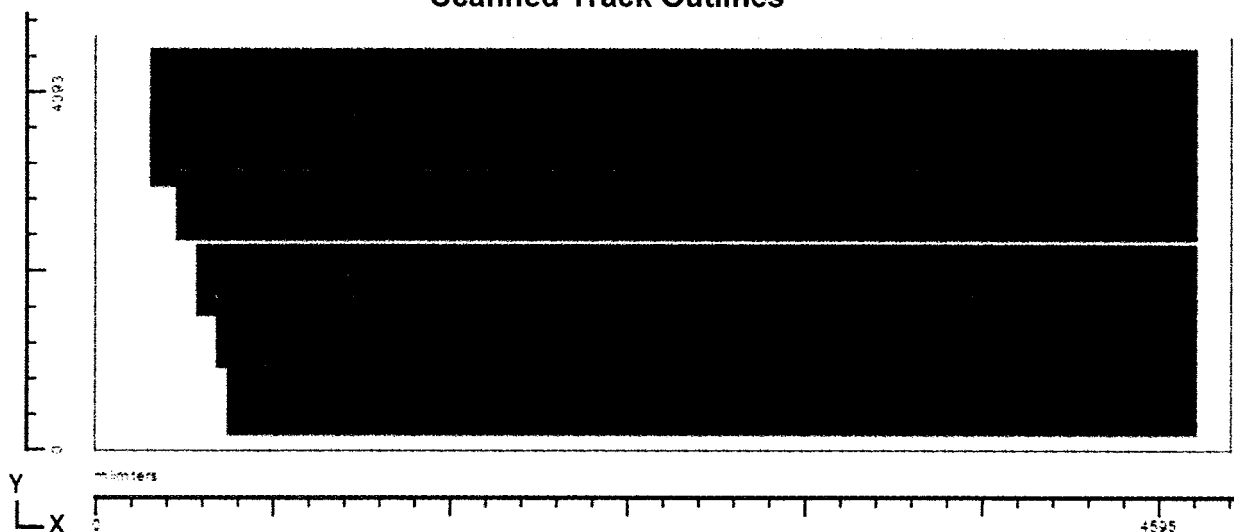




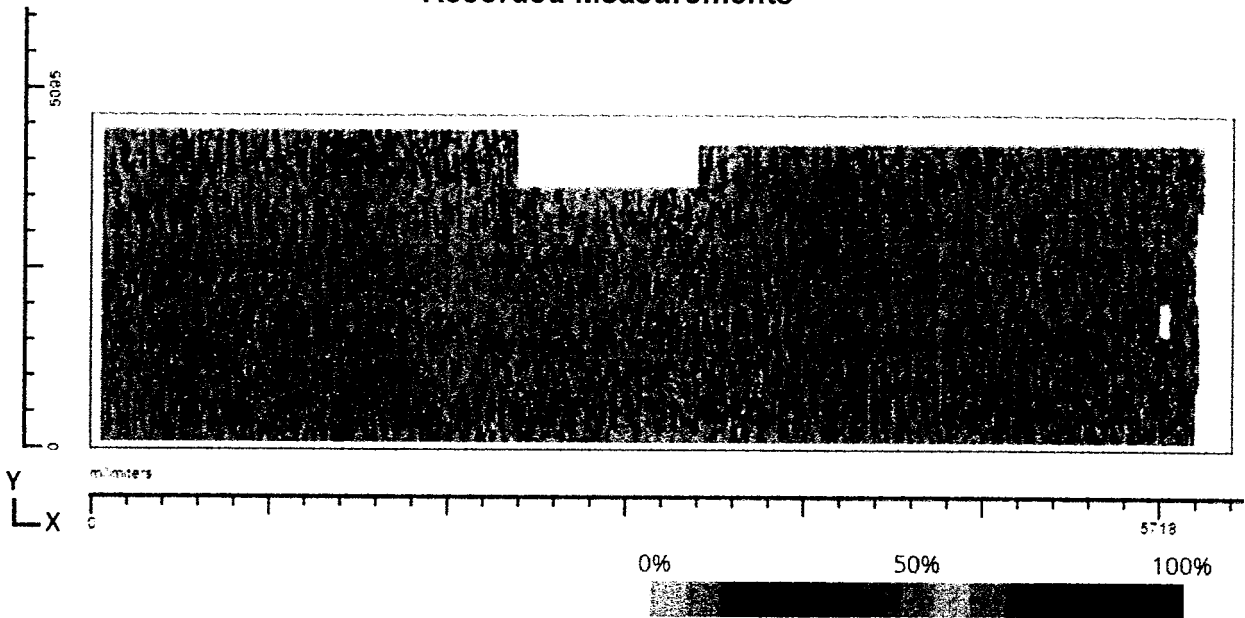
Plate Number 31

Maximum Signal Height: 100%

Plate Width:
6099.05mm

Plate Height:
1780.03mm

Recorded Measurements



Scanned Track Outlines

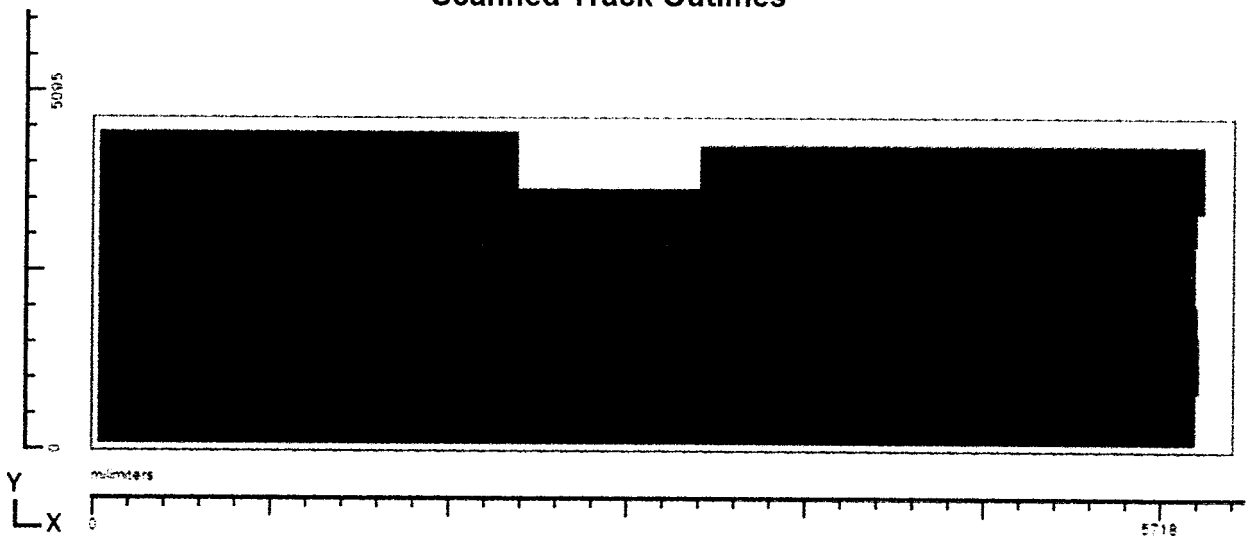




Plate Number 32

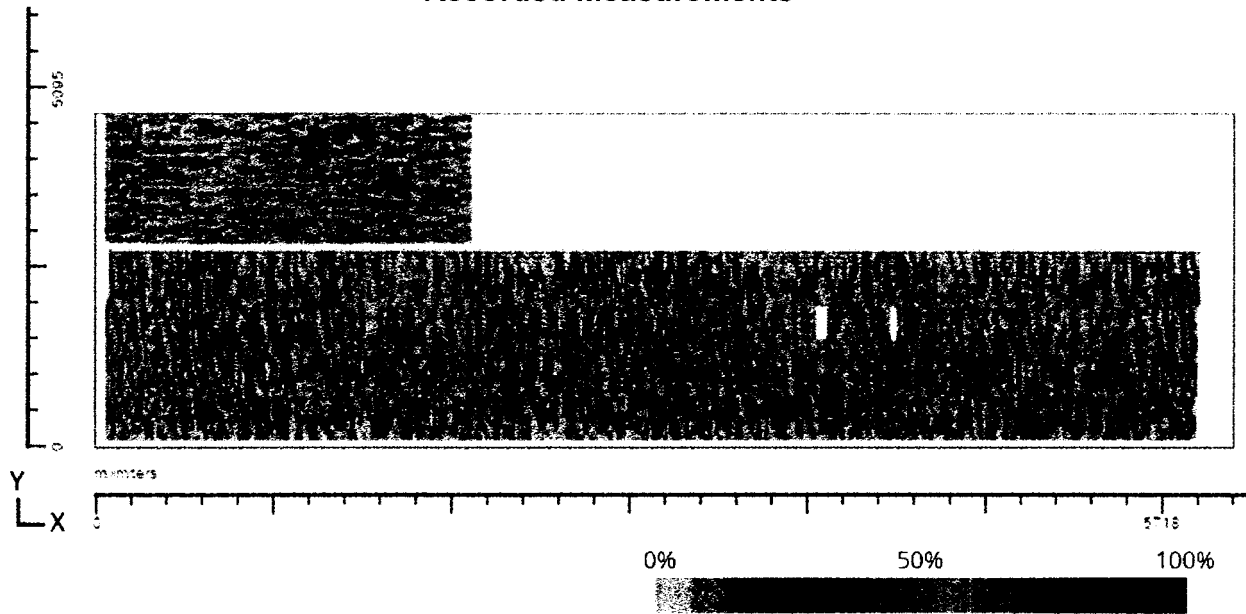
• • • • •

Maximum Signal Height: 100%

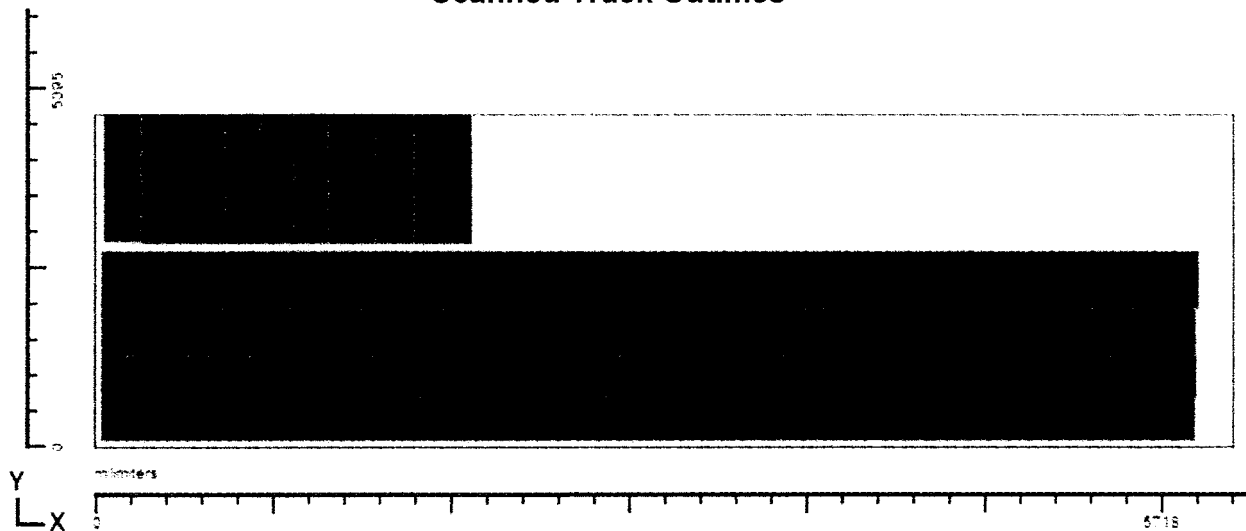
Plate Width:
6099.05mm

Plate Height:
1780.03mm

Recorded Measurements



Scanned Track Outlines



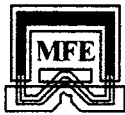


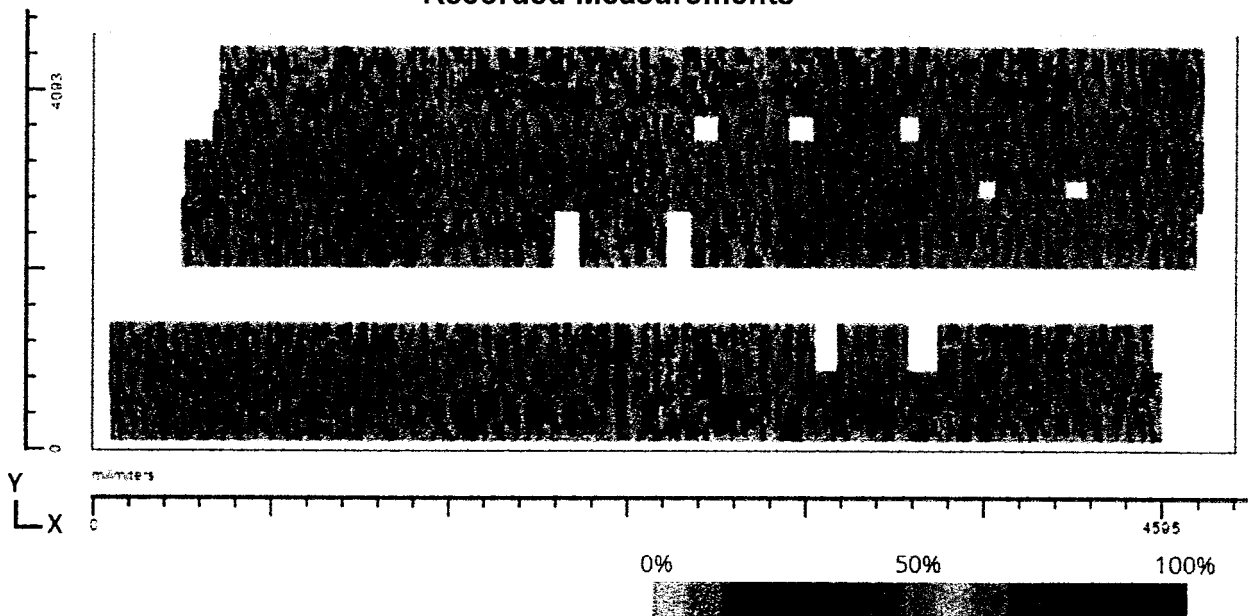
Plate Number 33

Maximum Signal Height: 100%

Plate Width:
4901.18mm

Plate Height:
1780.03mm

Recorded Measurements



Scanned Track Outlines

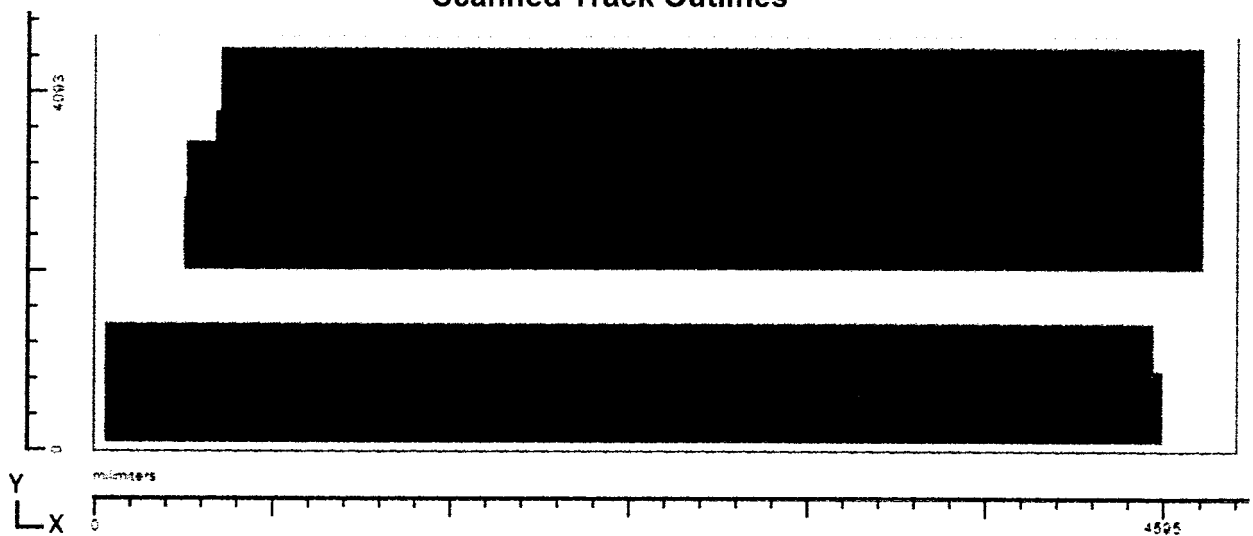




Plate Number 35

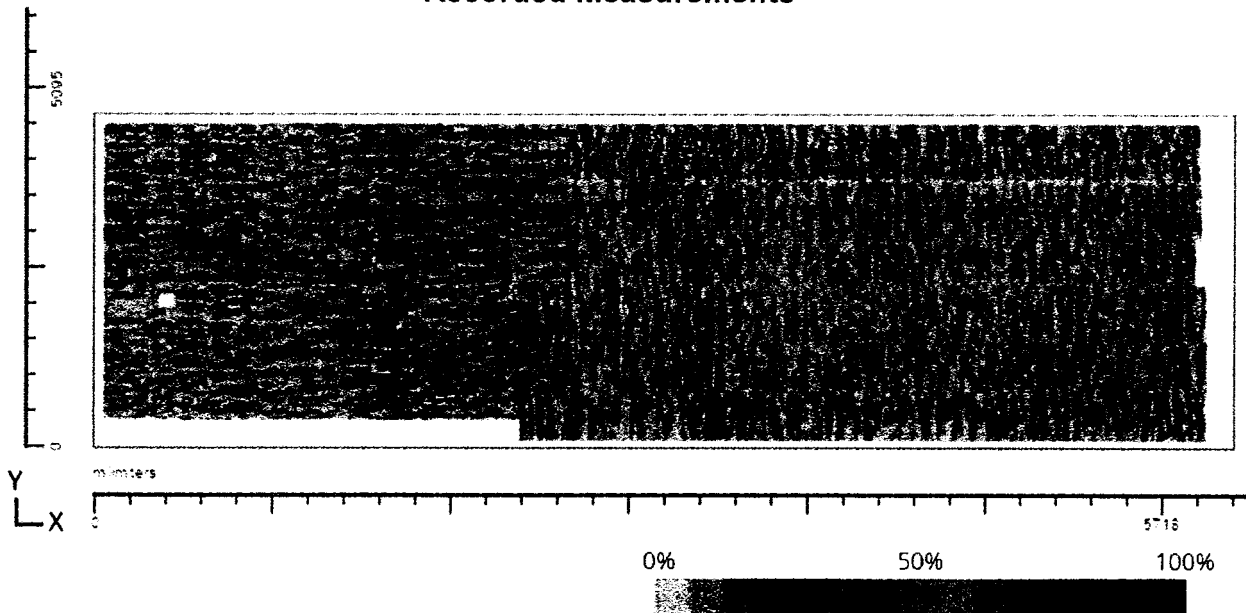
• • • • •

Maximum Signal Height: 100%

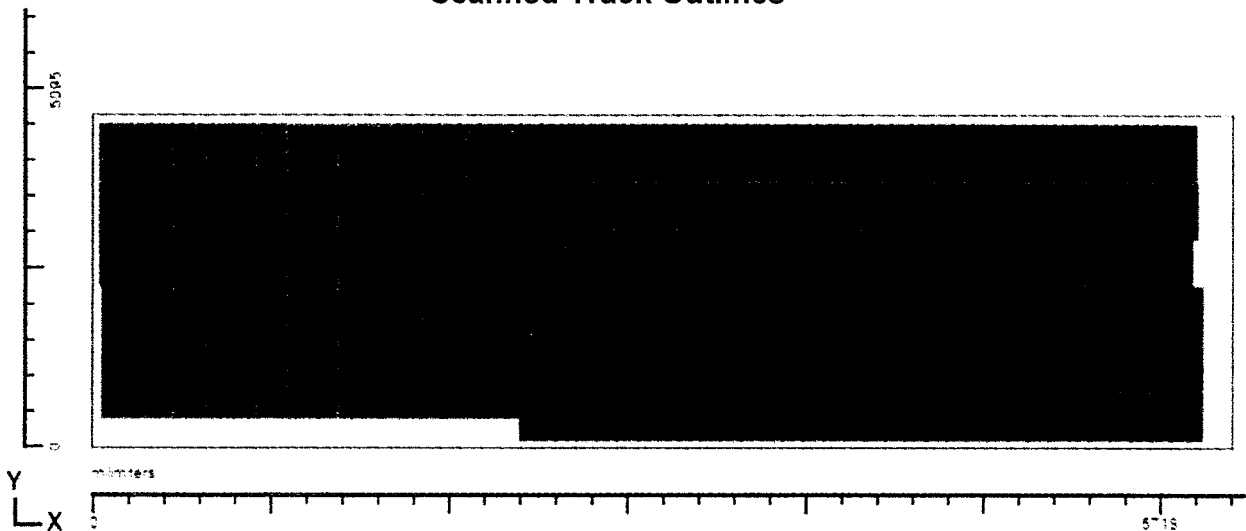
Plate Width:
6099.05mm

Plate Height:
1780.03mm

Recorded Measurements



Scanned Track Outlines



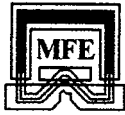


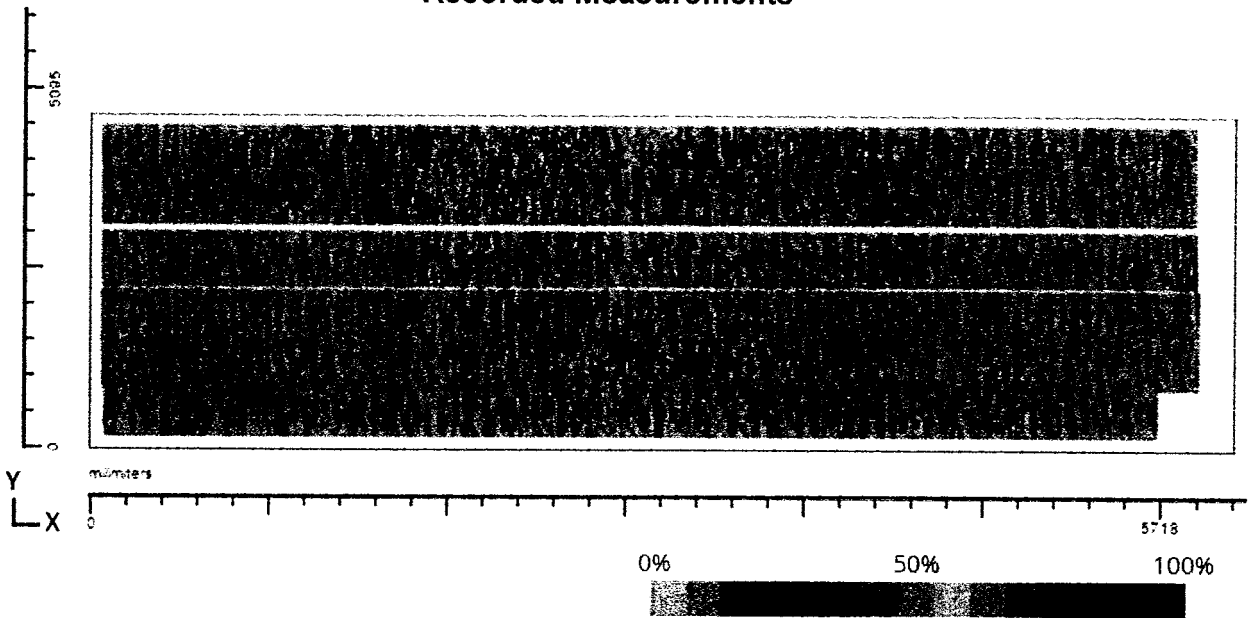
Plate Number 36

Maximum Signal Height: 100%

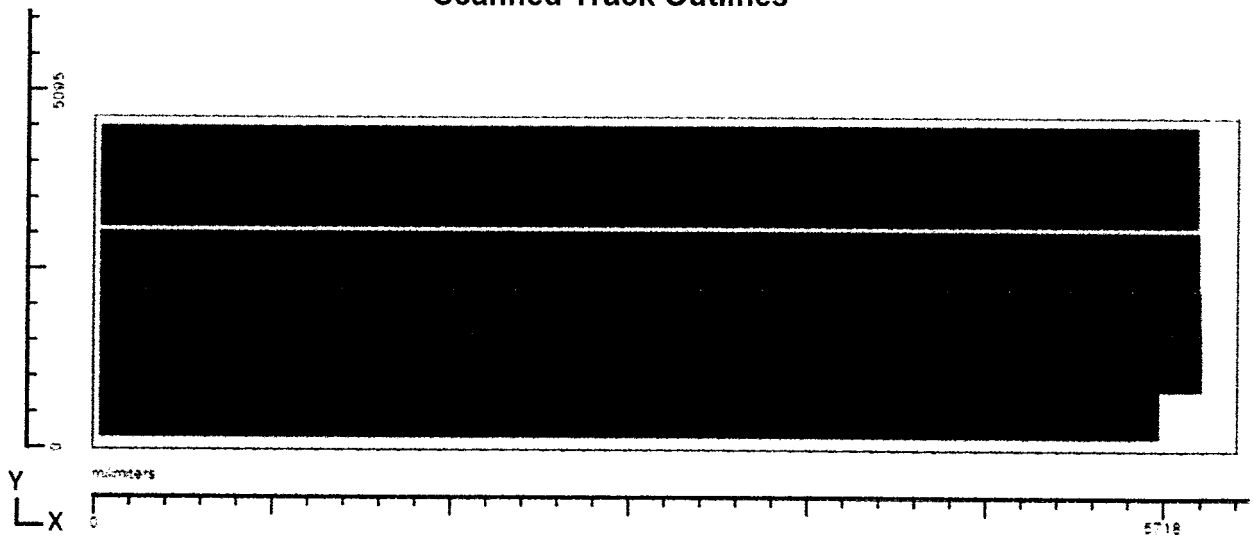
Plate Width:
6099.05mm

Plate Height:
1780.03mm

Recorded Measurements



Scanned Track Outlines



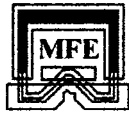


Plate Number 37

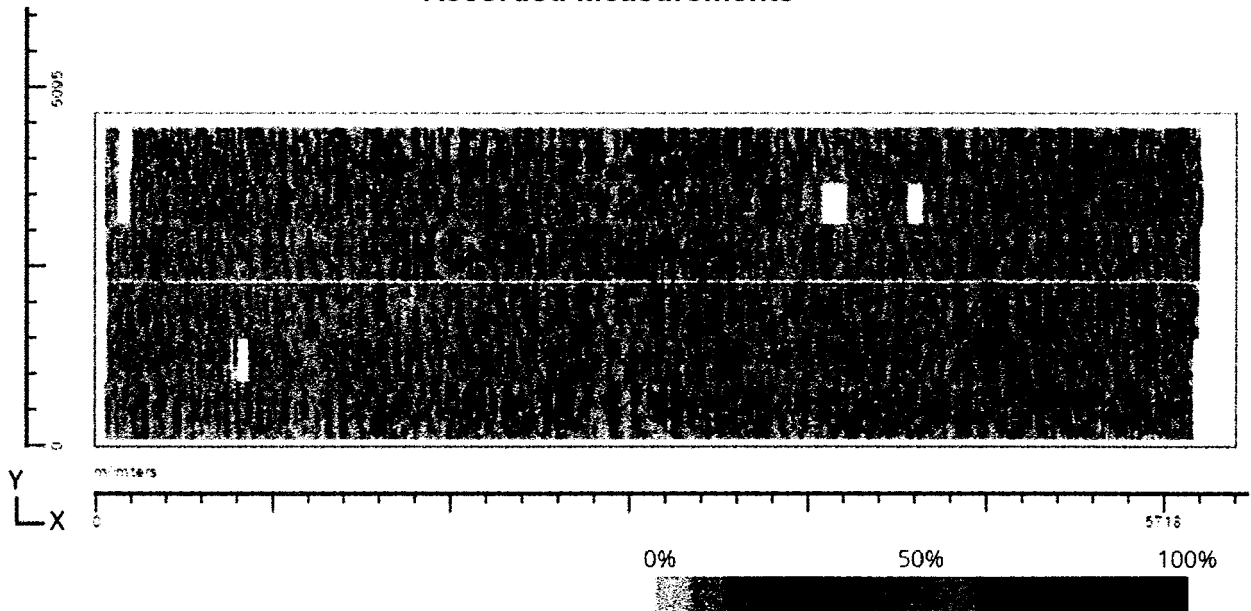
* *

Maximum Signal Height: 100%

Plate Width:
6099.05mm

Plate Height:
1780.03mm

Recorded Measurements



Scanned Track Outlines

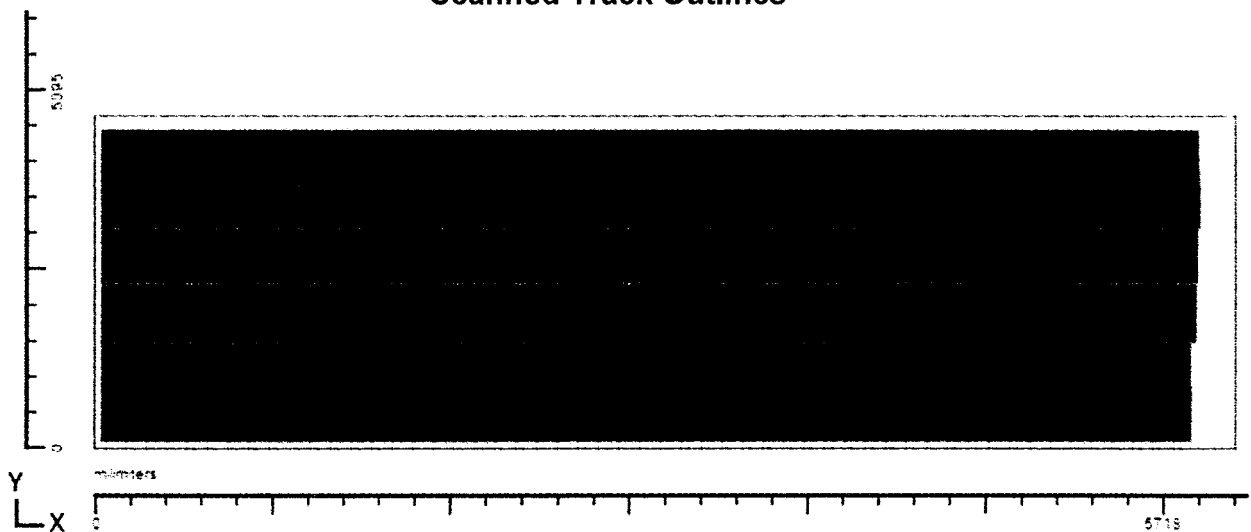




Plate Number 38

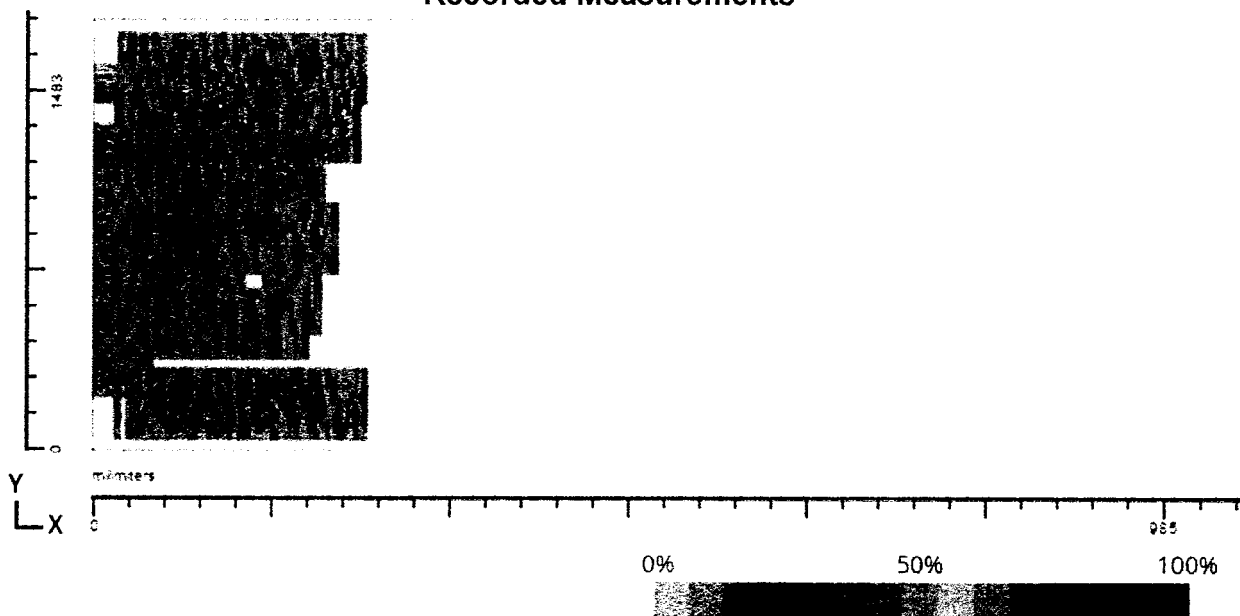
* * * * *

Maximum Signal Height: 100%

Plate Width:
1368.55mm

Plate Height:
1780.03mm

Recorded Measurements



Scanned Track Outlines

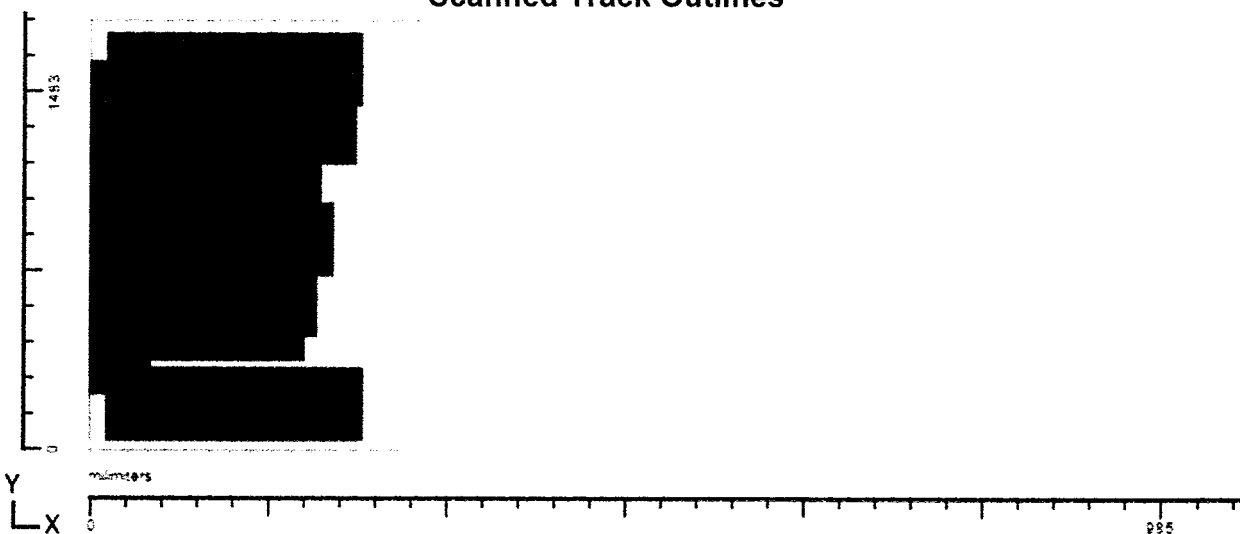




Plate Number 40

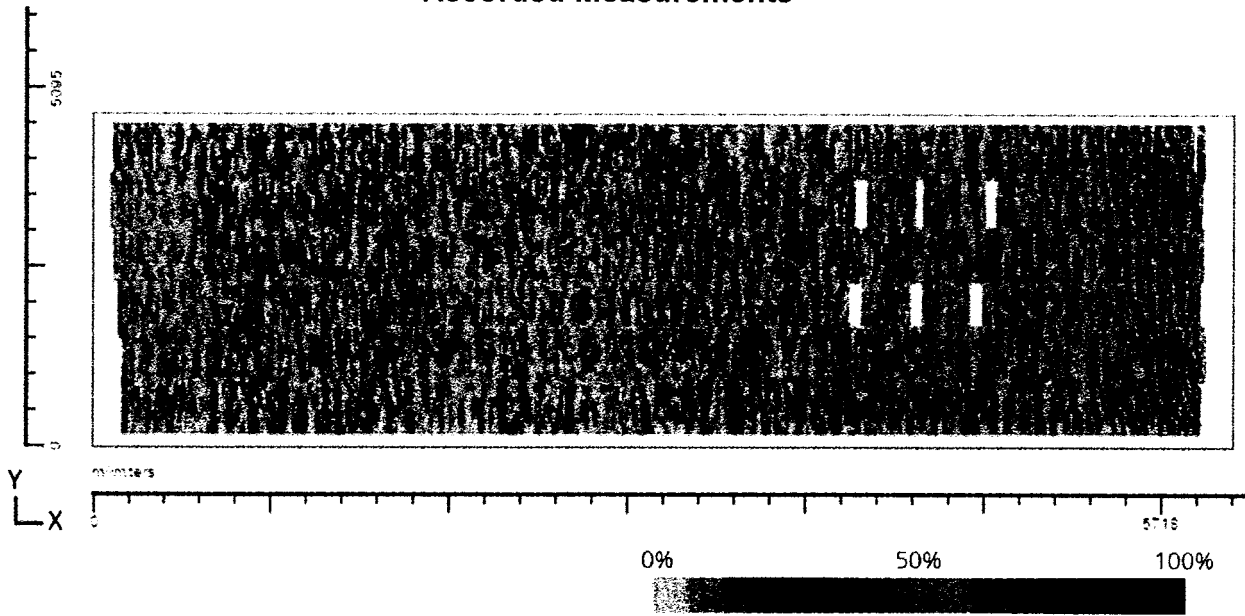


Maximum Signal Height:
93.3%

Plate Width:
6099.05mm

Plate Height:
1780.03mm

Recorded Measurements



Scanned Track Outlines

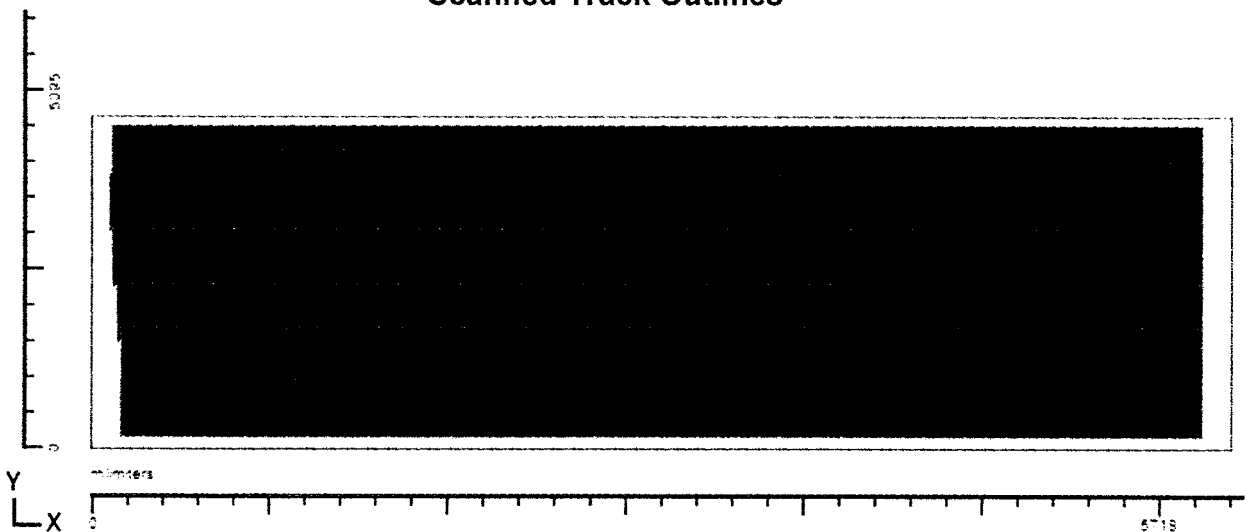




Plate Number 41

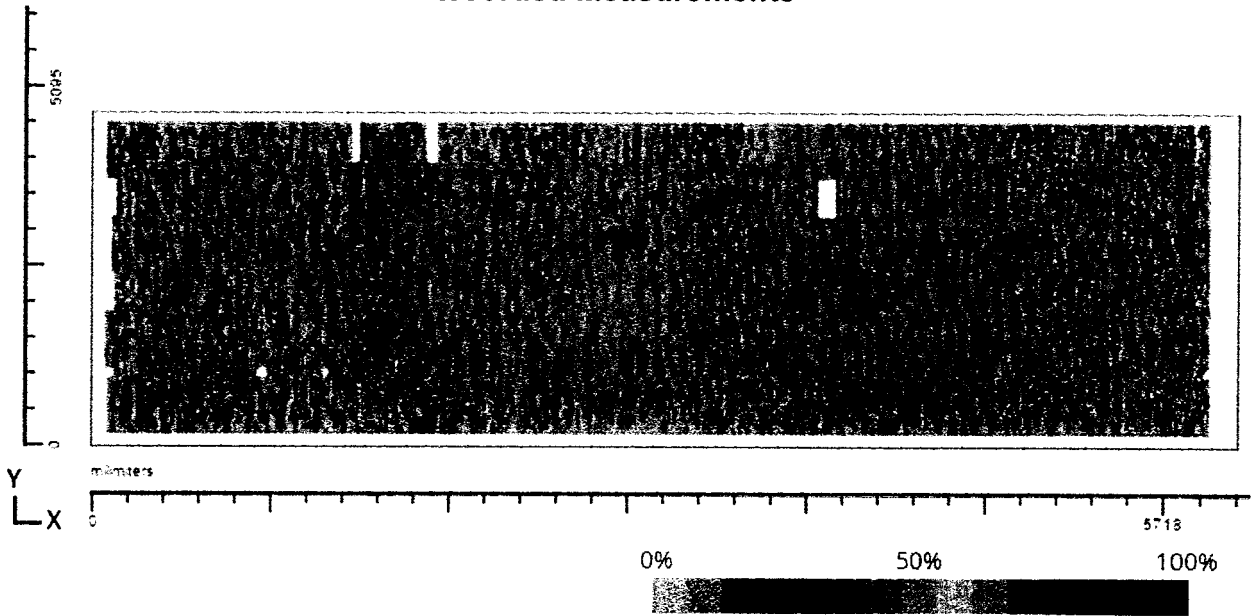
• • • • • •

Maximum Signal Height: 100%

Plate Width:
6099.05mm

Plate Height:
1780.03mm

Recorded Measurements



Scanned Track Outlines

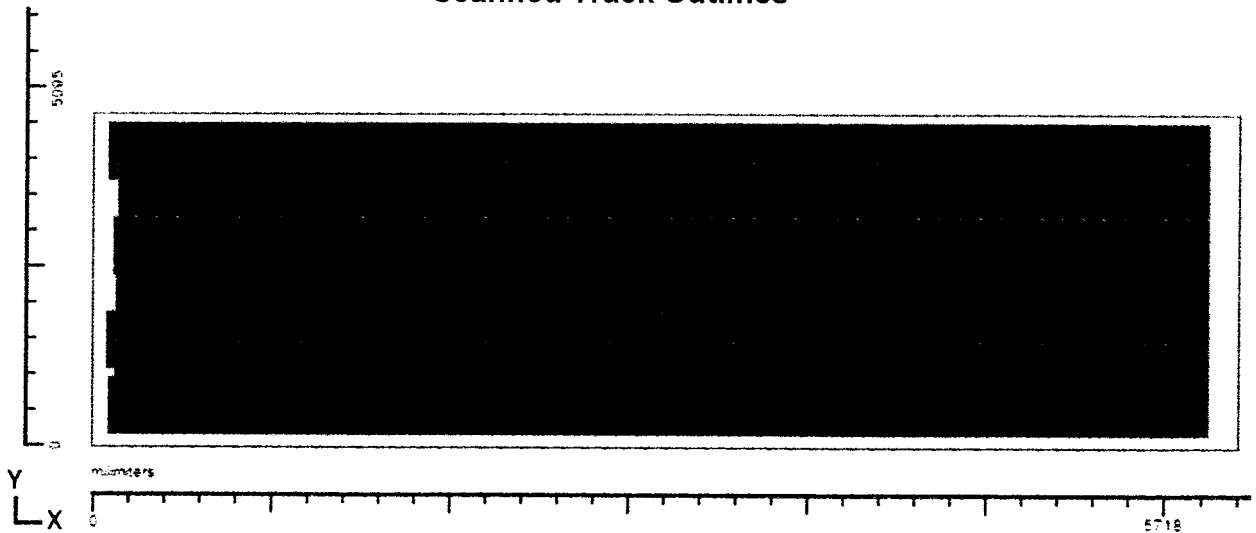




Plate Number 42

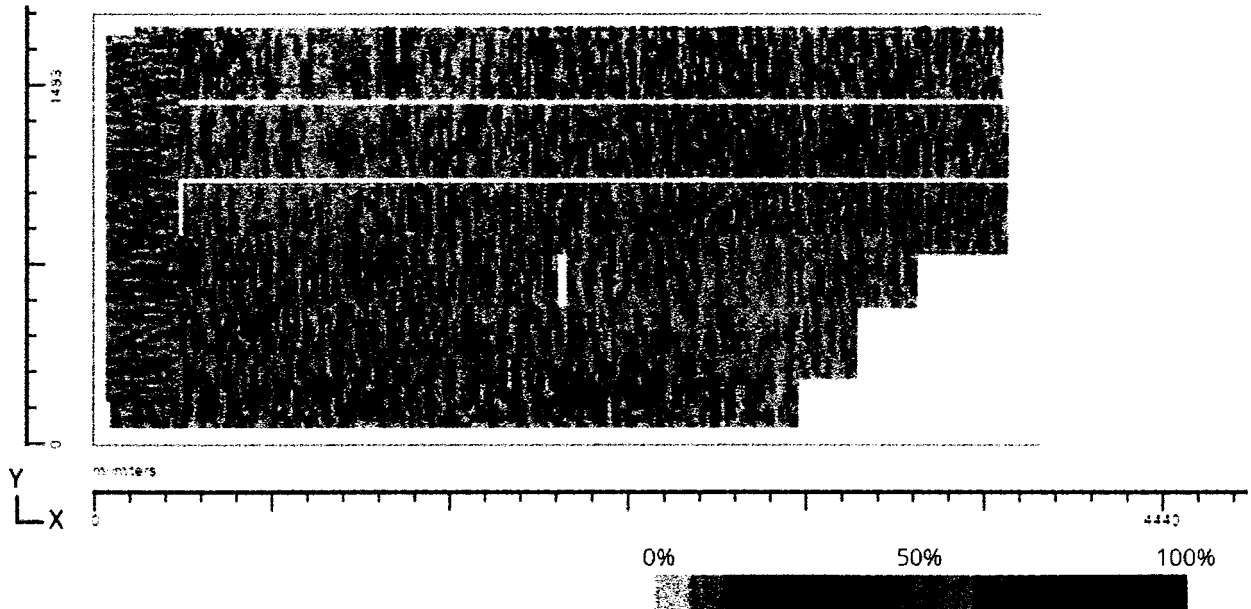
• • • • •

Maximum Signal Height: 100%

Plate Width:
3928.87mm

Plate Height:
1780.03mm

Recorded Measurements



Scanned Track Outlines

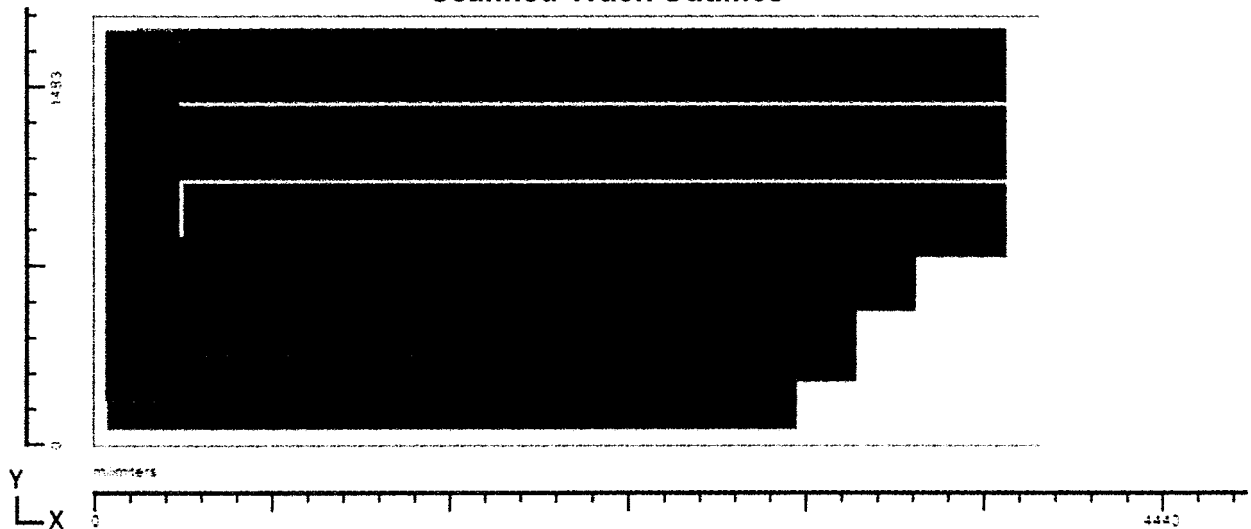




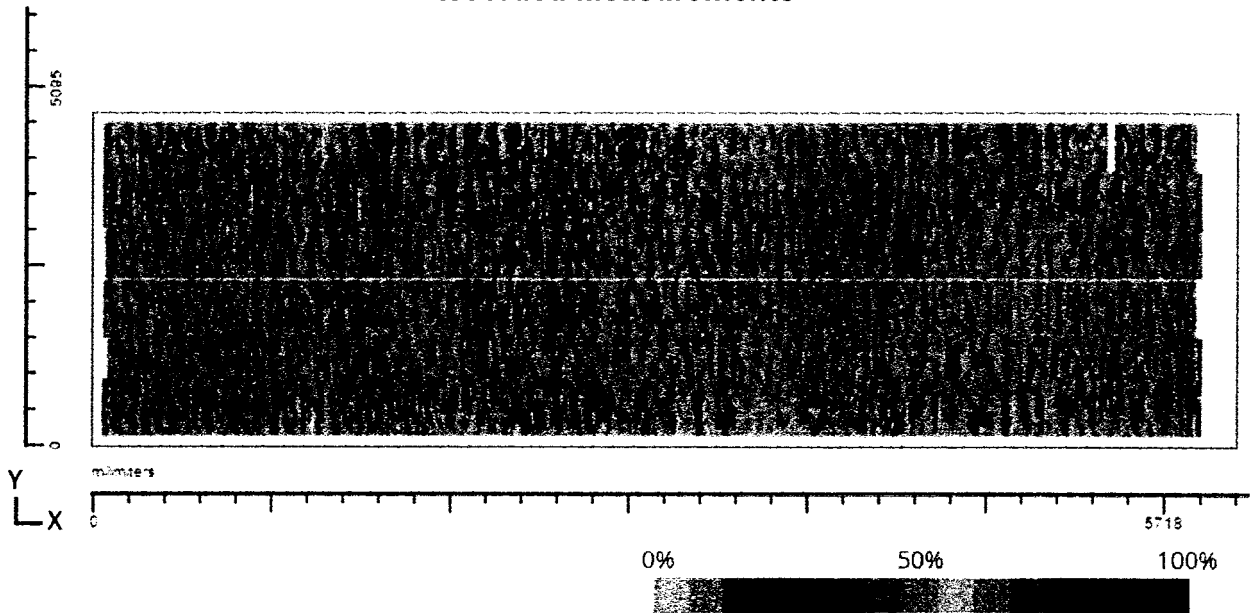
Plate Number 44

Maximum Signal Height:
86.7%

Plate Width:
6099.05mm

Plate Height:
1780.03mm

Recorded Measurements



Scanned Track Outlines

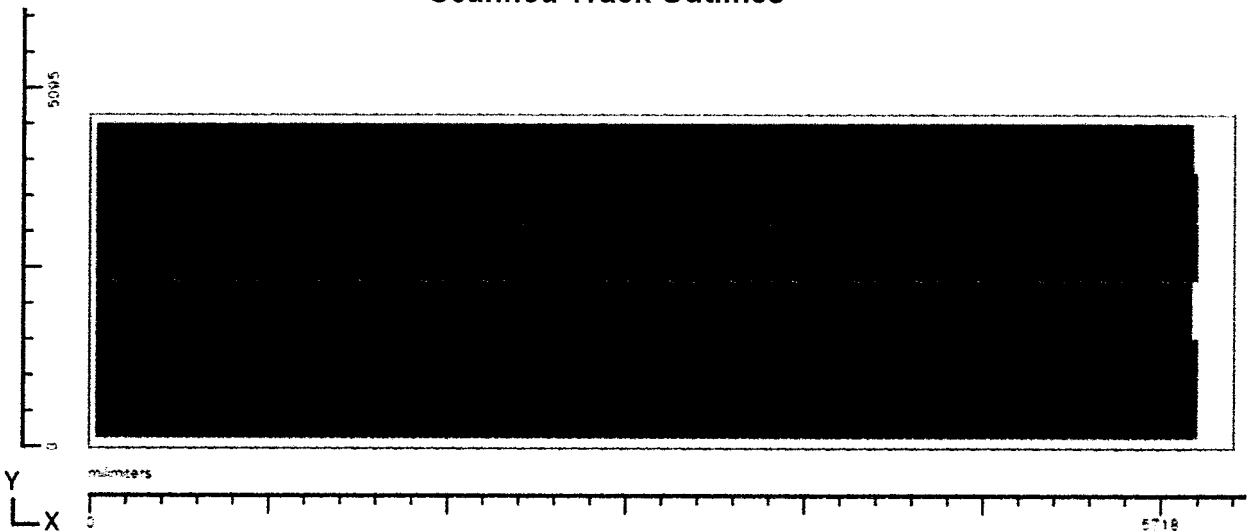




Plate Number 45

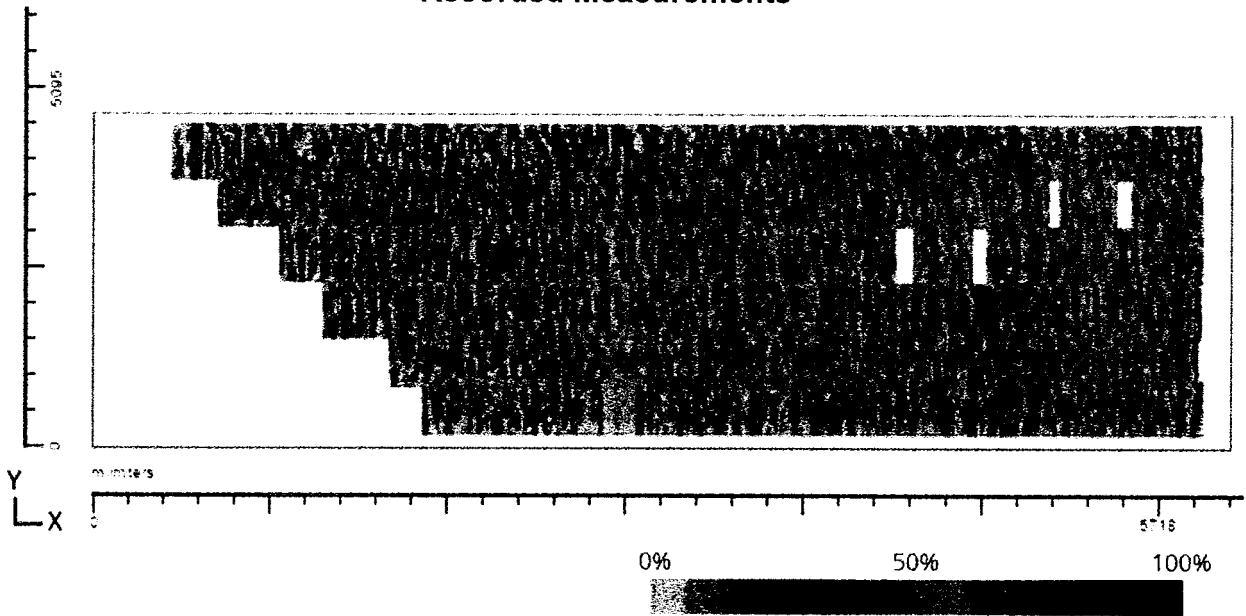
* * * * *

Maximum Signal Height: 100%

Plate Width:
6099.05mm

Plate Height:
1780.03mm

Recorded Measurements



Scanned Track Outlines

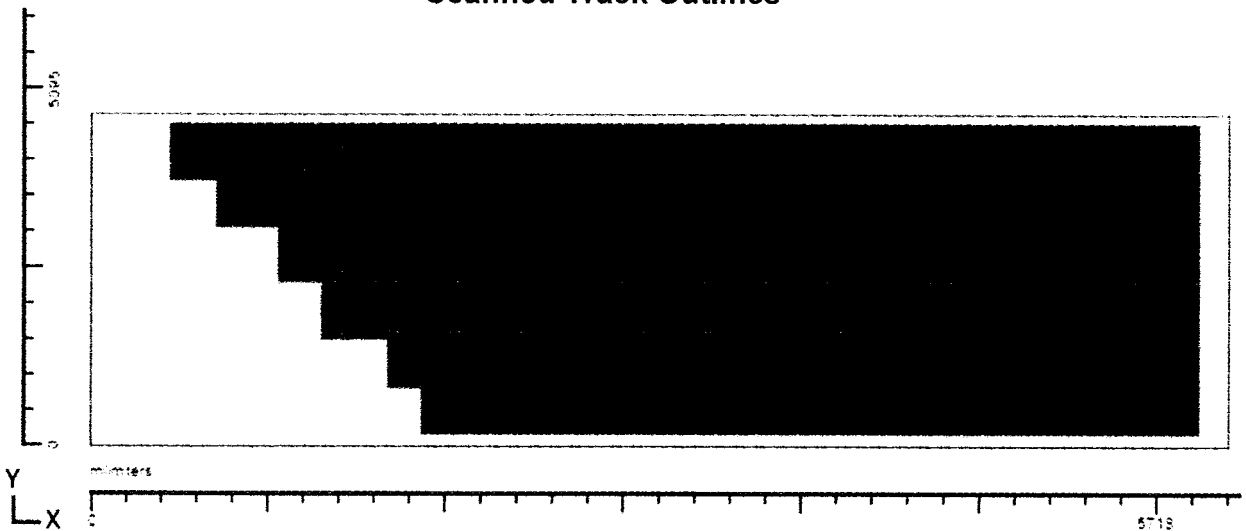




Plate Number 50

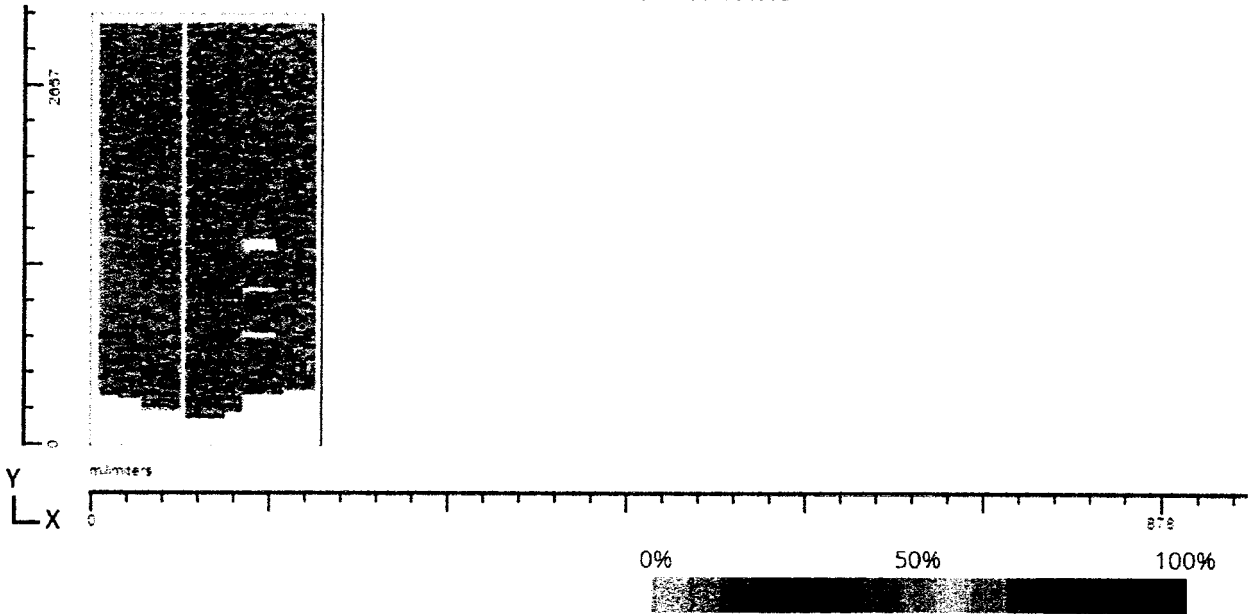
• • • • •

Maximum Signal Height: 100%

Plate Width:
1731.26mm

Plate Height:
3200.4mm

Recorded Measurements



Scanned Track Outlines

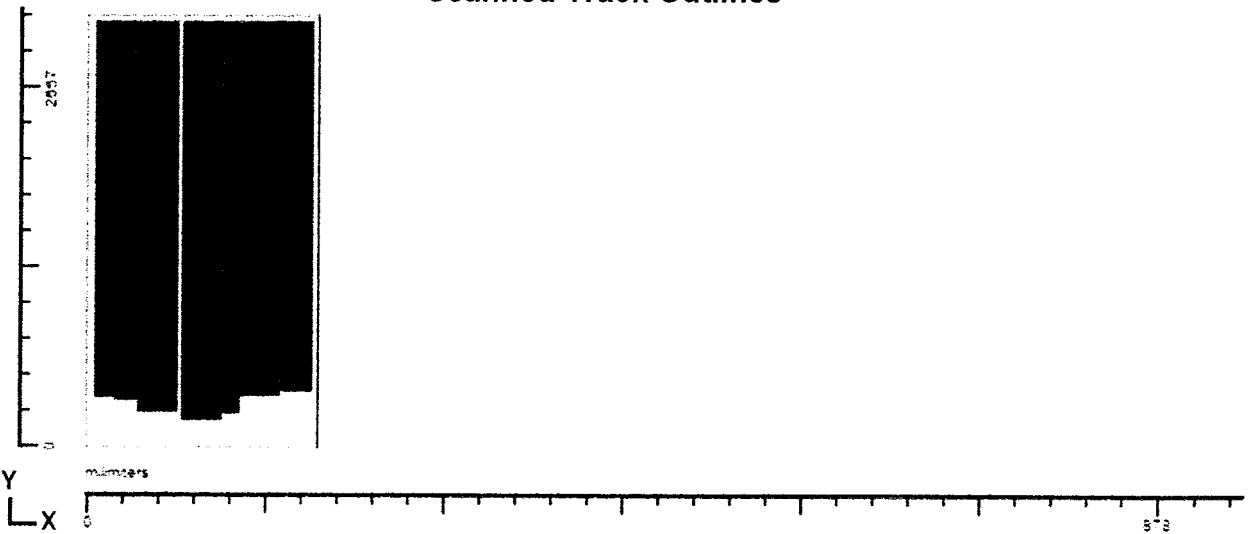




Plate Number 51

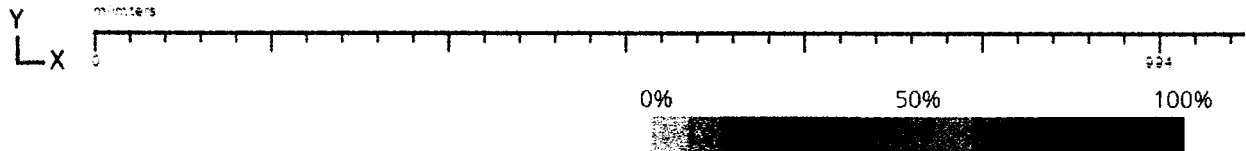
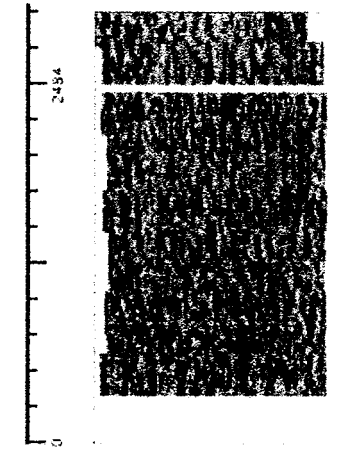
• • • • •

Maximum Signal Height: 100%

Plate Width:
1780.03mm

Plate Height:
2980.94mm

Recorded Measurements



Scanned Track Outlines

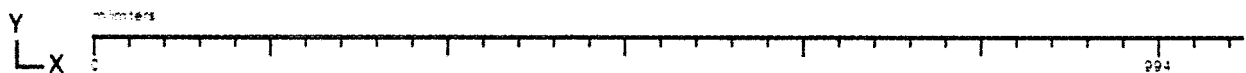
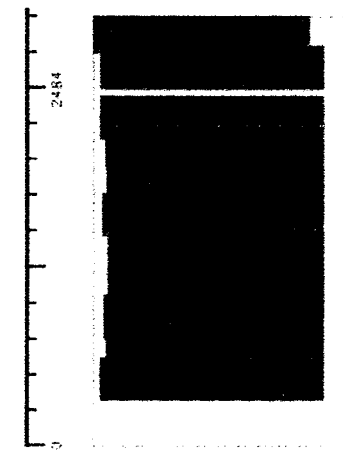




Plate Number 52

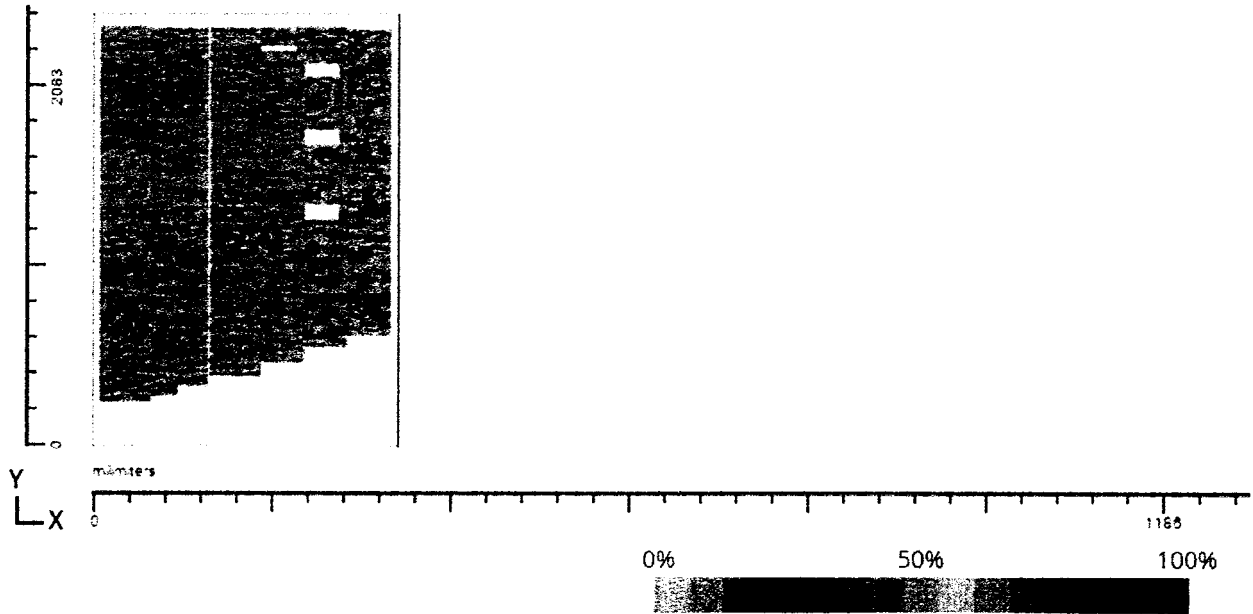
* * * * *

Maximum Signal Height:
93.3%

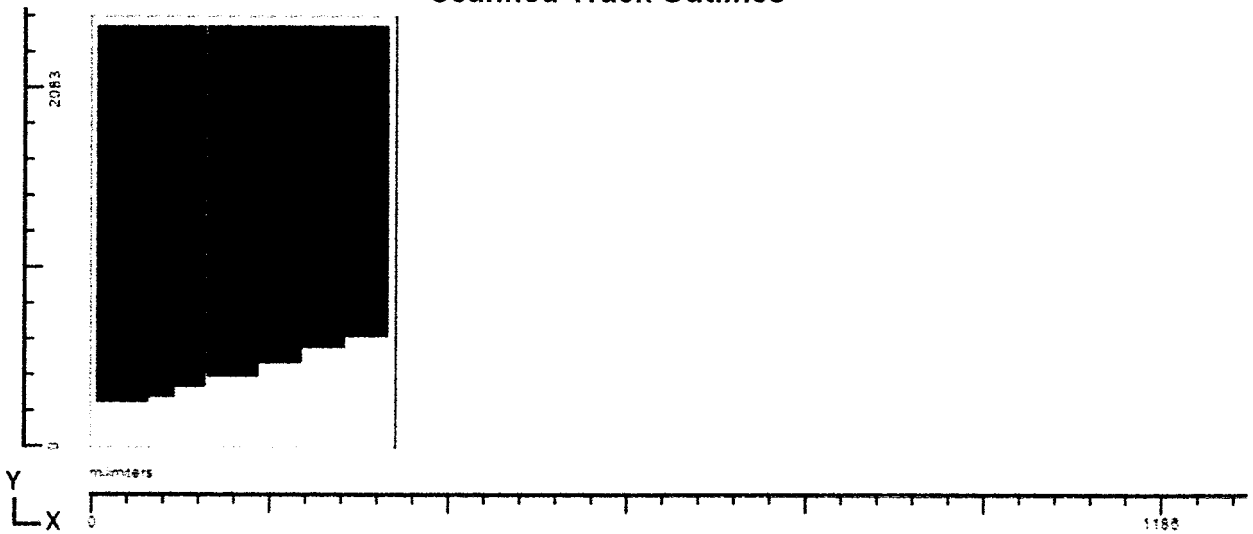
Plate Width:
1780.03mm

Plate Height:
2499.36mm

Recorded Measurements



Scanned Track Outlines





ENTERPRISES
INCORPORATED



Plate Number 53

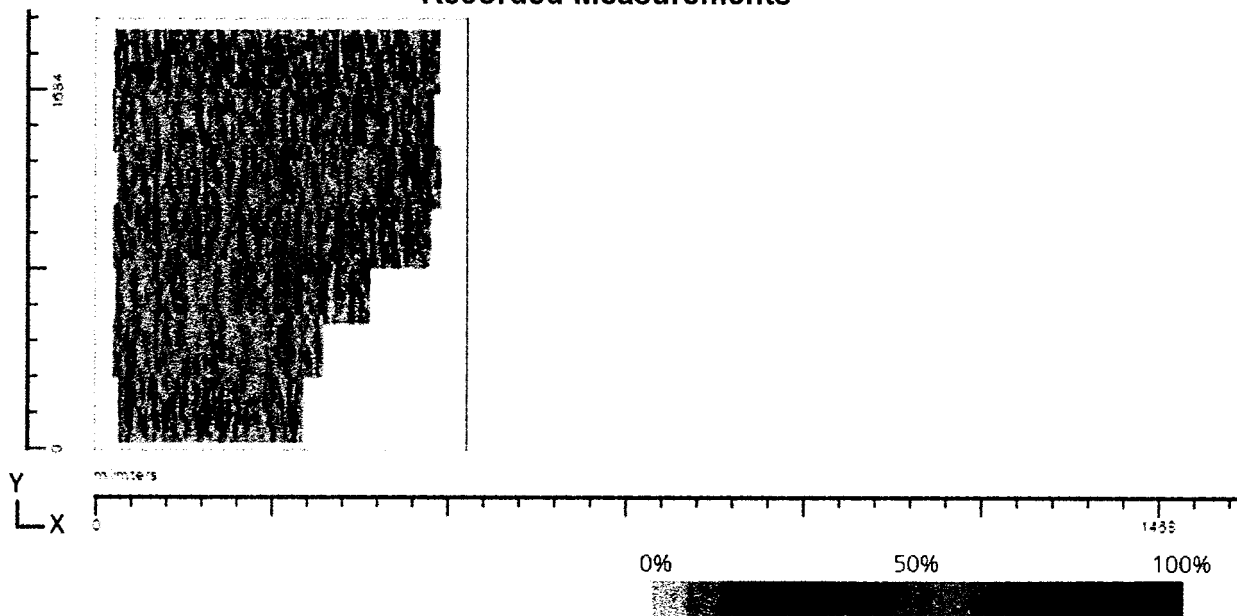
• • • • •

Maximum Signal Height: 100%

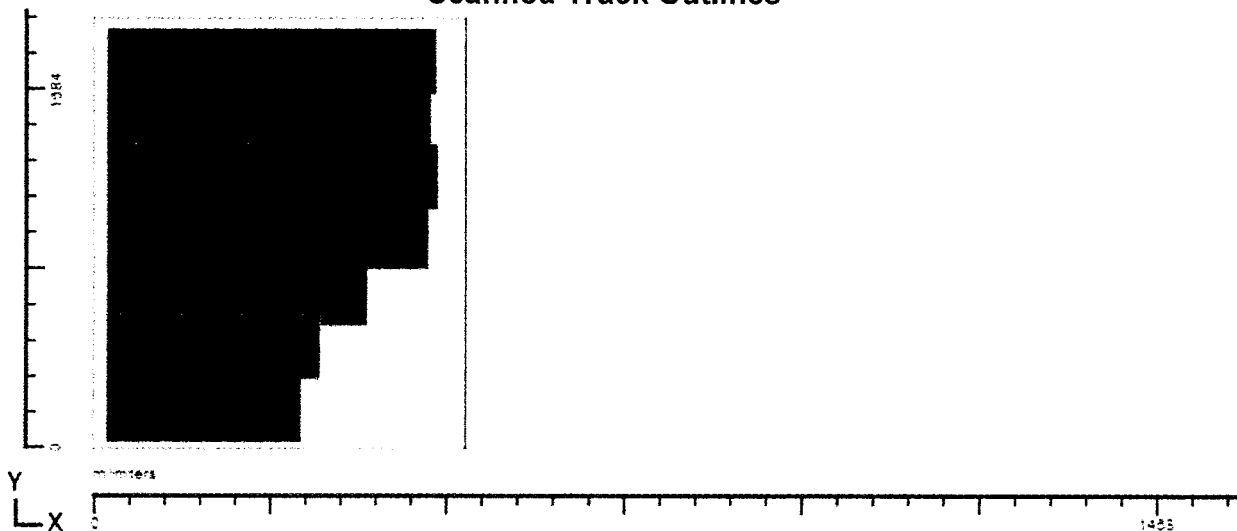
Plate Width:
1780.03mm

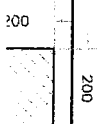
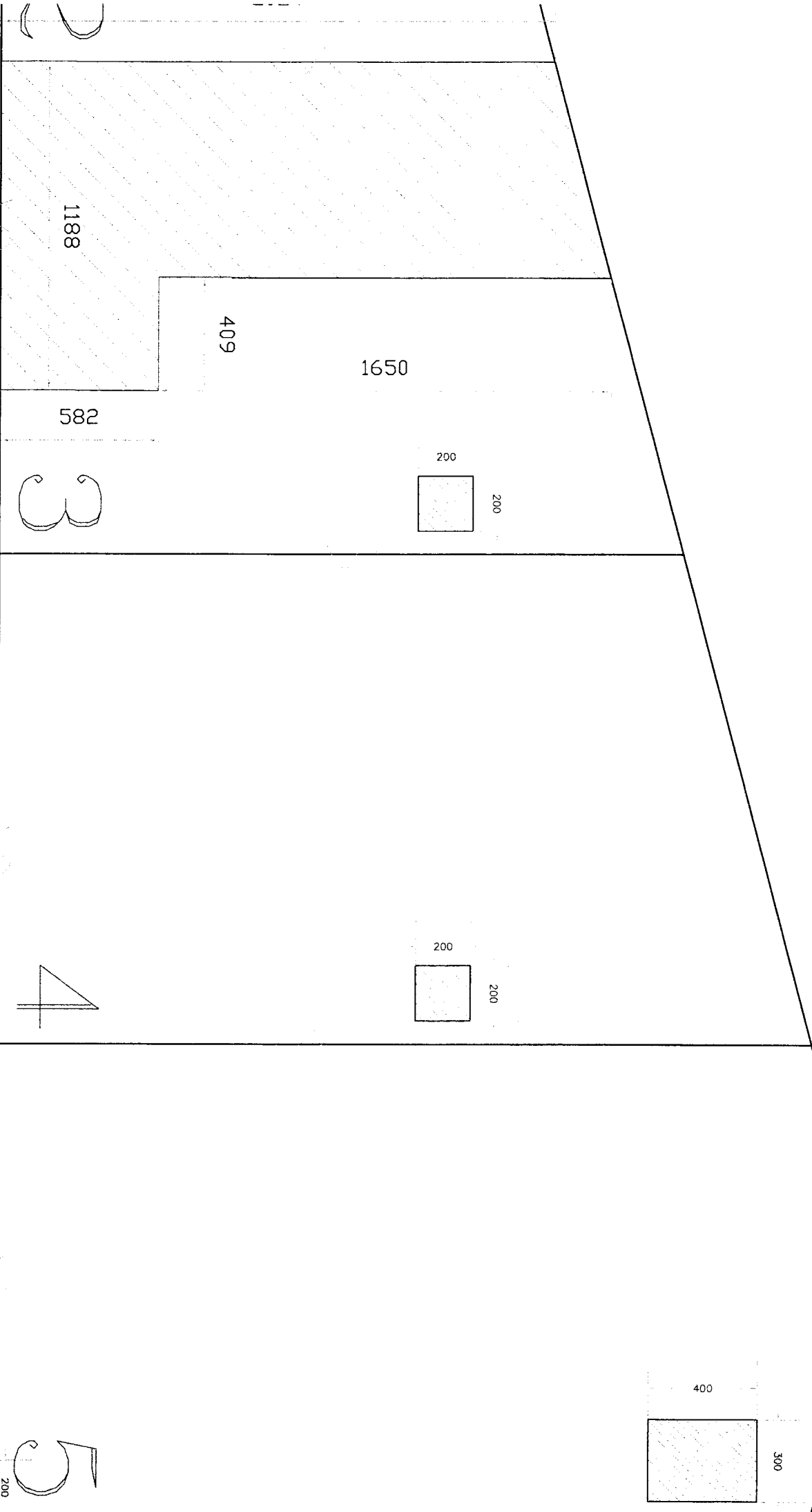
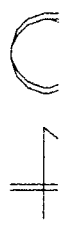
Plate Height:
2020.82mm

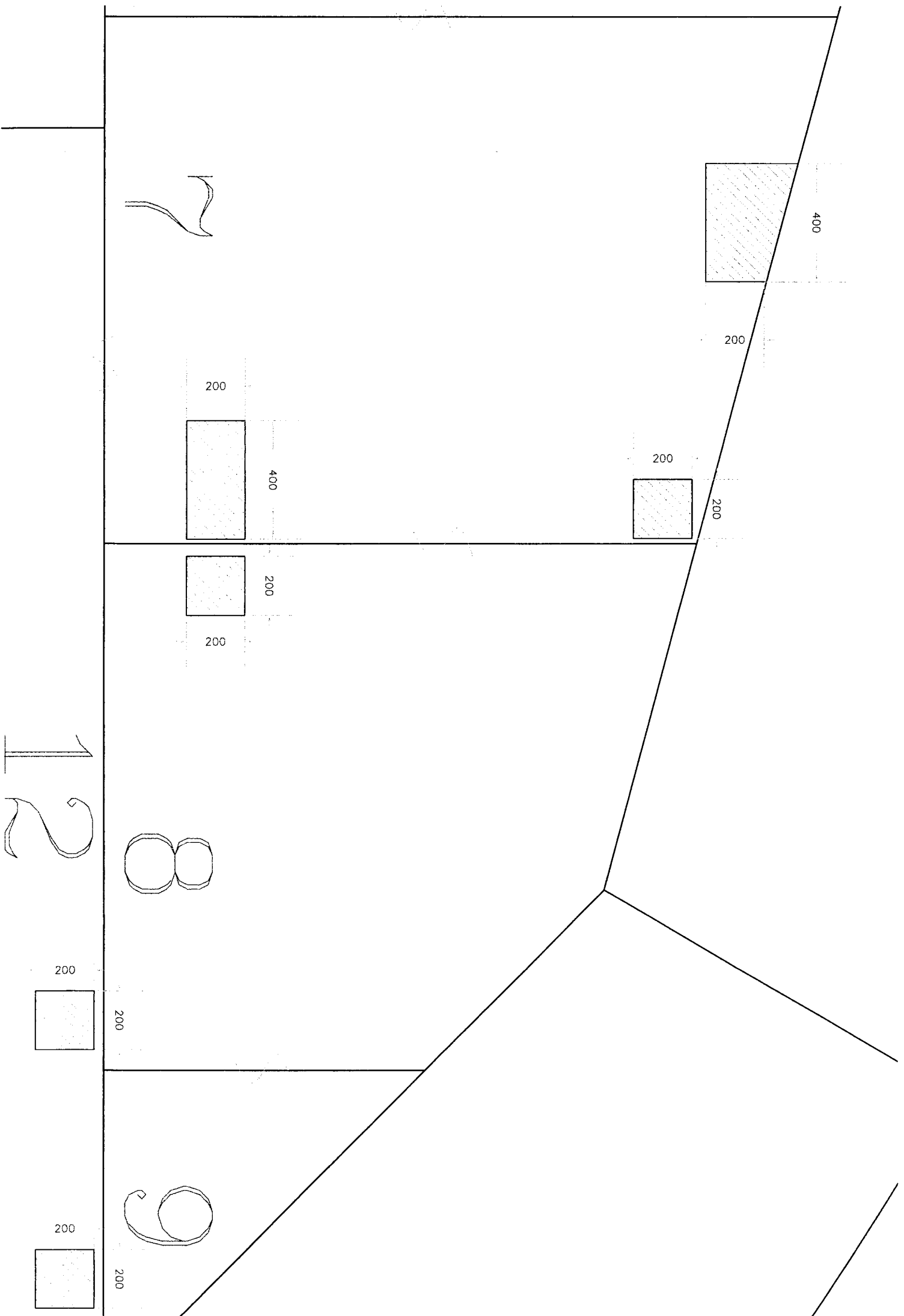
Recorded Measurements

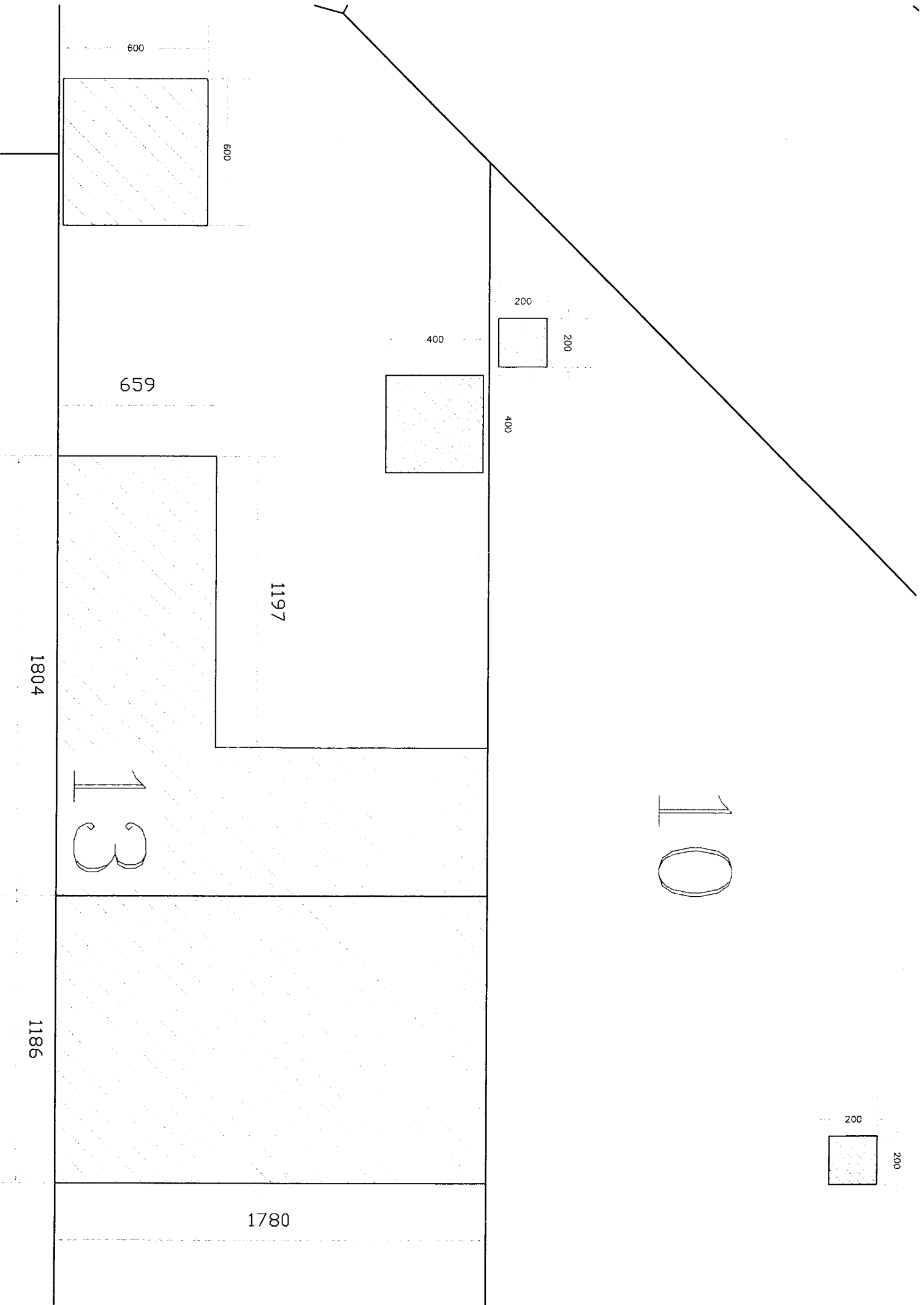


Scanned Track Outlines









600

600

659

1197

1804

13

1186

1780

200

200

400

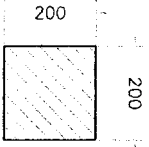
400

200

200

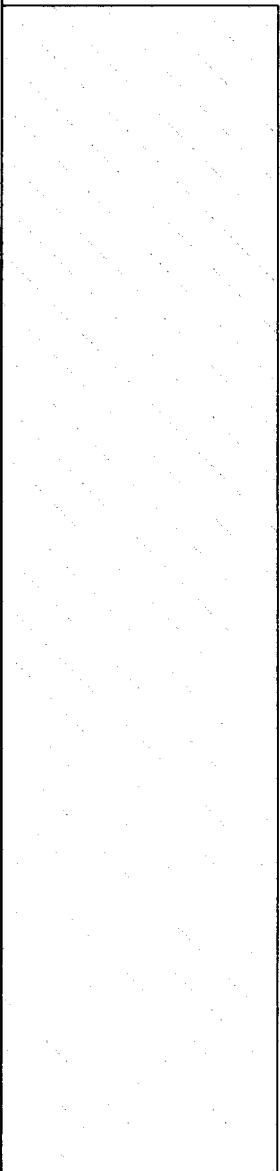
10

10



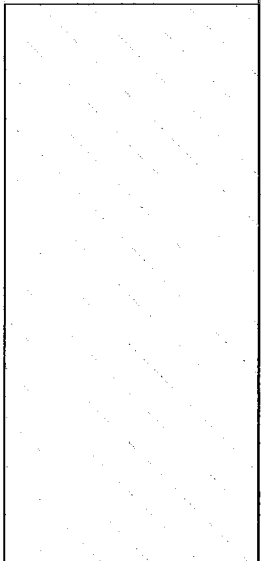
14

599



2502

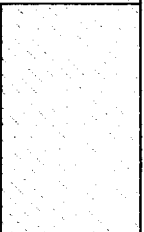
550



1200

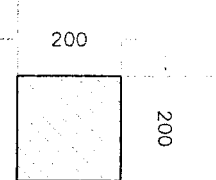
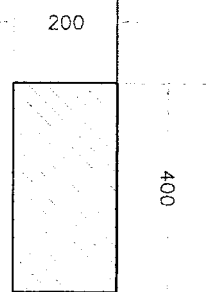
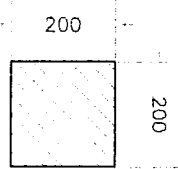
15

500

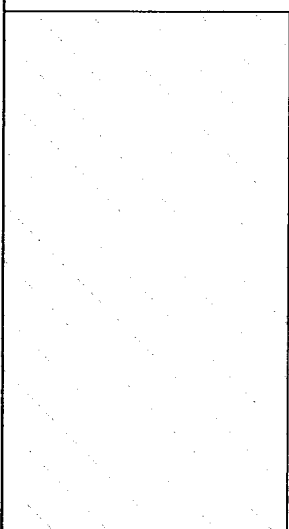


300

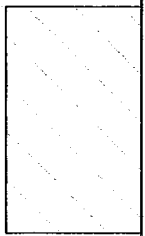
11



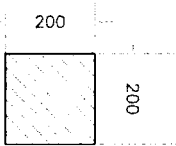
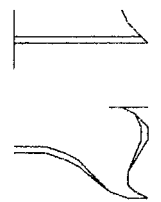
15



500



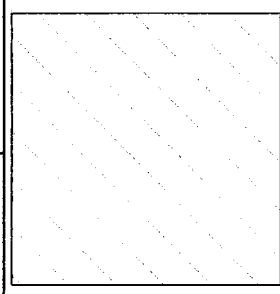
300



200

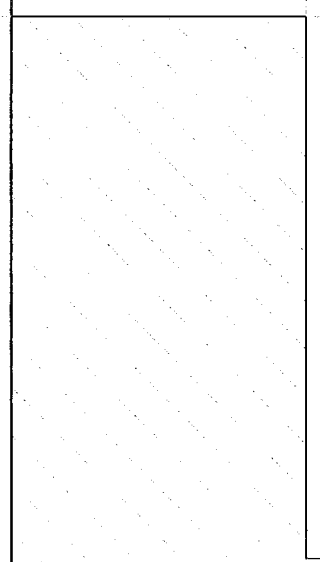
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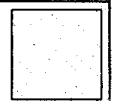
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13

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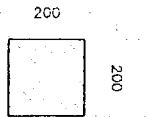
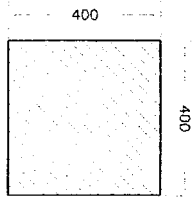


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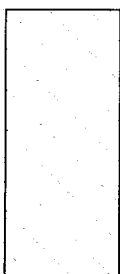
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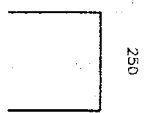
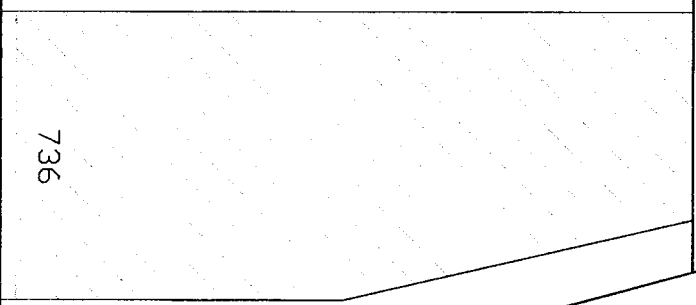
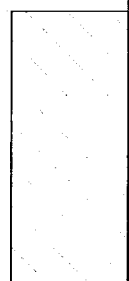
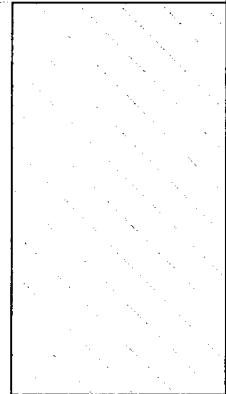
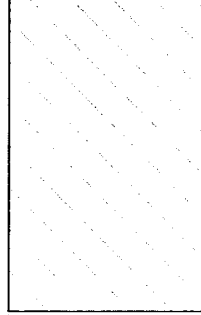
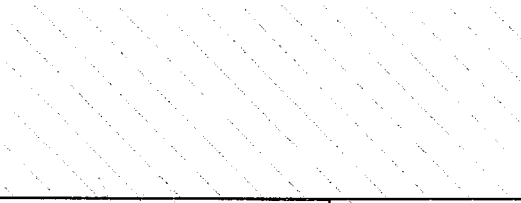
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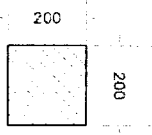
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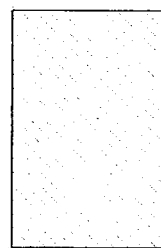
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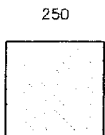
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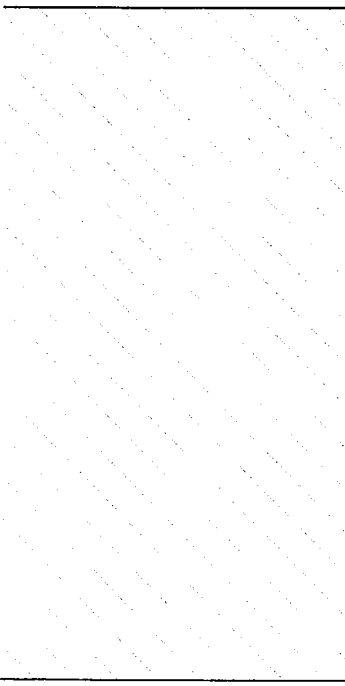


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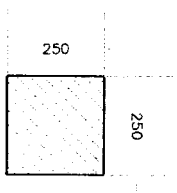
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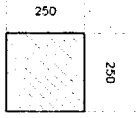
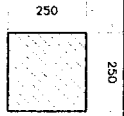
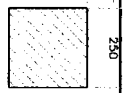


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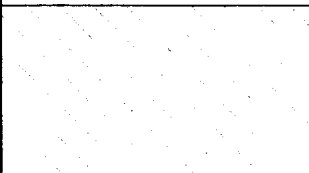
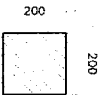
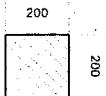
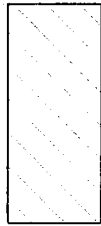
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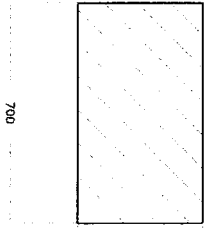


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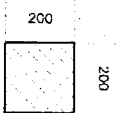


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36

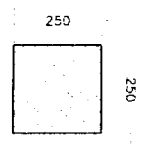
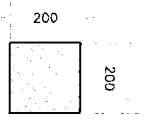
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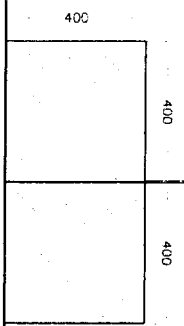
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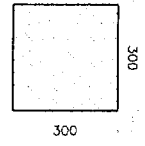
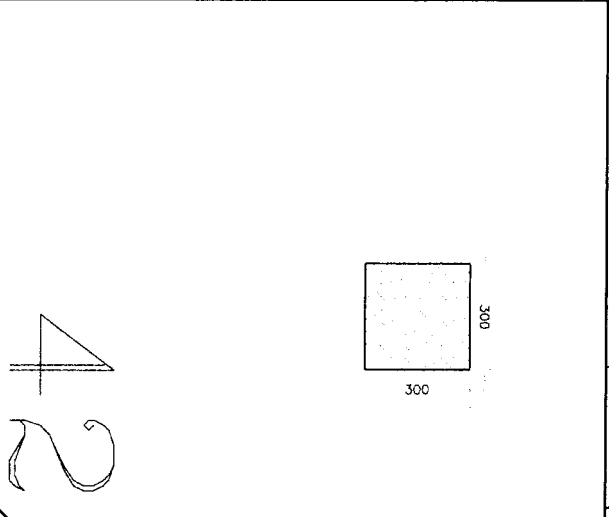
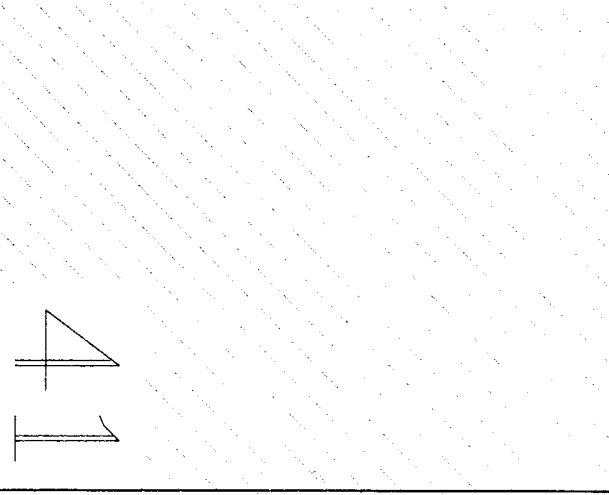
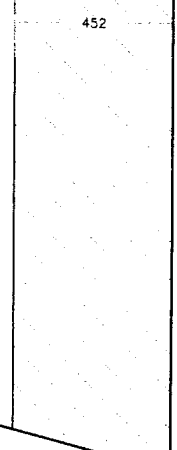
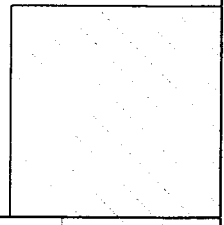


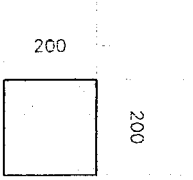
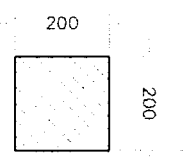
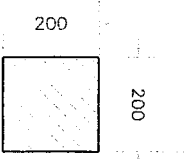
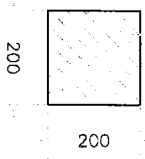
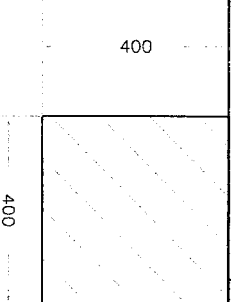
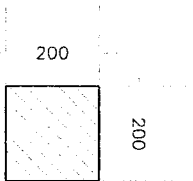
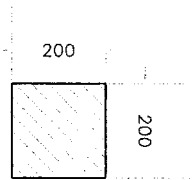
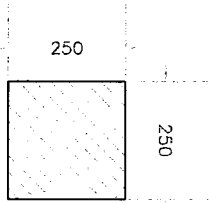
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400

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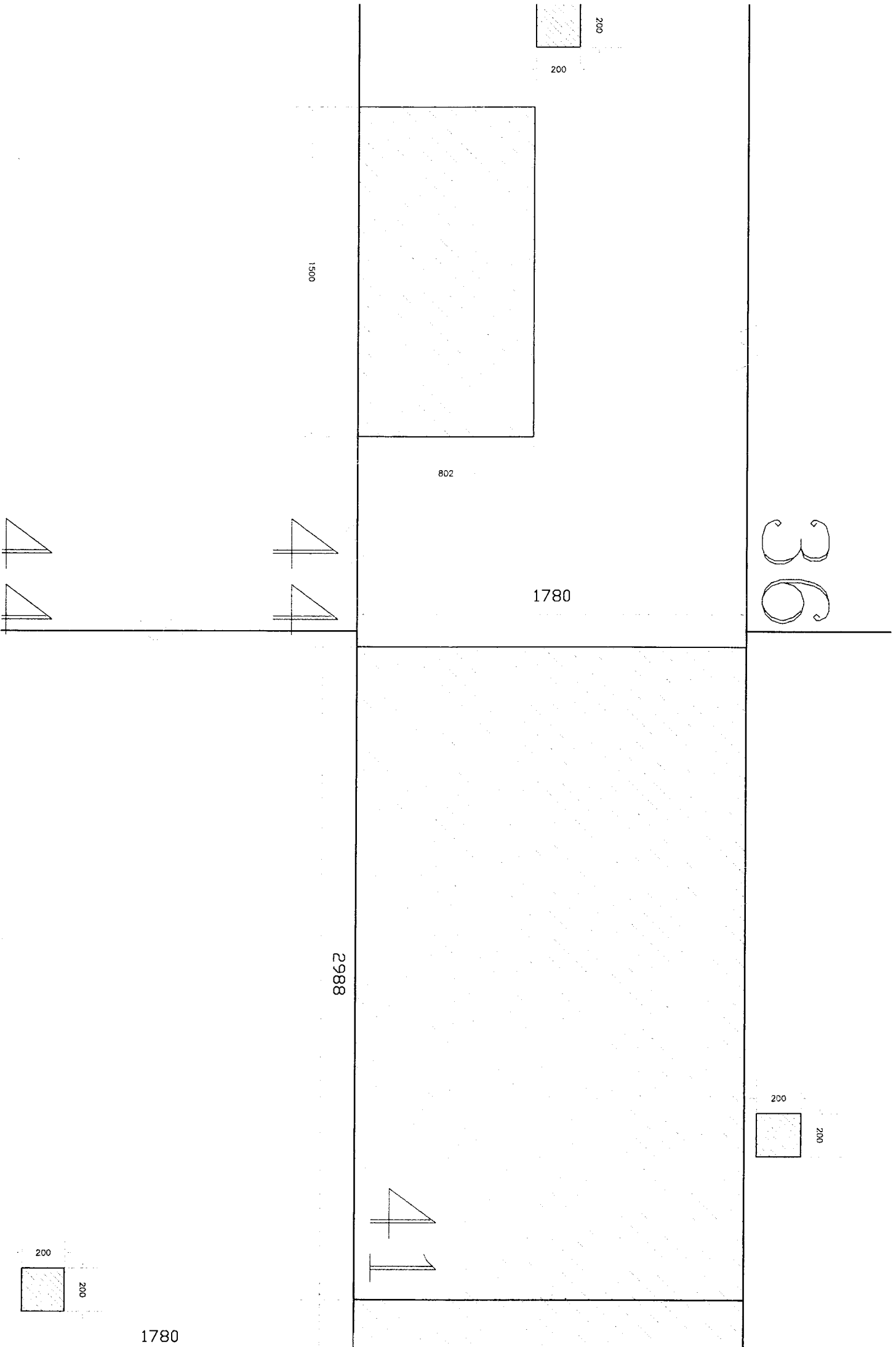




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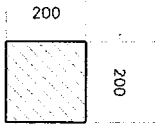
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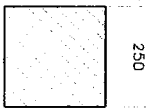
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200

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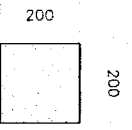
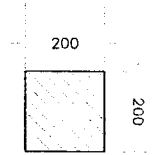
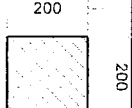


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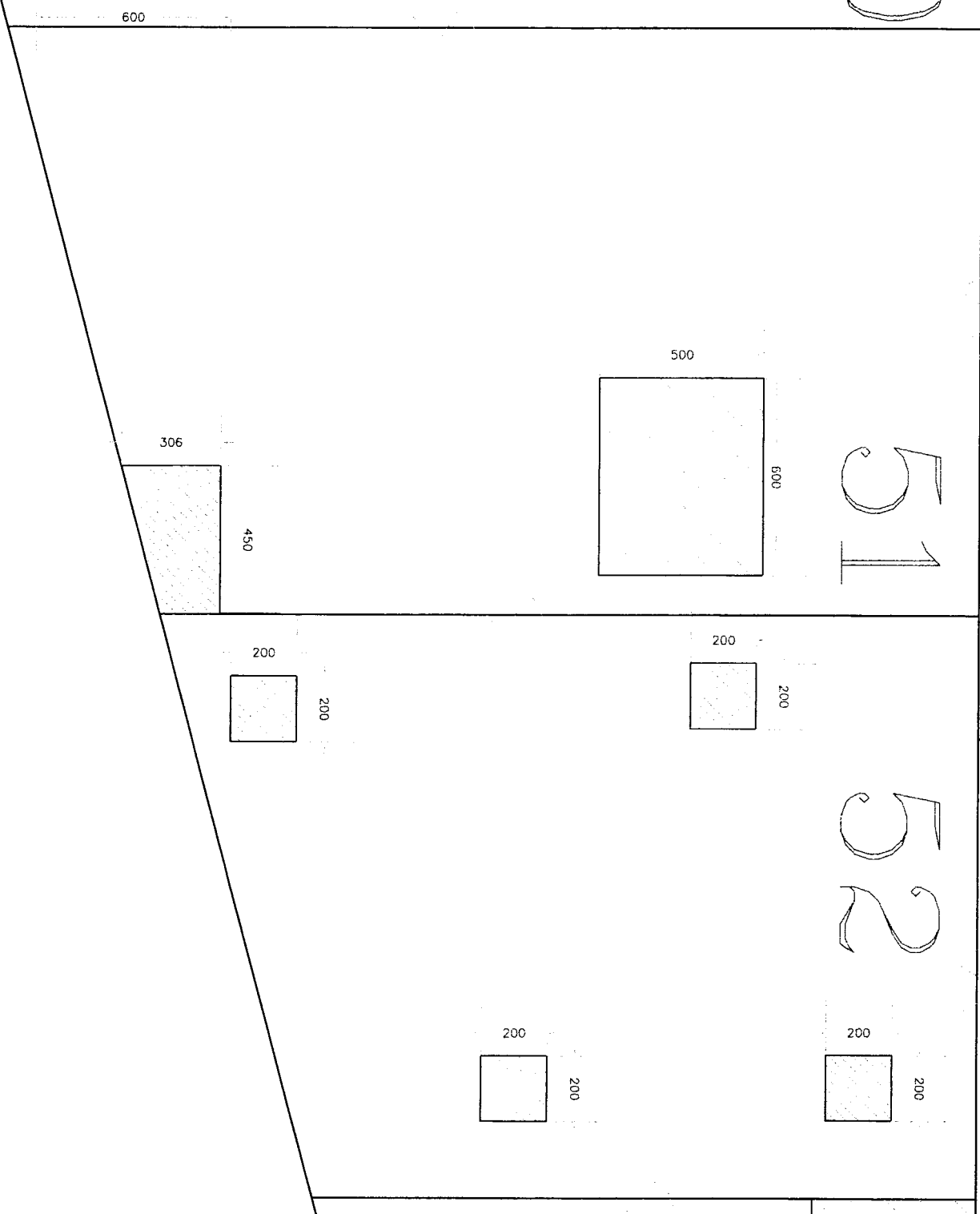
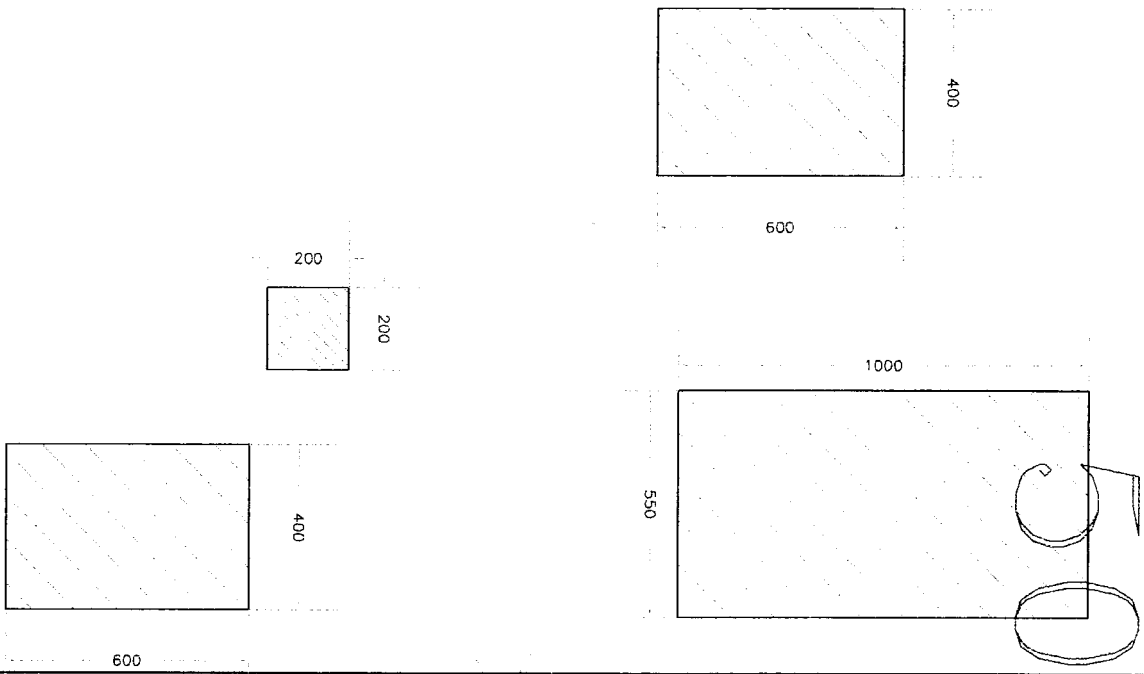
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4



4
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2988

1601

2609

1780

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600

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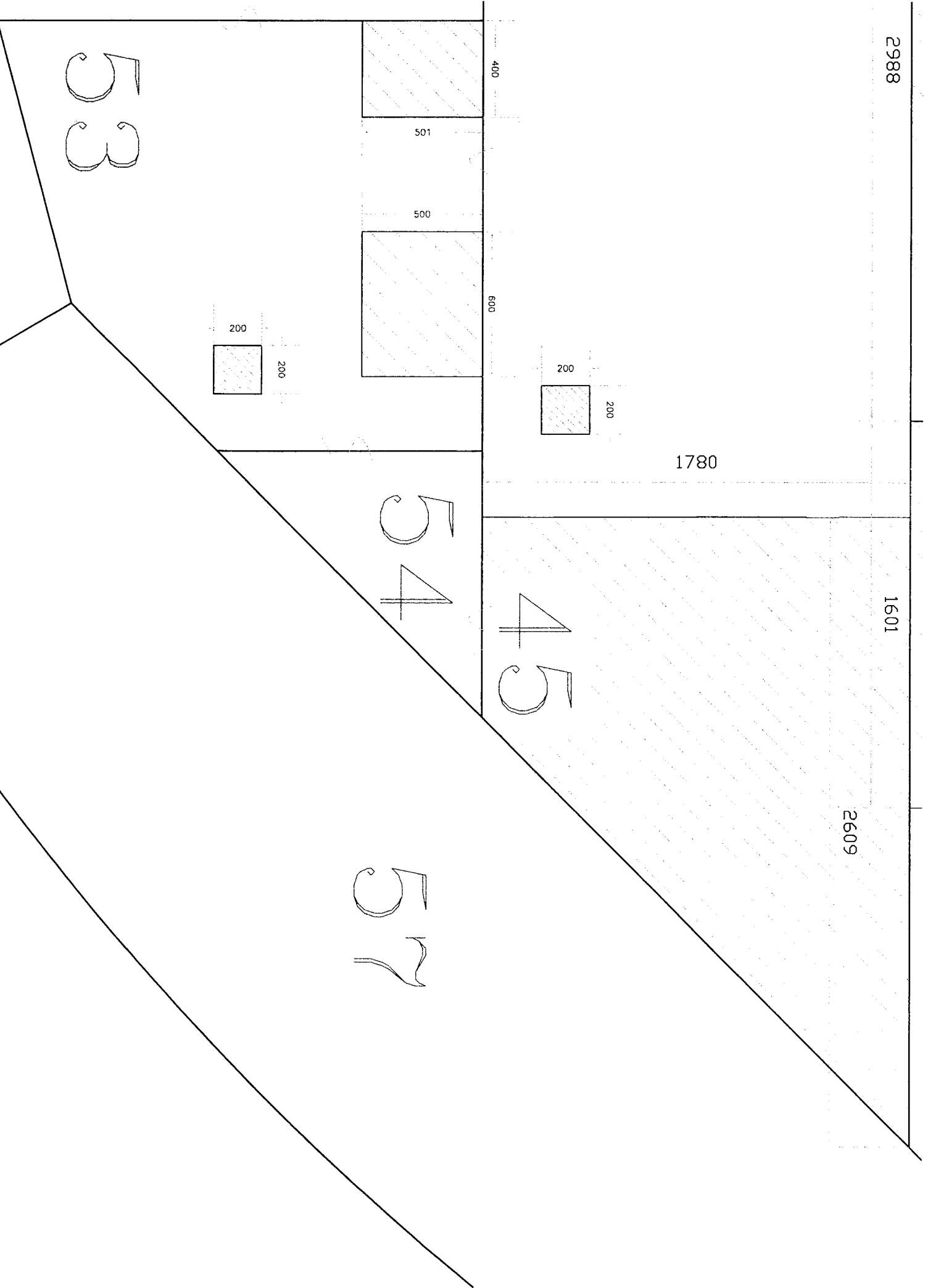
200

53

54

45

57



LAVENDER

INTERNATIONAL NDT TRAINING SCHOOL

UNIT 7, PENISTONE STATION, SHEFFIELD, S36 6HP, UK



INVESTORS
IN PEOPLE

Gold

Tel: (44) (0) 1226 765769 Fax: (44) (0) 1226 760707 E-mail: nicola@lavender-ndt.com

FOR VERIFICATION, PLEASE CONTACT THE ABOVE



Certificate of Training

GISLI ARNAR GUDMUNDSSON

NDT EHF

This is to certify that _____
of _____
has successfully completed a course of training in:
ULTRASONIC INSPECTION – WELDS – LEVEL 2

To the syllabus outlined in the document:

PCN GEN ISS 14 2017

Date: 9-10.02.2017

Hours:

8

TUTOR: J P TREWEEK

B SCOTT

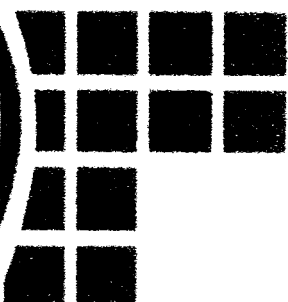
ADMINISTRATION ASSISTANT

For Lavender International NDT Consultancy Services Ltd.

No. _____

67057 dated 10 MARCH 2017

This course is accredited by the British Institute of NDT
QD 258 ISSUE 2 19.05.2016 TRAINING WAS CONDUCTED AT LAVENDER UK WHICH IS A BINDT APPROVED TRAINING ORGANISATION



TRAINING ORGANISATION



CERTIFICATE OF CALIBRATION

LR REYKJAVIK

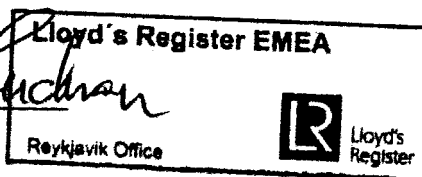
It is hereby certified that thickness measurement gauge, SONATEST, T-GAUGE V, serial no. 05057849, has been calibrated, by Mr. Guðni Guðnason, using LR's Step wedge no. LR RJK 01, certified on 26. November 2001, by T. Kalland Surveyor to Lloyd's Register Aalborg.

Nominal Value (mm)	Measured Value (mm)	Tolerance (mm)
<u>4,99</u>	<u>5,0</u>	+/- <u>0,01</u>
<u>10,00</u>	<u>10,0</u>	+/- <u>0,00</u>
<u>15,00</u>	<u>15,0</u>	+/- <u>0,00</u>
<u>19,99</u>	<u>20,0</u>	+/- <u>0,01</u>

Reykjavik, 30th August 2016

Calibration made by:

Guðni Guðnason



Witnessed by:

Borgir Jónsdóttir



SIGLINGASTOFNUN

Starfsleyfi til þykktarmælinga á skipum

Starfsleyfið er veitt samkvæmt heimild í lögum um Siglingastofnun Íslands, nr. 6/1996, lögum nr. 47/2003 um eftirlit með skipum og rg. nr. 94/2004 um starfshætti faggiltra skoðunarstofa skipa og búnaðar.

Nafn:	Heimili:	Sveitarfélag:	Kt.:
NDT ehf.	Aðalstræti 67	600 Akureyri	450111-0310
- Gísli Arnar Guðmundsson	Aðalstræti 6.	600 Akureyri	251172-4639

Með starfsleyfi þessu er ofanrituðum veitt heimild til að annast þykktarmælingar á skipum og bátum, skýrslugerð og innfærslu í skipaskrá vegna þeirra.

Um framkvæmd þykktarmælingar, skýrslugerðar og innfærslu í skipaskrá skal hafa samráð við starfsmenn Siglingastofnunar Íslands. Fylgja skal ákvæðum í lögum, reglugerðum og verklagsreglum um þykktarmælingar, sjá nr. 25.04.02.07.02 þykktarmæling á skipum sem smíðuð eru úr málni.

Gildi starfsleyfis er m.a. bundið því skilyrði að ákvæði 8. gr. rg. nr. 94/2004 um starfshætti faggiltra skoðunarstofa skipa og búnaðar séu ætíð uppfyllt.

Starfsleyfið gildir til: **28. febrúar 2018**

Fella má starfsleyfið úr gildi ef ekki er farið í einu og öllu eftir settum reglum.

F.h. Siglingastofnunar Íslands

Kópavogi

Staður

14. maí 2013

Dagsetning

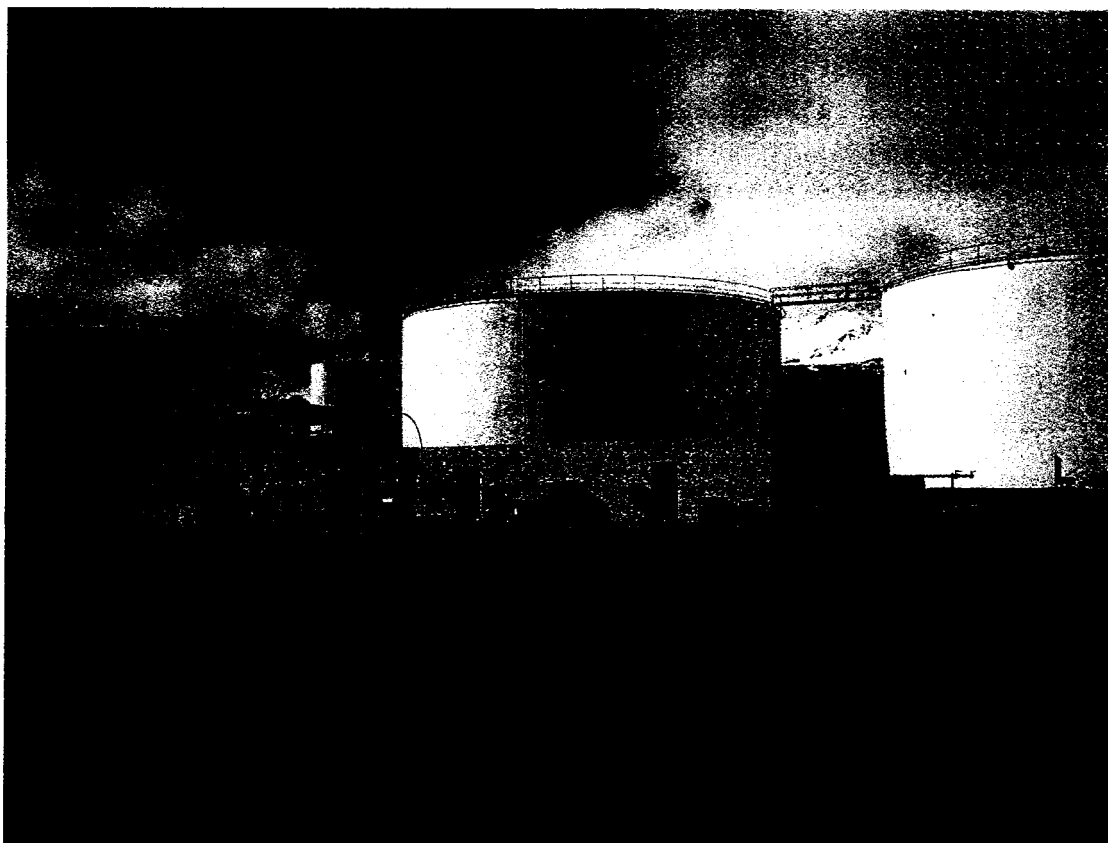

Undirskrift og stimpill

SKÝRSLA

PYKKTARMÆLINGAR Á OLÍUGEYMI 5 Í KROSSANESI

ULTRASONIC THICKNESS MEASUREMENT

UTM SKÝRSLA NR. 1744



DESEMBER 2017

FASTANÚMÉR: T1052

MÆLINGAR FRAMKVÆMDAR , STAÐUR: AKUREYRI, KROSSANES

EIGANDANÚMÉR: 600.05.00

Framkvæmd mælinga

Þykktarmælingu og segulsviðsskönnun framkvæmdi Robin Geysir hjá NDT ehf á Akureyri. Upplýsingar varðandi aðstæður, notkun geyma o.fl. veitti Gunnar Jónsson og Guðjón Páll Jóhannsson hjá Olíudreifingu ehf.

Framkvæmd þykktarmælinga og segulsviðsskönnunar á geyminum fór fram þann 5 - 6 des 2017 Geymirinn er standandi stálgeymir og var botn hans mældur ásamt neðsta umfari.

Þykktarmælingar

Varðandi staðsetningu mælistaða og niðurstöður þykktarmælinga á geyminum er hér vísað á meðfylgjandi teikningar (1 stk.). Allar gólfplötur eru mældar á svipaðan hátt þ.e.a.s. miðast er við að hafa mælinguna í miðri plötu, aðeins var tekin einn punktur í plötu.

Segulsviðsmælingar

Gólfskanninn er kvarðaður á 6mm plötu. 8mm, 10mm, 14mm og 18mm göt eru boruð í plötuna þar til 3mm efnisþykkt er eftir. Hugbúnaðurinn er stilltur þar til götin gefa rautt/appelsínugult merki á skjá. Gólfskannanum er rennt yfir alla fleti sem hann kemst yfir. Svelgir, rör eða ójafn botn gera gólfskannanum ókleift til mælingar.

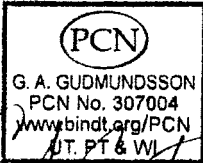
Niðurstöður

Geymir er málaður að hluta að innan. Umfar er í góðu ásigkomulagi, geymir virðist nýmálaður að utanverðu. Geymir er í slæmu ásigkomulagi að innanverðu, gólf er tært að innan og á einstaka stöðum má finna pytti sem geta náð tæplega 3mm dýpt. Gólfið hefur líklega verið sandblásið og málað fyrir þónokkru síðan, málningin er afar illa farinn víða og gólfið óslétt. Líklega hefur náðst að stöðva tæringuna að mestu að ofanverðu nema þar sem binding málningar hefur náð að rofna.

Sjá teikningar og ljósmyndir. Eigandi geymis var látin vita. Sjá meðf. niðurstöður mælingar. Öll uppgefin mál á teikningum eru í mm.

Akureyri, 13 desember 2017

Virðingarfyllst.


G. A. GUDMUNDSSON
PCN No. 307004
www.bindt.org/PCN
UT, PT & WI

G. A. Guðmundsson

Gísli Arnar Guðmundsson

**STAÐFESTING ÞYKKTARMÆLINGA OG
SEGULSVIÐSSKÖNNUNAR**

SKÝRSLA NR.: 1744
DAGS. SKÝRSLU: 13 desember 2017
EIGANDI GEYMIS: Óliudreifing ehf
REKSTRARAÐILI: Óliudreifing ehf
DAGS. FRAMKV.: 5-6 desember 2017
STAÐUR Krossanes Akureyri
HVAÐ MÆLT: Geymir 5
FASTANÚMER: T1052
EIGENDANÚMER: 600.05.00
SMÍÐAÁR: 1952

MÆLIBÚNAÐUR: Olympus 45MG. 5 Mhz Serial nr: 130177407, skoðað og vottað þann 30.08.2016
Stilliklossar (Calibration blocks): 3mm, 6mm 9mm 12mm og 18mm.
MFE MK IV Tank Floor Scanner. Serial No.MK4 0016-A-TFS

FRAMKV. MÆLINGA: Robin Geysir

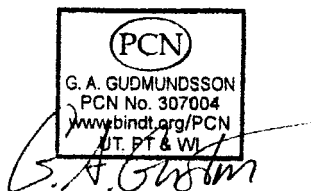
SKÍRTEINI (CERTIFICATE): Ultrasonic Inspection – Level II
PCN Cert no: E013S3329037 (UT, PA,TOFD)
10/07/2013-09/07/2018

Hér staðfestist að framkvæmdar hafa verið þykktarmælingar og segulsviðsskönnun á ofangreindum geymi, í eigu og rekstri Óliudreifingar ehf, að ósk rekstraraðila.

Niðurstöður mælinga eru skráðar á meðfylgjandi blaðsíður (teikningar) og eru öll mál í mm. Alls eru þar skráðar 97 niðurstöður.

Þykktarmælir, gólfskanni og nemar tengdir búnaðinum voru sannreyndir og prófaðir með mælingum á stilliklossum fyrir, á meðan og að loknum mælingum.

Skoðað/dags./af: 13/12/2017



Samþykkt/dags./af:

16. janúar 2018

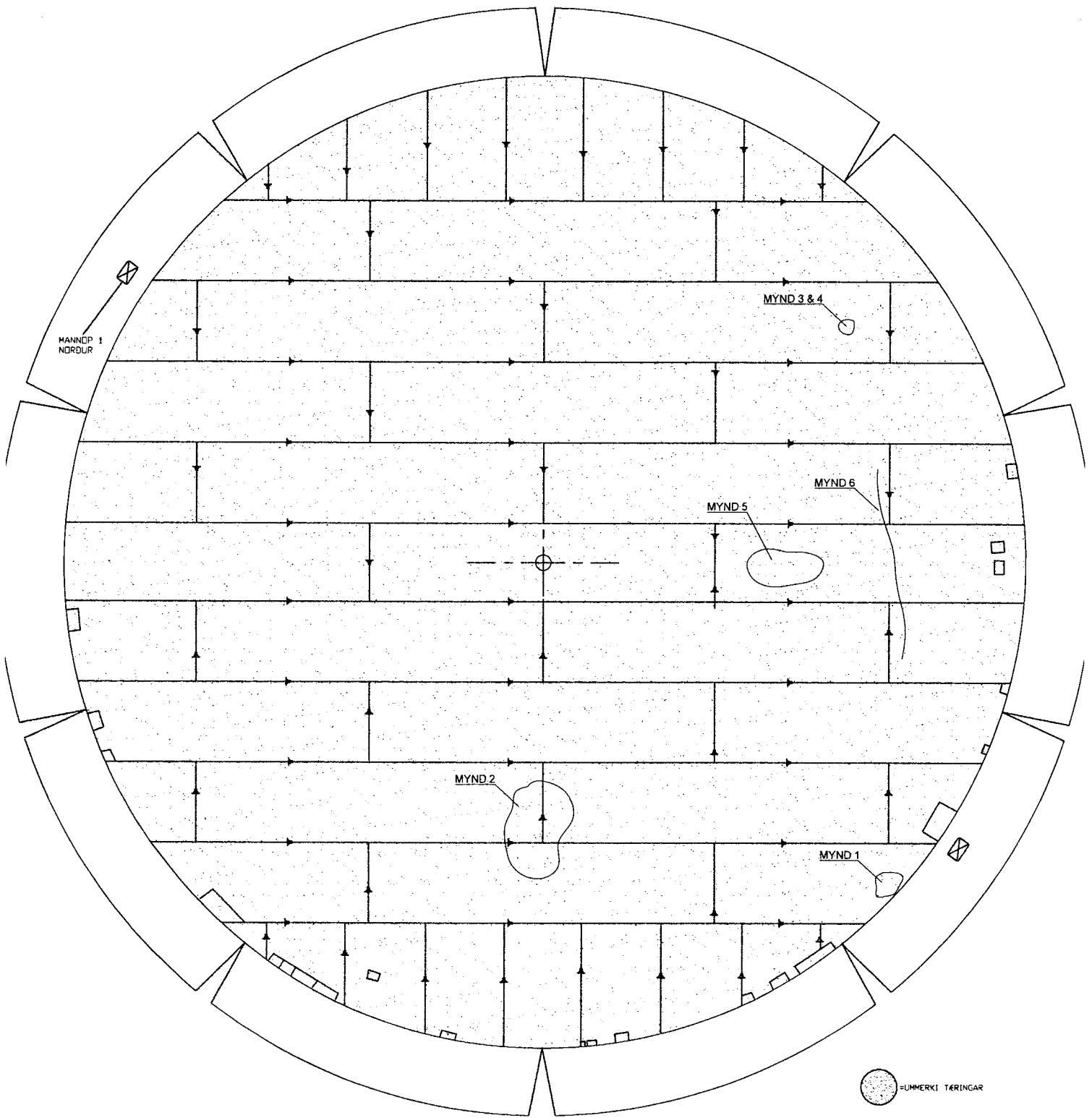


UMHVERFISSTOFNUN
Menguunarvarmáttírít

[Signature]



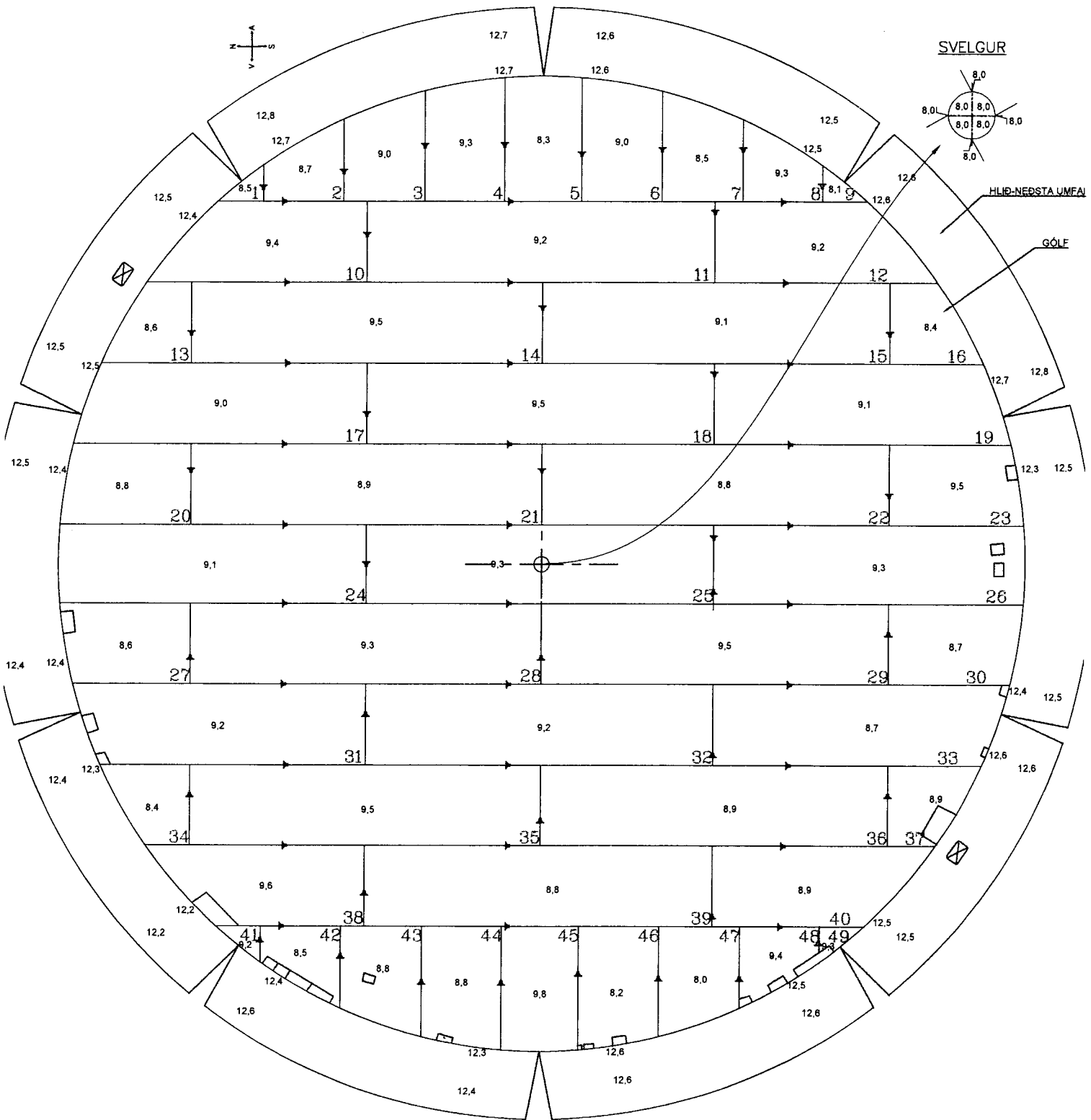
STAÐSETNING MYNDA Í SKÝRSLU.



VANDT <small>NON DESTRUCTIVE TESTING - ICELAND</small> ÞYKKTARMÆLING SKIPA SPRUNGULEIT Á STÁLI HLJÓÐBYLGGJUPRÓFUN SEGULAGNAPRÓFUN LITAPRÓFUN	ÞYKKTARMÆLINGAR (UTM)
	REKSTRARADILI: OLÍUDREIFING EHF
	TILVÍSUN OKKAR: 1744/RB
	MÆLINGAR FRAMKV. 5-12-2017
	STAÐUR: AKUREYRI KRÖSSANES
	HLUTUR MÆLDUR: GEYMIR NR. 5
FASTANÚMER: T1052	

TEIKNING ER EKKI Í MÆLIKVARÐA

ÞYKKTARMÆLING



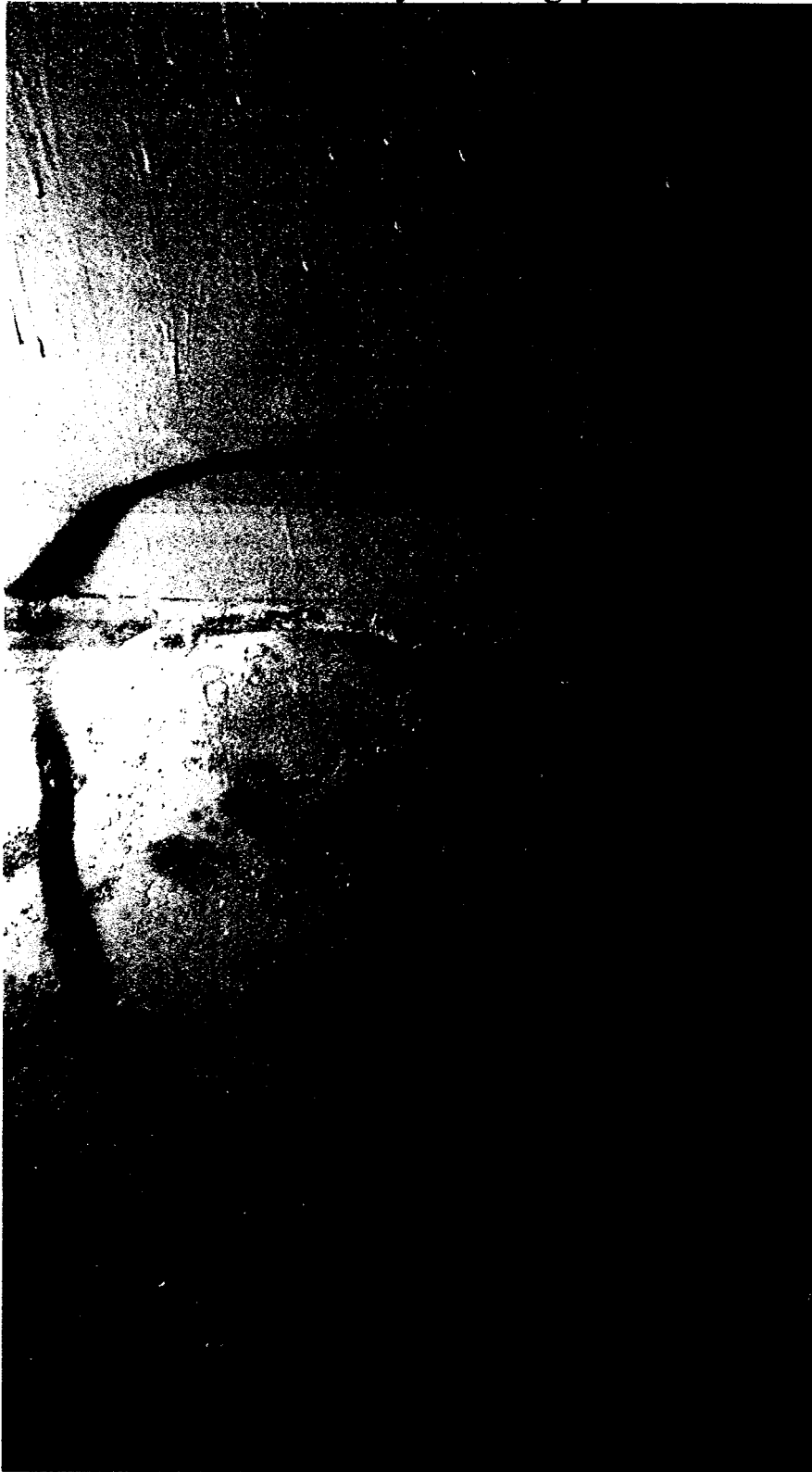
WANDT
 NON DESTRUCTIVE TESTING - ICELAND
 ÞYKKTARMÆLING SKIPA
 SPRUNGULEIT Á STÁLI
 HLJÓÐBYLGJUPRÓFUN
 SEGULAGNAPRÓFUN
 LITAPRÓFUN

ÞYKKTARMÆLINGAR (UTM)
 REKSTRARADILI: OLÍUDREIFING EHF
 TILVÍSUN ÖKKAR: 1744/RB
 MÆLINGAR FRAMKV. 5-12-2017
 STAÐUR: AKUREYRI KRÖSSANES
 HLOTUR MÆLDUR: GEYMR NR. 5
 FASTANÚMÉR: T1052

UPPRUNALEG ÞYKKT Á GÓLFI: 10,0 MM
 MINNSTA ÞYKKT Á GÓLFI: 8,0 MM
 MINNSTA ÞYKKT Í FYRSTU PLÁTURÖÐ: 12,2 MM

TEIKNING ER EKKI Í MÆLIKVARÐA

Myndir frá geymi 5



Mynd 1. Stálvirki mótar hér gólf geymis. 34mm hæðarmismunur er við umfarið og þar sem bitinn endar.

OLÍUDREIFING EHF
B/T.: GUNNAR JÓNSSON
HÓLMASLÓÐ 8-10 101
REYKJAVÍK

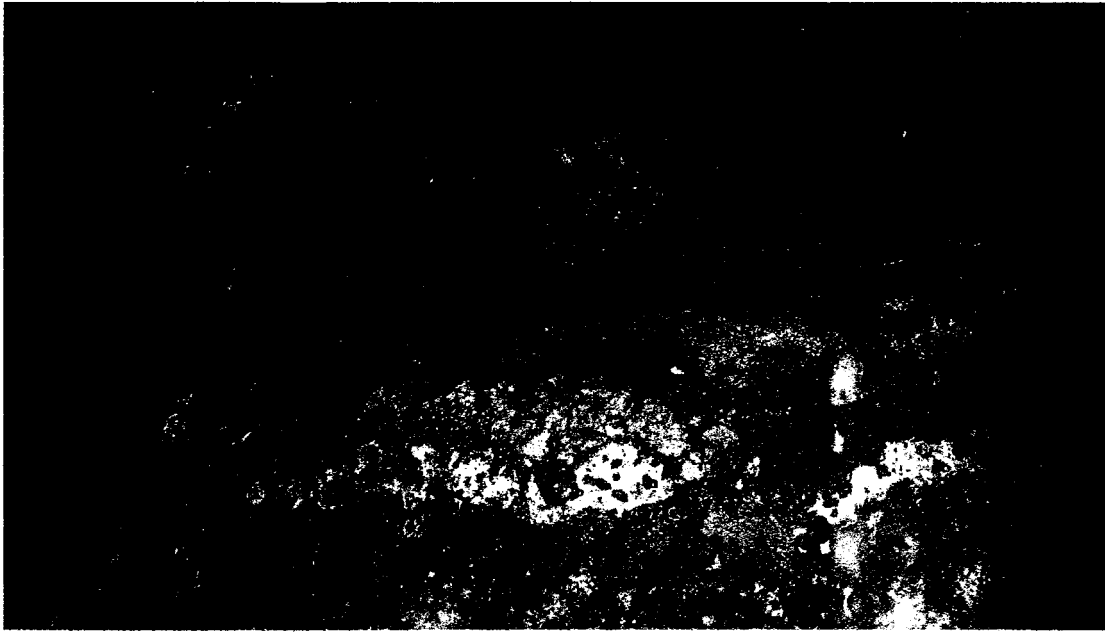
WNDT
NON DESTRUCTIVE TESTINGS - ICELAND



Mynd 2. Stálvirki undir botnplötum mótar víða botn geymis.

NDT EHF
WWW.NDT.IS
ndt@internet.is
+354 8440313

Samgöngustofa 



Mynd 3. Tæring útfrá suðu platta (baula)



Mynd 4. Tæring við platta (Baulu)

OLÍUDREIFING EHF
B/T.: GUNNAR JÓNSSON
HÓLMASLÓÐ 8-10 101
REYKJAVÍK

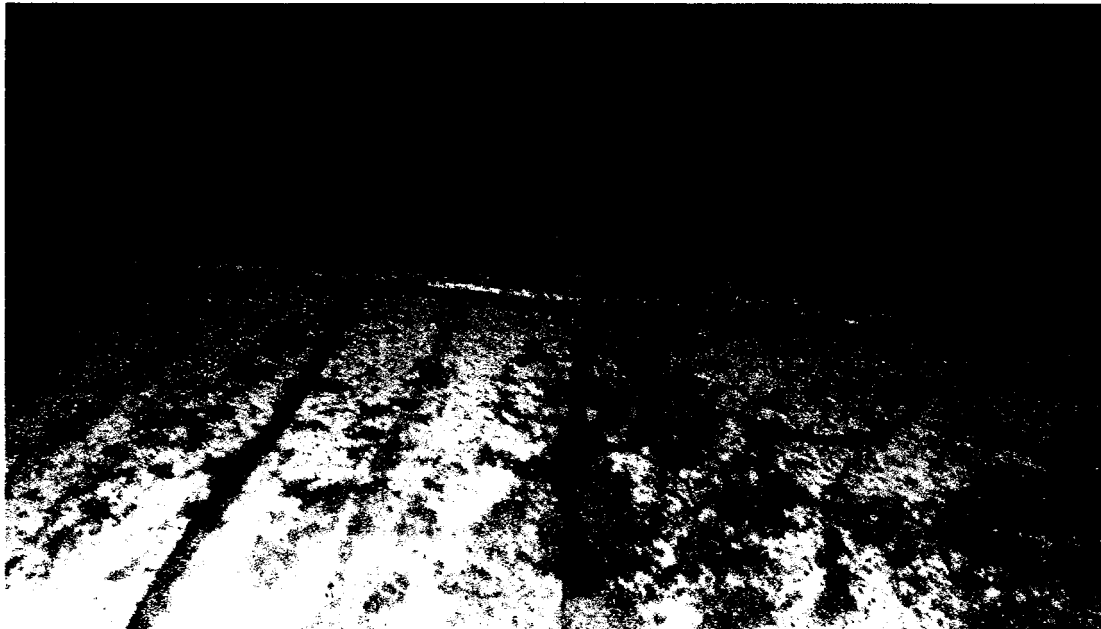
WNDT
NON DESTRUCTIVE TESTINGS - ICELAND



Mynd 5. Dæmigert ástand á botnplötu. Yfirborð alsett djúpum pyttum. Málning í slæmu ástandi en þó ver hann ennþá að stórum hluta fyrir frekari tæringu að ofanverðu.

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+354 8440313

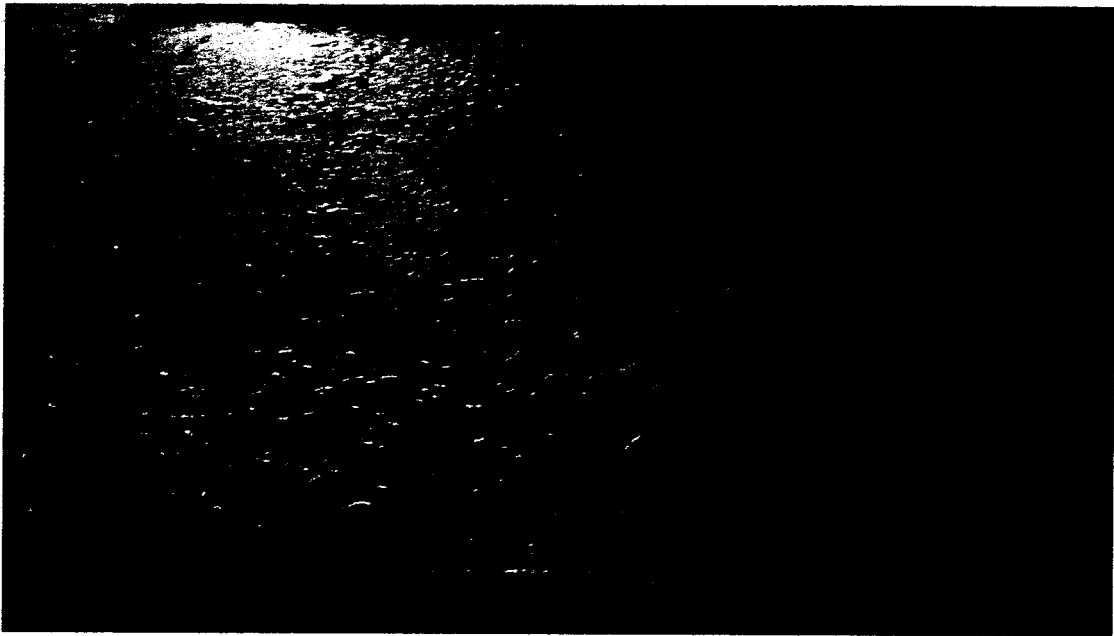
Samgöngustofa 



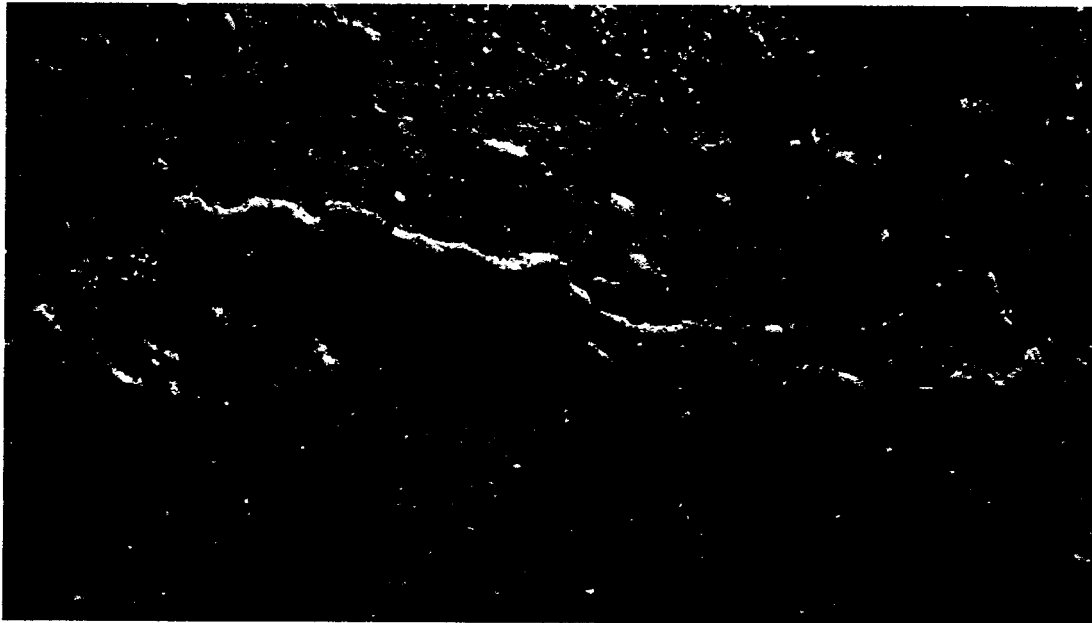
Mynd 6. Stálvirki undir botnplötum mótar víða botn geymis.



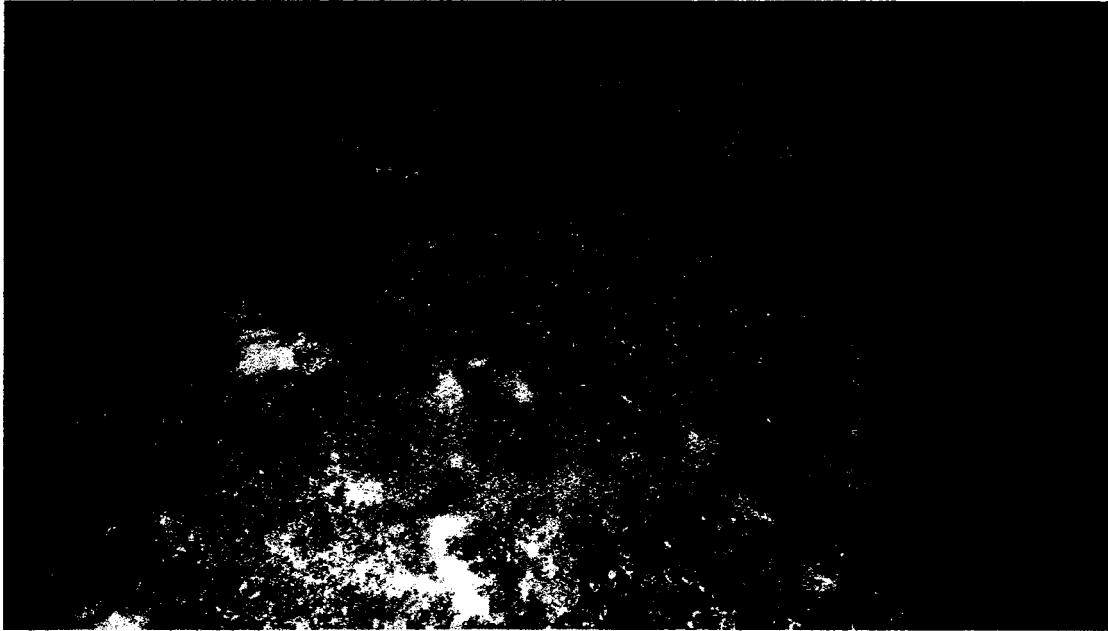
Mynd 7. Neðsta umfarið var í góðu ásigkomulagi.



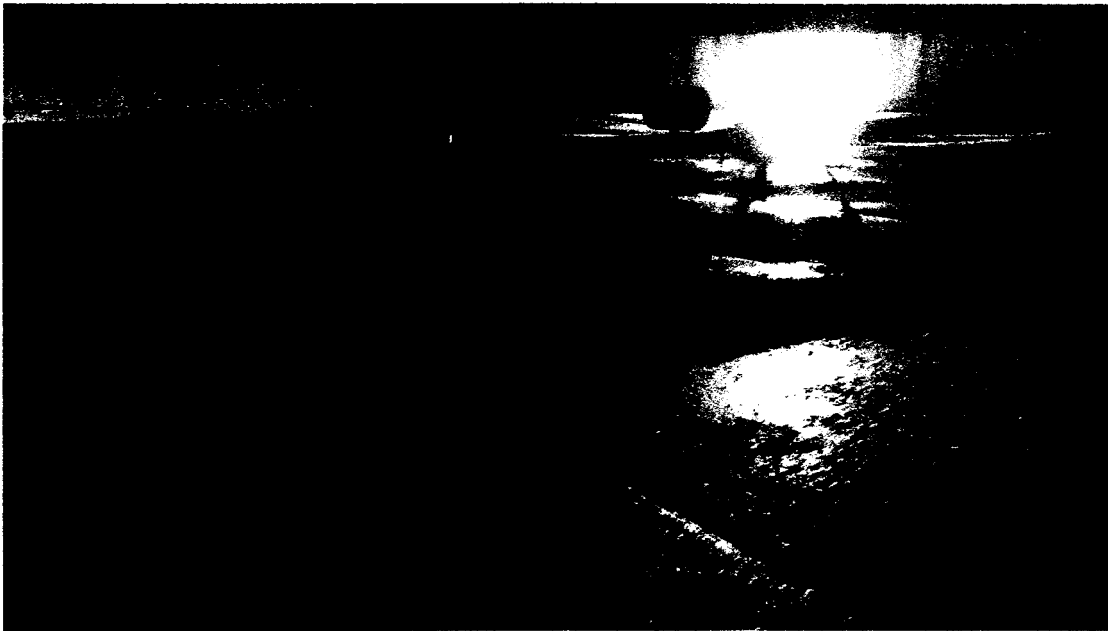
Mynd 8. Yfirborð gólfs alsett suðuummerkjum.



Mynd 9. Yfirborð gólfs alsett suðuummerkjum.



Mynd 10. Dæmigert ástand gólfs.



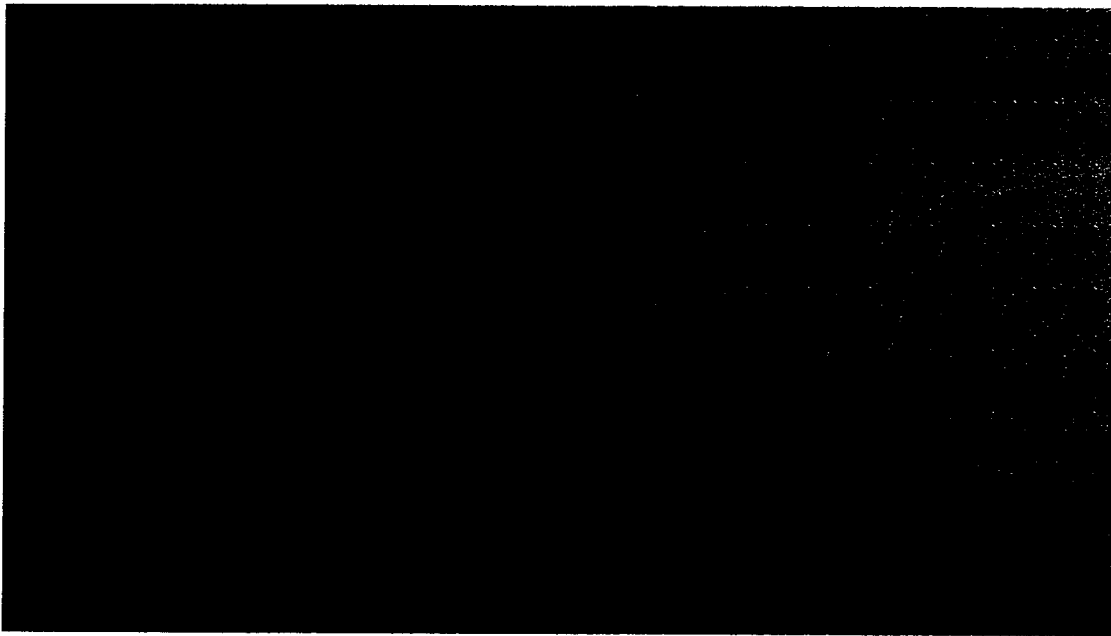
Mynd 11. Gólf geymis er afar óslétt.

OLÍUDREIFING EHF
B/T.: GUNNAR JÓNSSON
HÓLMASLÓÐ 8-10 101
REYKJAVÍK

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NON DESTRUCTIVE TESTINGS - ICELAND



Mynd 12. Gólf geymis er afar óslétt.



Mynd 13. Þak geymis virðist í ágætu ásigkomulagi.

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Samgöngustofa 



ENTERPRISES
INCORPORATED

WANDT

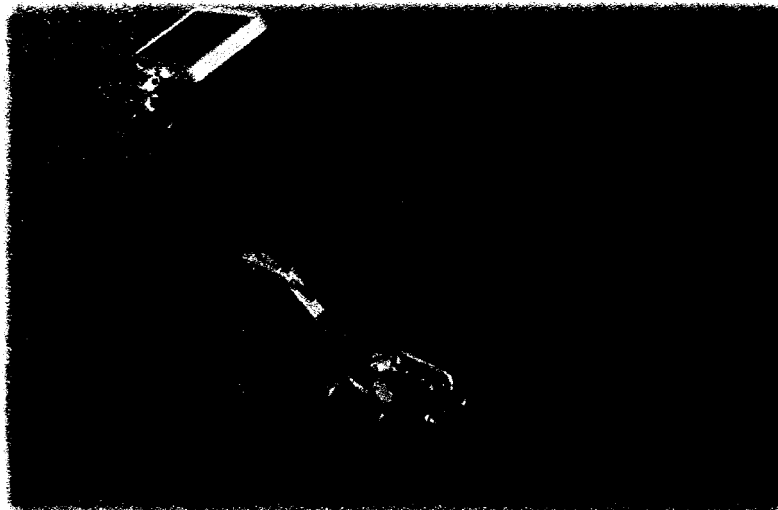
MFE Scan Survey Report

* * . . . *

Skýrsla nr: TM – 1744 – T1052 – 5 - 2017

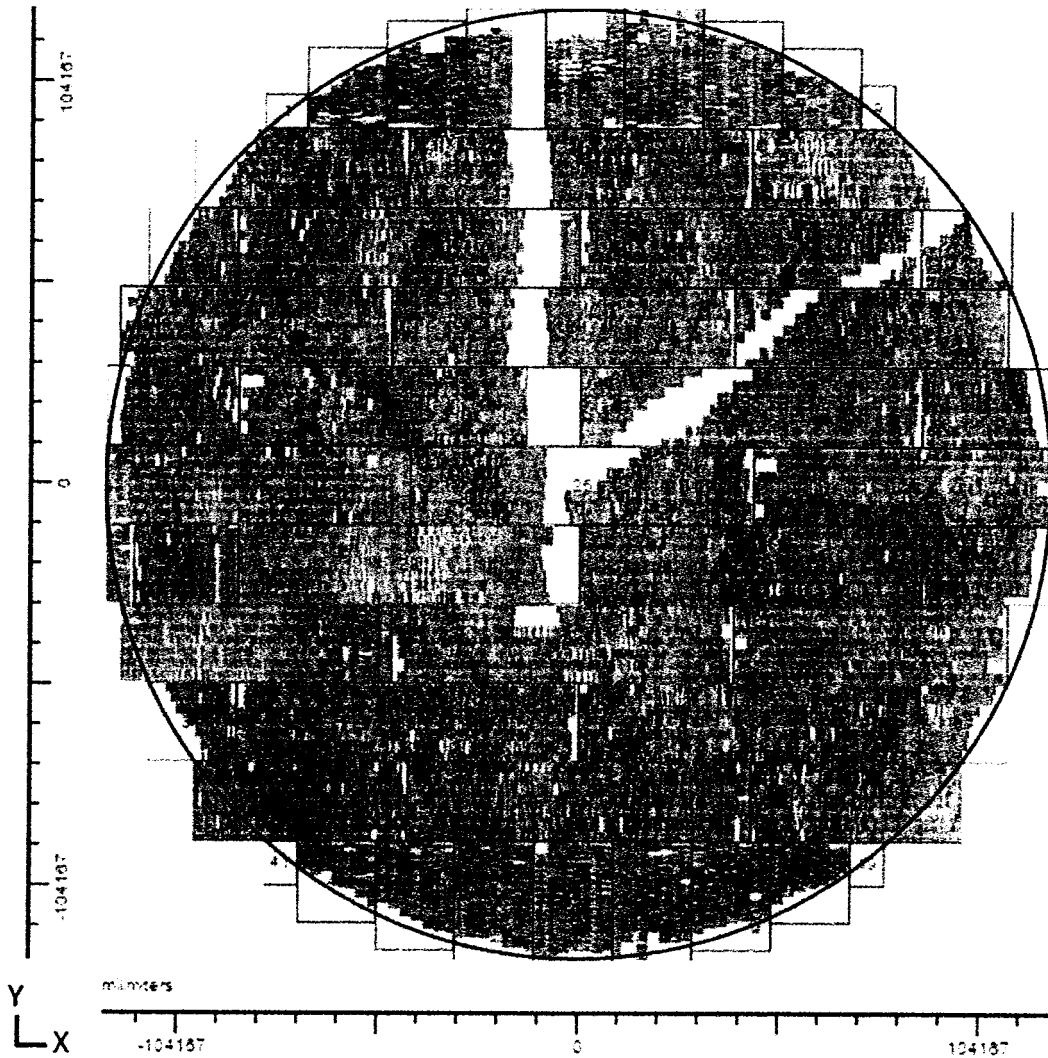
Umsjónaraðili: Olíudreifing ehf
Unnið af: Gísli Arnar Guðmundsson/Robin Geyser
Fyrirtæki: NDT ehf

Dags.skoðanna: 6 Dec 2017
Dags.skýrslu: 6 Dec 2017
Umbeðið af: Gunnar Jónsson





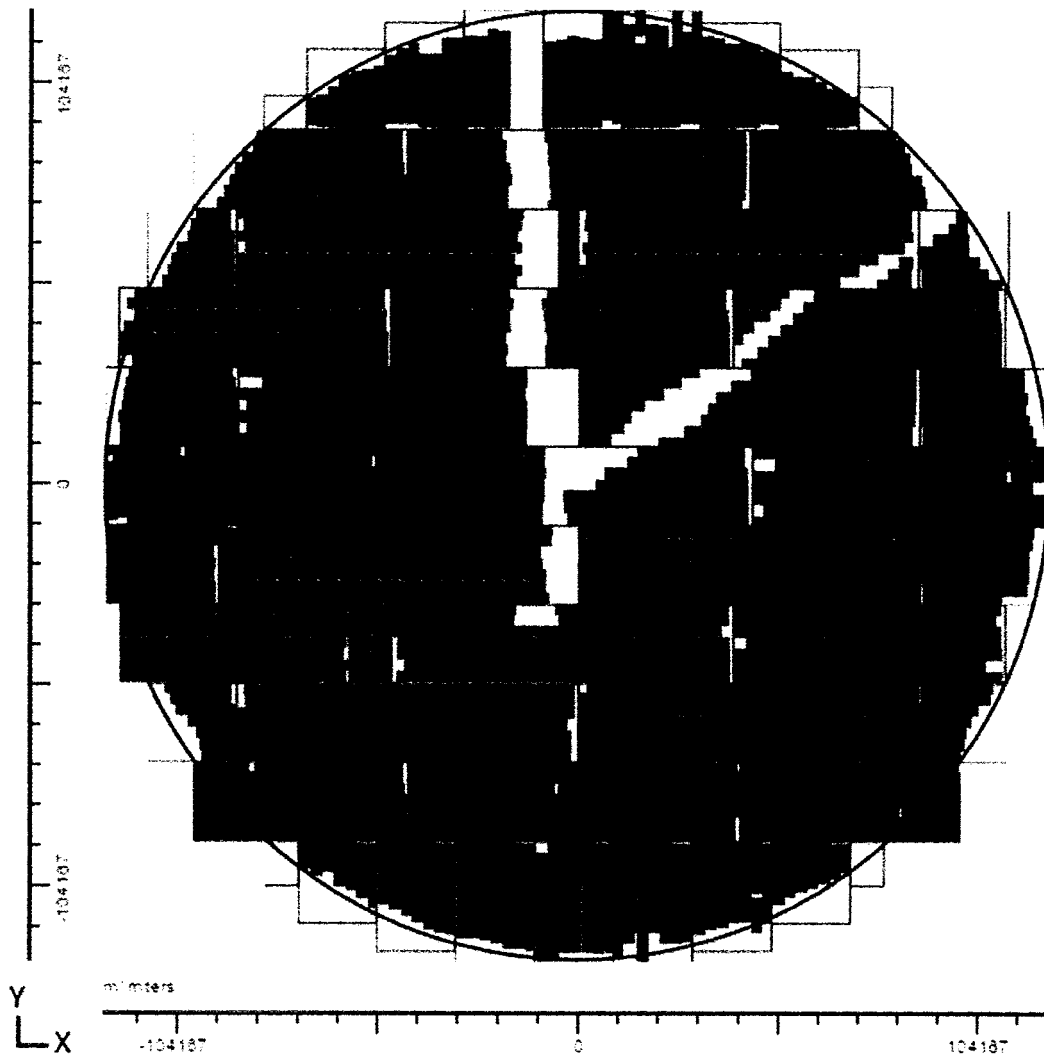
Tank Overview





Track Coverage Overview

• • • • •



12/08/17

MFE Enterprises, Inc.

THIS CERTIFIES THAT
Gisli Gudmundsson
HAS SUCCESSFULLY COMPLETED 40 HOURS OF TRAINING AND PASSED THE STANDARDS
PER API 653 ANNEX G AND SNT TC-1A

Scrubbing Equipment	MFL Manual Chipping
Power Blasting (1)	100% Passed
Coating Processes (60)	100% Passed
Hot Taps (100)	100% Passed
Flare	100% Passed
OSHA (1)	100% Passed
API 653 (1)	100% Passed
General Education	100% Passed

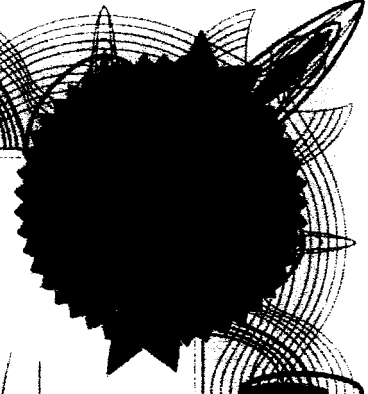
Vertical Equipment (100) (1)	40	100%	Passed
Hours of MFL (100)	40	100%	Passed
Total Written Test (100)	100%	100%	Passed
Total Result			Passed

Bill Duke

BILL DUKE, PRESIDENT

Dylan Duke

DYLAN DUKE, DIRECTOR OF TRAINING



LAVENDER

INTERNATIONAL NDT TRAINING SCHOOL



INVESTOR IN PEOPLE

Tel: (44) (0) 1226 765769 Fax: (44) (0) 1226 760707 E-mail: nicola@lavender-ndt.com

FOR VERIFICATION, PLEASE CONTACT THE ABOVE

Certificate of Training

This is to certify that

GISLI GUOMUNDSSON

of

SELF SPONSORED

has completed a course of training in:

ULTRASONIC INSPECTION - WELDS - LEVEL 2

To the syllabus outlined in the document:

PCN GEN ISS 6 2010

Date:

12.03 - 03.4.2012

Hours:

120

B Scott

B SCOTT

For Lavender International NDT Consultancy Services Ltd.

No.

52140

This course is accredited by the British Institute of NDT

Starfsleyfi til þykktarmælinga á skipum

Starfsleyfið er veitt samkvæmt heimild í lögum um Siglingastofnun Íslands, nr. 6/1996, lögum nr. 47/2003 um eftirlit með skipum og rg. nr. 94/2004 um starfshætti faggiltra skoðunarstofa skipa og búnaðar.

Nafn:	Heimili:	Sveitarfélag:	Kt.:
NDT ehf.	Aðalstræti 67	600 Akureyri	450111-0310
- Gísli Arnar Guðmundsson	Aðalstræti 6.	600 Akureyri	251172-4639

Með starfsleyfi þessu er ofanrituðum veitt heimild til að annast þykktarmælingar á skipum og bátum, skýrslugerð og innfærslu í skipaskrá vegna þeirra.

Um framkvæmd þykktarmælingar, skýrslugerðar og innfærslu í skipaskrá skal hafa samráð við starfsmenn Siglingastofnunar Íslands. Fylgja skal ákvæðum í lögum, reglugerðum og verklagsreglum um þykktarmælingar, sjá nr. 25.04.02.07.02 þykktarmæling á skipum sem smíðuð eru úr málm.

Gildi starfsleyfis er m.a. bundið því skilyrði að ákvæði 8. gr. rg. nr. 94/2004 um starfshætti faggiltra skoðunarstofa skipa og búnaðar séu ætíð uppfyllt.

Starfsleyfið gildir til: **28. febrúar 2018**

Fella má starfsleyfið úr gildi ef ekki er farið í einu og öllu eftir settum reglum.

F.h. Siglingastofnunar Íslands

Kópavogi

Staður

14. maí 2013

Dagsetning


Undirskrift og stimpill



CERTIFICATE OF CALIBRATION

LR REYKJAVIK

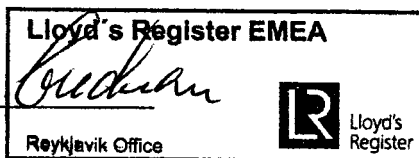
It is hereby certified that thickness measurement gauge, OLYMPUS 45 MG, serial no. 130177407, has been calibrated, by Mr. Guðni Guðnason, using LR's Step wedge no. LR RJK 01, certified on 26. November 2001, by T. Kalland Surveyor to Lloyd's Register Aalborg.

Nominal Value (mm)	Measured Value (mm)	Tolerance (mm)
<u>4,99</u>	<u>5,0</u>	+/- <u>0,01</u>
<u>10,00</u>	<u>10,0</u>	+/- <u>0,00</u>
<u>15,00</u>	<u>15,0</u>	+/- <u>0,00</u>
<u>19,99</u>	<u>20,1</u>	+/- <u>0,11</u>

Reykjavik, 30th August 2016

Calibration made by:

Guðni Guðnason



Witnessed by:

Beyrd Ólafsson